

AIRSTAGE

AIR CONDITIONER

Duct type

FUJITSU

REFRIGERANT **R32**
INVERTER

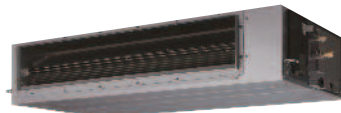
DESIGN & TECHNICAL MANUAL

For Cold Climate Region

INDOOR



ARUH30KUAS

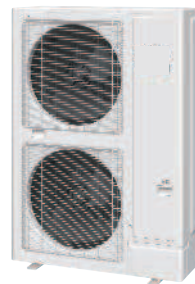


ARUH36KUAS
ARUH42KUAS
ARUH48KUAS

OUTDOOR



AOUH30KUAH1
AOUH36KUAH1



AOUH42KUAH1
AOUH48KUAH1

FUJITSU GENERAL LIMITED

Notices:

- Product specifications and design are subject to change without notice for future improvement.
- For further details, please check with our authorized dealer.

Trademarks

“AIRSTAGE Mobile” is a trademark of FUJITSU GENERAL LIMITED.

Google Play™ is trademark of Google LLC.

App Store® is a service mark of Apple Inc., registered in the U.S. and other countries.

CONTENTS

Part 1. INDOOR UNIT	1
1. Specifications	2
2. Dimensions	6
2-1. Model: ARUH30KUAS	6
2-2. Models: ARUH36KUAS, ARUH42KUAS, and ARUH48KUAS	7
2-3. Installation space requirement	8
2-4. Maintenance space requirement	9
3. Wiring diagrams	10
3-1. Models: ARUH30KUAS, ARUH36KUAS, ARUH42KUAS, and ARUH48KUAS	10
4. Capacity table	11
4-1. Cooling capacity	11
4-2. Heating capacity	15
5. Fan performance	18
5-1. Fan performance curve	18
5-2. Airflow	26
6. Operation noise (sound pressure)	30
6-1. Noise level curve	30
6-2. Sound level check point	32
7. Safety devices	33
8. External input and output	34
8-1. External input	35
8-2. External output	37
8-3. Setting of external input and output	38
8-4. Details of control input function	40
8-5. Details of control output function	44
9. Group connection	65
10. Function settings	66
10-1. Function settings on indoor unit	66
10-2. Function settings by using remote controller	67
11. Accessories	77
11-1. Models: ARUH30KUAS, ARUH36KUAS, ARUH42KUAS, and ARUH48KUAS	77
12. Optional parts	78
12-1. Controllers	78
12-2. Others	79

CONTENTS (continued)

Part 2. OUTDOOR UNIT 81

1. Specifications	82
1-1. Models: AOUH30KUAH1 and AOUH36KUAH1	82
1-2. Models: AOUH42KUAH1 and AOUH48KUAH1	83
2. Dimensions	84
2-1. Models: AOUH30KUAH1 and AOUH36KUAH1	84
2-2. Models: AOUH42KUAH1 and AOUH48KUAH1	85
3. Installation space	86
3-1. Models: AOUH30KUAH1 and AOUH36KUAH1	86
3-2. Models: AOUH42KUAH1 and AOUH48KUAH1	89
4. Refrigerant circuit	92
4-1. Models: AOUH30KUAH1, AOUH36KUAH1, AOUH42KUAH1, and AOUH48KUAH1....	92
5. Wiring diagrams	93
5-1. Models: AOUH30KUAH1 and AOUH36KUAH1	93
5-2. Models: AOUH42KUAH1 and AOUH48KUAH1	94
6. Capacity compensation rate for pipe length and height difference	95
6-1. Models: AOUH30KUAH1, AOUH36KUAH1, AOUH42KUAH1, and AOUH48KUAH1....	95
7. Additional charge calculation	96
7-1. Models: AOUH30KUAH1 and AOUH36KUAH1	96
7-2. Models: AOUH42KUAH1 and AOUH48KUAH1	96
8. Airflow	97
8-1. Model: AOUH30KUAH1	97
8-2. Model: AOUH36KUAH1	97
8-3. Model: AOUH42KUAH1	97
8-4. Model: AOUH48KUAH1	98
9. Operation noise (sound pressure)	99
9-1. Noise level curve.....	99
9-2. Sound level check point	101
10. Electrical characteristics	102
11. Safety devices	103
12. External input and output	104
12-1.External input.....	104
12-2.External output.....	106
13. Function settings	108
13-1.Control PCB and switch buttons location	108
13-2.Local setting procedure.....	110
14. Accessories	115
14-1.Models: AOUH30KUAH1, AOUH36KUAH1, AOUH42KUAH1, and AOUH48KUAH1.	115
15. Optional parts	116

Part 1. INDOOR UNIT

DUCT TYPE:

ARUH30KUAS

ARUH36KUAS

ARUH42KUAS

ARUH48KUAS

1. Specifications

Type				Duct			
				Inverter, Heat pump			
Model name				ARUH30KUAS			
Power supply intake				Outdoor unit			
System power supply		Voltage		208/230			
		Frequency		60			
		Available voltage range		187—253			
Indoor unit power supply (from outdoor unit)				208/230			
Capacity	Cooling	Rated	kW		8.79		
			Btu/h		30,000		
		Min.—Max.	kW		2.81—10.26		
			Btu/h		9,600—35,000		
	Heating	47°FDB (Outdoor temp.)	Rated	kW		9.38	
			Btu/h		32,000		
		Min.—Max.	kW		2.70—11.43		
			Btu/h		9,200—39,000		
		17°FDB (Outdoor temp.)*1	Rated	kW		6.15	
			Btu/h		21,000		
			Max.	kW		10.17	
				Btu/h		34,700	
		5°FDB (Outdoor temp.)*2	Rated	kW		9.67	
			Btu/h		33,000		
			Max.	kW		9.67	
				Btu/h		33,000	
Input power	Cooling	Rated	kW	2.54			
		Max.		3.43			
	Heating	47°FDB (Outdoor temp.)		Rated	2.47		
		17°FDB (Outdoor temp.)*1		Max.	3.75		
				Rated	2.12		
		5°FDB (Outdoor temp.)*2		Max.	4.49		
				Rated	4.79		
		Fan		HIGH MED LOW QUIET	W	189	
	107						
	80						
	61						
	Current			Cooling	Rated	A	11.2
				Heating			10.9
	EER2			Cooling	Btu/hW		11.8
	COP2			Heating	kW/kW		3.8
	SEER2			Cooling	Btu/hW		18.0
HSPF2		Heating			10.0		
Power factor		Cooling	%	98.6			
		Heating		98.5			
Moisture removal				pints/h (L/h)	6.3 (3.0)		
Maximum operating current*3		Cooling	A	20.0			
		Heating		24.0			
Fan	Airflow rate	Cooling	CFM (m³/h)	1,001 (1,700)			
				800 (1,360)			
				700 (1,190)			
				630 (1,070)			
		Heating		1,001 (1,700)			
				800 (1,360)			
				700 (1,190)			
				630 (1,070)			
	Type × Qty			Sirocco fan × 2			
	Motor output			W		375	
Static pressure range				inWG (Pa)	0.12 to 0.80 (30 to 200)		
Sound pressure level*4	Cooling	HIGH MED LOW QUIET	dB (A)	39			
				36			
				33			
				30			
	Heating	HIGH MED LOW QUIET		39			
				36			
				33			
				30			
Heat exchanger type	Dimensions (H × W × D)		in (mm)	16-9/16 × 29-13/16 × 1-9/16 (420 × 758 × 39.9)			
	Fin pitch		FPI	18			
	Rows × Stages			3 × 20			
	Pipe type			Copper tube			
	Fin type			Aluminum			
Enclosure		Material		Steel sheet			
		Color		—			
Dimensions (H × W × D)	Net		in (mm)	11-13/16 × 39-3/8 × 27-9/16 (300 × 1,000 × 700)			
	Gross			15-3/4 × 48-3/4 × 34-7/16 (400 × 1,238 × 875)			
Weight	Net		lb (kg)	93 (42)			
	Gross			110 (50)			
Connection pipe	Size	Liquid	in (mm)	Ø3/8 (Ø9.52)			
		Gas		Ø5/8 (Ø15.88)			
	Method		Flare				
Drain port	Material			Polyvinyl chloride			
	Tip diameter			in (mm)	I.D.: Ø1 (Ø26), O.D.: Ø1-1/4 (Ø32)		
Drain hose	Material			Polyvinyl chloride			
	Tip diameter			in (mm)	I.D.: Ø13/16 (Ø20.7), O.D.: Ø1-1/16 (Ø26.6)		
Operation range	Cooling			°F (°C)	64 to 90 (18 to 32)		
				%RH	80 or less		
	Heating			°F (°C)	60 to 86 (16 to 30)		
Remote controller type (Option)				Wired, Wireless, Mobile app*5 (AIRSTAGE Mobile)			

Type	Duct
	Inverter, Heat pump
Model name	ARUH30KUAS
NOTES: - Specifications are based on the following conditions: - Cooling: Indoor temperature of 80°FDB/67°F WB (26.67°CDB/19.44°CWB), and outdoor temperature of 95°FDB/75°F WB (35°CDB/23.9°CWB). - Heating: Indoor temperature of 70°FDB/60°F WB (21.11°CDB/15.56°CWB), and outdoor temperature of 47°FDB/43°F WB (8.33°CDB/6.11°CWB). *1: Heating (17°F): Indoor temperature of 70°FDB/60°F WB (21.11°CDB/15.56°CWB), and outdoor temperature of 17°FDB/15°F WB (-8.33°CDB/-9.44°CWB). *2: Heating (5°F): Indoor temperature of 70°FDB/60°F WB (21.11°CDB/15.56°CWB), and outdoor temperature of 5°FDB/4°F WB (-15.0°CDB/-15.56°CWB). - Test conditions are based on AHRI 210/240 2023. - Capacity test condition: Static pressure 0.58 inWG (145 Pa) - Pipe length: 25 ft (7.5 m), Height difference: 0 ft (0 m). (Between outdoor unit and indoor unit.) - Standard static pressure: 0.23 inWG (57 Pa) - Protective function might work when using it outside the operation range. *3: Maximum current: - The maximum value when operated within the operation range. - The total current of indoor unit and outdoor unit. *4: Sound pressure level: - Measured values in manufacturer's anechoic chamber. - Because of the surrounding sound environment, the sound levels measured in actual installation conditions might be higher than the specified values here. *5: Available on Google Play™ store or on App Store®. Optional WLAN Adapter is also required. For details, refer to the setting manual.	

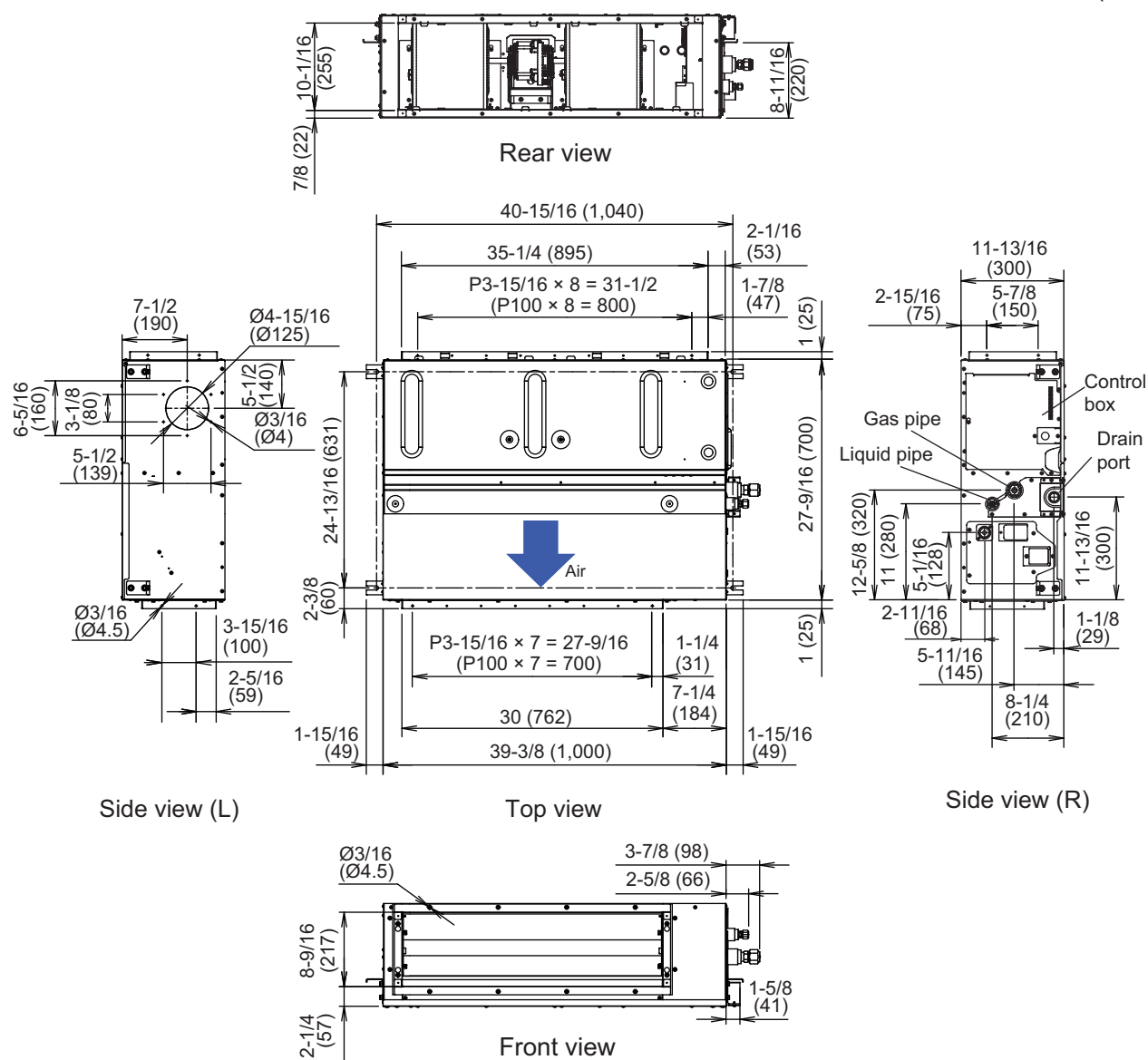
Type				Duct			
				Inverter, Heat pump			
Model name				ARUH36KUAS	ARUH42KUAS	ARUH48KUAS	
Power supply intake				Outdoor unit			
System power supply		Voltage		208/230			
		Frequency		60			
		Available voltage range		187—253			
Indoor unit power supply (from outdoor unit)				208/230			
Capacity	Cooling	Rated	kW	10.55	12.31	13.48	
			Btu/h	36,000	42,000	46,000	
		Min.—Max.	kW	2.81—11.43	4.00—13.19	4.50—14.65	
			Btu/h	9,600—39,000	13,600—45,000	15,400—50,000	
	Heating	47°FDB (Outdoor temp.)	Rated	kW	11.14	13.77	14.95
			Btu/h	38,000	47,000	51,000	
			Min.—Max.	kW	2.70—12.60	4.20—14.95	4.70—16.12
				Btu/h	9,200—43,000	14,300—51,000	16,000—55,000
		17°FDB (Outdoor temp.)*1	Rated	kW	7.39	9.26	9.96
			Btu/h	25,200	31,600	34,000	
			Max.	kW	11.99	14.33	15.27
				Btu/h	40,900	48,900	52,100
		5°FDB (Outdoor temp.)*2	Rated	kW	11.72	14.07	14.95
			Btu/h	40,000	48,000	51,000	
			Max.	kW	11.72	14.07	14.95
				Btu/h	40,000	48,000	51,000
Input power	Cooling	Rated	kW	3.16	3.36	3.83	
		Max.		3.91	3.78	4.63	
	Heating	47°FDB (Outdoor temp.)		Rated	2.93	3.59	4.02
		17°FDB (Outdoor temp.)*1		Max.	3.82	3.99	4.53
				Rated	2.55	3.17	3.51
		5°FDB (Outdoor temp.)*2		Max.	5.46	6.22	6.86
				Rated	6.11	7.11	7.79
		Fan		HIGH MED LOW QUIET	W	6.11	7.11
	158		230			252	
	92		131			146	
	58		78			80	
	Current	Cooling	Rated	A	40	61	64
Heating		13.9			14.7	16.7	
EER2	Cooling			12.9	15.7	17.5	
COP2	Heating			11.4	12.5	12.0	
SEER2	Cooling			kW/kW	3.80	3.84	3.72
HSPF2	Heating			Btu/hW	18.0	19.5	19.0
Power factor	Cooling			%	10.0	10.2	10.0
	Heating				98.8	99.4	99.7
Moisture removal			pints/h (L/h)		98.8	99.4	99.9
					7.6 (3.6)	5.5 (2.6)	8.2 (3.9)
Maximum operating current*3		Cooling	A		21.0	21.7	25.1
		Heating		28.0	30.7	37.1	
Fan	Airflow rate	Cooling	HIGH	CFM (m³/h)	1,207 (2,050)	1,501 (2,550)	
			MED		965 (1,640)	1,201 (2,040)	
			LOW		783 (1,330)	971 (1,650)	
			QUIET		630 (1,070)	842 (1,430)	
		Heating	HIGH		1,207 (2,050)	1,501 (2,550)	
			MED		965 (1,640)	1,201 (2,040)	
			LOW		783 (1,330)	971 (1,650)	
			QUIET		630 (1,070)	842 (1,430)	
	Type × Qty		Sirocco fan × 3				
	Motor output		W	375			
Static pressure range			inWG (Pa)	0.12 to 0.80 (30 to 200)	0.12 to 0.72 (30 to 180)		
Sound pressure level*4	Cooling	HIGH	dB (A)	37	40		
		MED		33	35		
		LOW		30	33		
		QUIET		26	29		
	Heating	HIGH		37	40		
		MED		33	35		
		LOW		30	33		
		QUIET		26	29		
Heat exchanger type	Dimensions (H × W × D)		in (mm)	16-9/16 × 45-9/16 × 1-9/16 (420 × 1,158 × 39.9)			
	Fin pitch		FPI	18			
	Rows × Stages			3 × 20			
	Pipe type			Copper tube			
	Fin type			Aluminum			
Enclosure	Material			Steel sheet			
	Color			—			
Dimensions (H × W × D)	Net		in (mm)	11-13/16 × 55-1/8 × 27-9/16 (300 × 1,400 × 700)			
	Gross			15-3/4 × 64-1/2 × 34-7/16 (400 × 1,638 × 875)			
Weight	Net		lb (kg)	121 (55)			
	Gross			141 (64)			
Connection pipe	Size	Liquid	in (mm)	Ø3/8 (Ø9.52)			
		Gas		Ø5/8 (Ø15.88)			
	Method			Flare			
Drain port	Material			Polyvinyl chloride			
	Tip diameter		in (mm)	I.D.: Ø1 (Ø26), O.D.: Ø1-1/4 (Ø32)			
Drain hose	Material			Polyvinyl chloride			
	Tip diameter		in (mm)	I.D.: Ø13/16 (Ø20.7), O.D.: Ø1-1/16 (Ø26.6)			
Operation range	Cooling		°F (°C)	64 to 90 (18 to 32)			
			%RH	80 or less			
	Heating		°F (°C)	60 to 86 (16 to 30)			
Remote controller type (Option)				Wired, Wireless, Mobile app*5 (AIRSTAGE Mobile)			

Type	Duct		
	Inverter, Heat pump		
Model name	ARUH36KUAS	ARUH42KUAS	ARUH48KUAS
NOTES: - Specifications are based on the following conditions: - Cooling: Indoor temperature of 80°FDB/67°F WB (26.67°CDB/19.44°CWB), and outdoor temperature of 95°FDB/75°F WB (35°CDB/23.9°CWB). - Heating: Indoor temperature of 70°FDB/60°F WB (21.11°CDB/15.56°CWB), and outdoor temperature of 47°FDB/43°F WB (8.33°CDB/6.11°CWB). *1: Heating (17°F): Indoor temperature of 70°FDB/60°F WB (21.11°CDB/15.56°CWB), and outdoor temperature of 17°FDB/15°F WB (-8.33°CDB/-9.44°CWB). *2: Heating (5°F): Indoor temperature of 70°FDB/60°F WB (21.11°CDB/15.56°CWB), and outdoor temperature of 5°FDB/4°F WB (-15.0°CDB/-15.56°CWB). - Test conditions are based on AHRI 210/240 2023. - Capacity test condition: Static pressure 0.58 inWG (145 Pa) - Pipe length: 25 ft (7.5 m), Height difference: 0 ft (0 m). (Between outdoor unit and indoor unit.) - Standard static pressure: 36 and 42 models: 0.23 inWG (57 Pa), 48 model: 0.28 inWG (70 Pa) - Protective function might work when using it outside the operation range. *3: Maximum current: - The maximum value when operated within the operation range. - The total current of indoor unit and outdoor unit. *4: Sound pressure level: - Measured values in manufacturer's anechoic chamber. - Because of the surrounding sound environment, the sound levels measured in actual installation conditions might be higher than the specified values here. *5: Available on Google Play™ store or on App Store®. Optional WLAN Adapter is also required. For details, refer to the setting manual.			

2. Dimensions

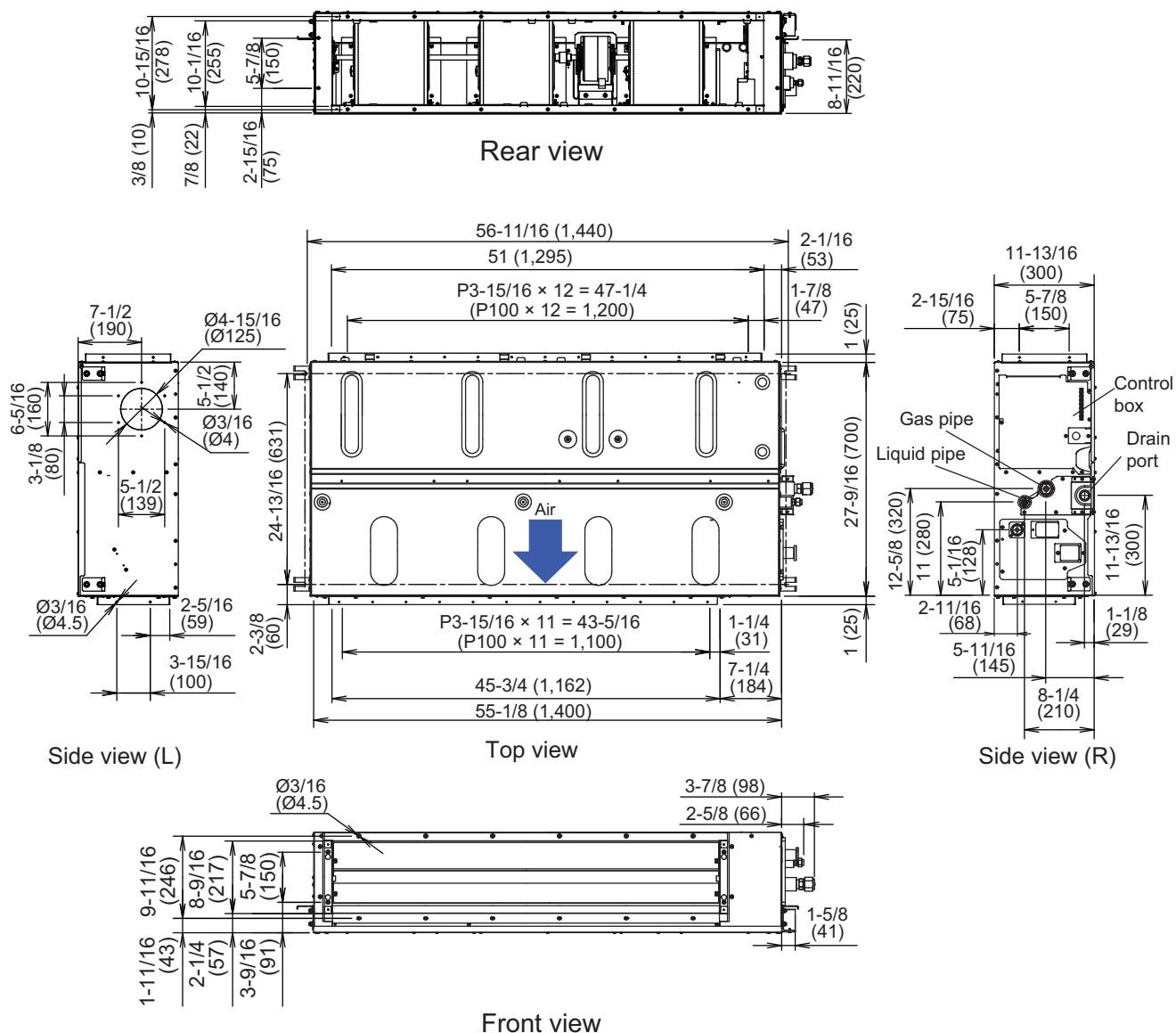
2-1. Model: ARUH30KUAS

Unit: in (mm)



2-2. Models: ARUH36KUAS, ARUH42KUAS, and ARUH48KUAS

Unit: in (mm)



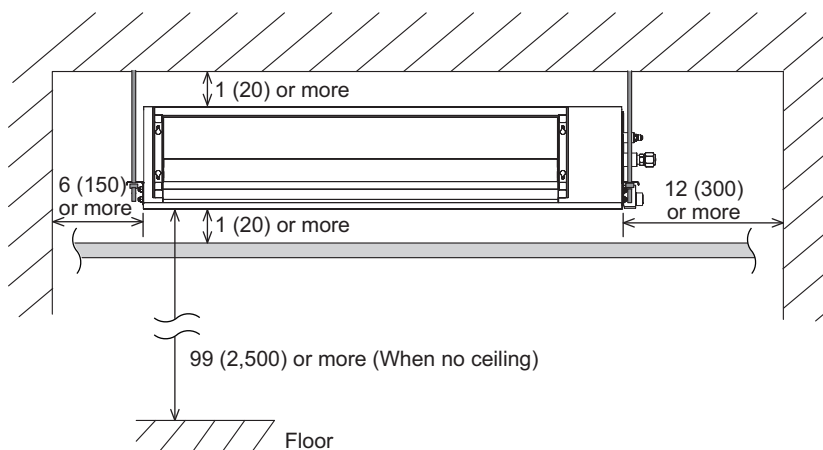
2-3. Installation space requirement

Provide sufficient installation space for product safety.

NOTE: The detailed component shape depends on the model.

■ Models: ARUH30KUAS, ARUH36KUAS, ARUH42KUAS, and ARUH48KUAS

Unit: in (mm)



2-4. Maintenance space requirement

Provide sufficient maintenance space for efficient maintenance.

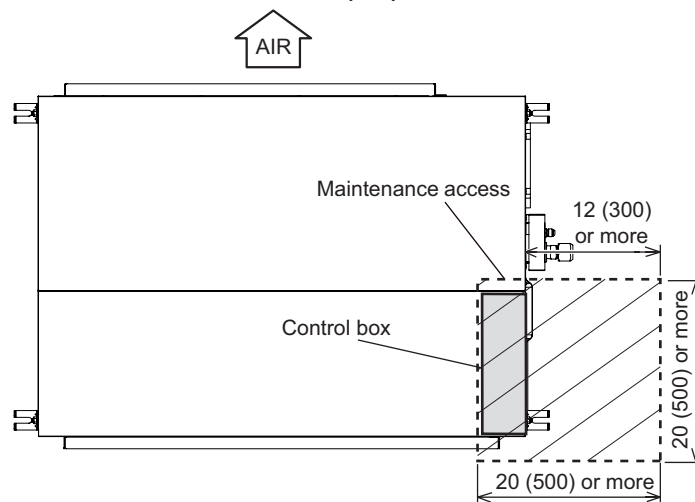
NOTES:

- Do not place any wiring or illumination in the maintenance space, as they will impede service.
- The detailed component shape depends on the model.

■ Models: ARUH30KUAS, ARUH36KUAS, ARUH42KUAS, and ARUH48KUAS

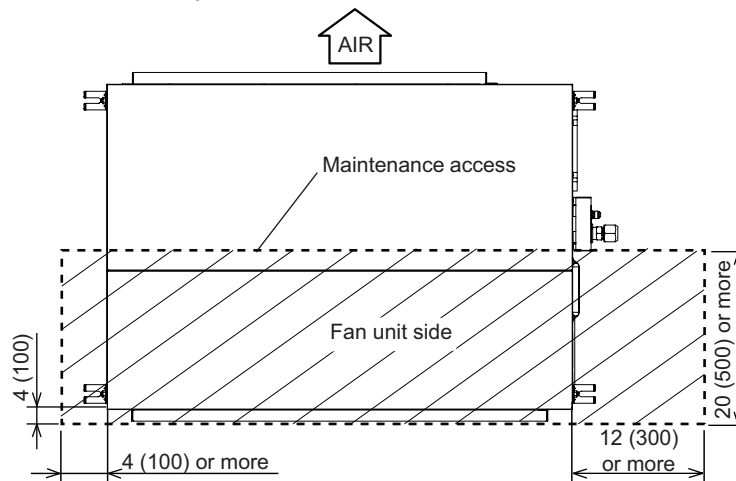
Unit: in (mm)

- Provide a maintenance access for maintenance purposes.



Bottom view

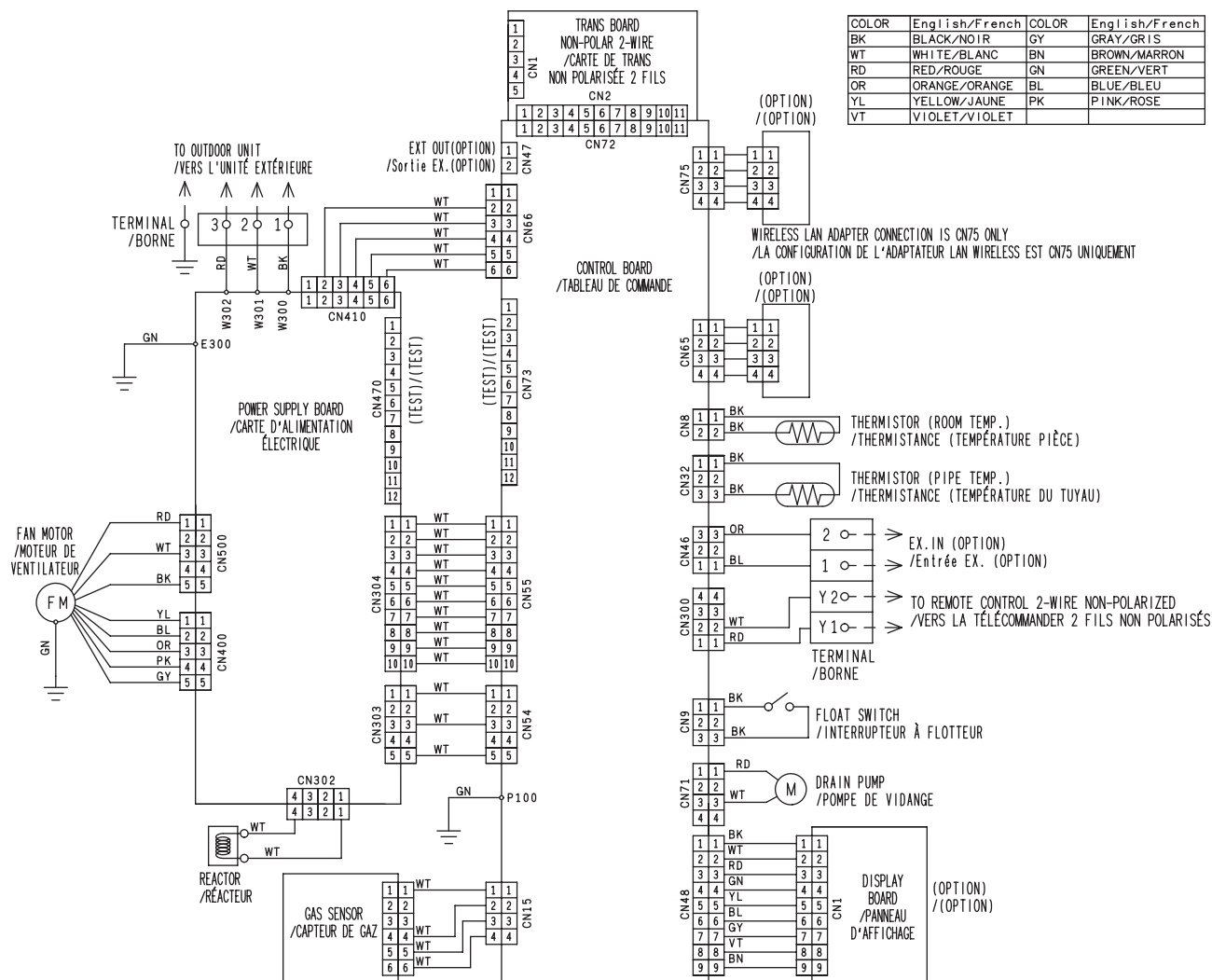
- The maintenance access necessary for fan units and filter maintenance.



Bottom view

3. Wiring diagrams

3-1. Models: ARUH30KUAS, ARUH36KUAS, ARUH42KUAS, and ARUH48KUAS



4. Capacity table

Capacity tables show each of following values calculated based on the outdoor temperature and the indoor temperature, under given Airflow Rate (AFR):

For cooling capacity: Total Capacity (TC), Sensible Heat Capacity (SHC), and Input Power (IP)

For heating capacity: Total Capacity (TC) and Input Power (IP)

4-1. Cooling capacity

■ Model: ARUH30KUAS

AFR				CFM						1,001											
			Indoor temperature																		
		°FDB	64			70			75			80			85			90			
		°FWB	54			60			63			67			71			73			
Outdoor temperature	°FDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP		
		kBtu		kW		kBtu		kW		kBtu		kW		kBtu		kW		kBtu		kW	
	-5	25.49	20.28	1.89	28.41	20.43	1.88	30.35	22.25	1.84	32.29	24.06	1.82	34.23	23.95	1.84	36.14	25.49	1.86		
	5	25.35	20.23	1.77	28.24	20.37	1.78	30.17	22.17	1.82	32.10	23.98	1.83	34.03	23.88	1.85	35.93	25.41	1.87		
	14	25.22	20.13	1.77	28.09	20.27	1.79	30.00	22.07	1.81	31.93	23.92	1.83	33.86	23.81	1.85	35.75	25.30	1.87		
	32	24.96	20.05	1.78	27.79	20.15	1.82	29.69	21.98	1.84	31.60	23.78	1.85	33.51	23.69	1.88	35.38	25.23	1.89		
	41	24.82	20.04	1.77	27.64	20.11	1.80	29.54	21.93	1.83	31.43	23.72	1.85	33.33	23.63	1.86	35.19	25.17	1.89		
	50	24.72	19.97	1.79	27.54	20.12	1.82	29.40	21.89	1.83	31.27	23.65	1.86	33.13	23.58	1.88	35.02	25.12	1.89		
	59	25.18	20.19	1.70	28.07	20.39	1.73	29.98	22.19	1.74	31.89	24.00	1.76	33.81	23.90	1.78	35.71	25.44	1.80		
	67	27.08	20.82	1.91	30.17	20.94	1.93	32.23	22.78	1.96	34.28	24.63	1.98	36.35	24.54	1.99	38.39	26.14	2.02		
	77	26.05	20.36	2.09	29.02	20.47	2.11	31.00	22.31	2.14	32.98	24.13	2.16	34.96	24.05	2.18	36.94	25.59	2.20		
	87	25.14	20.01	2.25	27.99	20.13	2.29	29.90	21.91	2.31	31.81	23.69	2.34	33.73	23.63	2.37	35.64	25.15	2.37		
	95	23.70	19.37	2.45	26.40	19.49	2.50	28.20	21.20	2.51	30.00	22.95	2.54	31.80	22.86	2.57	33.60	24.36	2.60		
	104	22.26	18.72	2.65	24.79	18.88	2.67	26.47	20.50	2.71	28.18	22.20	2.74	29.88	22.11	2.77	31.54	23.56	2.79		
	115	20.50	17.92	2.88	22.84	18.08	2.93	24.40	19.68	2.95	25.97	21.29	3.00	27.51	21.17	3.02	29.06	22.56	3.05		
122	19.39	16.94	3.04	21.58	17.09	3.08	23.06	18.60	3.11	24.55	20.12	3.16	26.00	20.01	3.18	27.48	21.34	3.21			

AFR			m³/h						1,700													
			Indoor temperature																			
		°CDB			17.8			21.1			23.9			26.7			29.4			32.2		
		°CWB			12.2			15.6			17.2			19.4			21.7			22.8		
Outdoor temperature	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP			
		kW			kW			kW			kW			kW			kW					
	-20.6	7.47	5.94	1.89	8.33	5.99	1.88	8.89	6.51	1.84	9.46	7.05	1.82	10.03	7.02	1.84	10.59	7.47	1.86			
	-15.0	7.43	5.92	1.77	8.28	5.97	1.78	8.84	6.50	1.82	9.41	7.03	1.83	9.97	6.99	1.85	10.53	7.45	1.87			
	-10.0	7.39	5.90	1.77	8.23	5.94	1.79	8.79	6.46	1.81	9.36	7.01	1.83	9.92	6.98	1.85	10.48	7.41	1.87			
	0.0	7.32	5.88	1.78	8.14	5.90	1.82	8.70	6.44	1.84	9.26	6.97	1.85	9.82	6.94	1.88	10.37	7.40	1.89			
	5.0	7.27	5.87	1.77	8.10	5.89	1.80	8.66	6.43	1.83	9.21	6.95	1.85	9.77	6.93	1.86	10.31	7.37	1.89			
	10.0	7.24	5.85	1.79	8.07	5.90	1.82	8.62	6.41	1.83	9.16	6.93	1.86	9.71	6.91	1.88	10.27	7.37	1.89			
	15.0	7.38	5.92	1.70	8.23	5.98	1.73	8.79	6.51	1.74	9.35	7.04	1.76	9.91	7.01	1.78	10.47	7.46	1.80			
	19.4	7.94	6.10	1.91	8.84	6.13	1.93	9.45	6.68	1.96	10.05	7.22	1.98	10.65	7.19	1.99	11.25	7.66	2.02			
	25.0	7.64	5.97	2.09	8.51	6.00	2.11	9.09	6.54	2.14	9.67	7.07	2.16	10.25	7.06	2.18	10.83	7.50	2.20			
	30.0	7.37	5.86	2.25	8.20	5.89	2.29	8.76	6.41	2.31	9.32	6.94	2.34	9.88	6.91	2.37	10.44	7.37	2.37			
	35.0	6.95	5.68	2.45	7.74	5.71	2.50	8.26	6.21	2.51	8.79	6.73	2.54	9.32	6.70	2.57	9.85	7.15	2.60			
	40.0	6.52	5.48	2.65	7.26	5.53	2.67	7.76	6.02	2.71	8.26	6.51	2.74	8.76	6.48	2.77	9.24	6.90	2.79			
	46.1	6.01	5.25	2.88	6.69	5.29	2.93	7.15	5.77	2.95	7.61	6.24	3.00	8.06	6.20	3.02	8.52	6.62	3.05			
50.0	5.68	4.97	3.04	6.32	5.00	3.08	6.76	5.45	3.11	7.19	5.90	3.16	7.62	5.86	3.18	8.05	6.26	3.21				

Model: ARUH36KUAS

AFR				CFM						1,207											
		Indoor temperature																			
		64			70			75			80			85			90				
		54			60			63			67			71			73				
Outdoor temperature	°FDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP		
		kBtu		kW	kBtu		kW	kBtu		kW	kBtu		kW	kBtu		kW	kBtu		kW		
	-5	29.41	25.38	2.03	32.75	25.46	2.05	34.97	26.00	2.07	37.19	28.11	2.09	39.43	28.02	2.11	41.67	29.83	2.13		
	5	29.24	23.72	2.04	32.56	23.80	2.06	34.77	25.92	2.08	36.98	28.03	2.10	39.20	27.93	2.12	41.43	29.73	2.14		
	14	29.06	23.58	2.02	32.37	23.73	2.06	34.58	25.87	2.08	36.78	27.95	2.11	38.99	27.82	2.13	41.20	29.64	2.14		
	32	28.76	23.49	2.06	32.04	23.62	2.08	34.22	25.71	2.10	36.40	27.79	2.13	38.60	27.68	2.15	40.80	29.49	2.18		
	41	28.61	23.39	2.06	31.86	23.50	2.09	34.04	25.61	2.12	36.21	27.71	2.13	38.38	27.61	2.16	40.55	29.40	2.19		
	50	28.46	23.31	2.06	31.69	23.43	2.10	33.85	25.54	2.12	36.02	27.63	2.14	38.16	27.48	2.15	40.34	29.31	2.18		
	59	28.50	23.41	2.06	31.74	23.54	2.08	33.90	25.61	2.11	36.06	27.70	2.13	38.23	27.60	2.15	40.41	29.42	2.18		
	67	32.91	25.14	2.42	36.66	25.29	2.45	39.17	27.57	2.47	41.64	29.79	2.49	44.17	29.69	2.52	46.66	31.63	2.54		
	77	31.51	24.56	2.64	35.12	24.73	2.68	37.50	26.95	2.70	39.89	29.11	2.73	42.28	29.03	2.75	44.68	30.91	2.79		
	87	30.27	24.10	2.82	33.70	24.18	2.86	36.01	26.38	2.89	38.32	28.51	2.93	40.59	28.40	2.95	42.90	30.25	2.98		
	95	28.44	23.16	3.05	31.69	23.30	3.09	33.83	25.42	3.13	36.00	27.49	3.16	38.15	27.36	3.19	40.30	29.17	3.23		
	104	26.60	22.34	3.28	29.65	22.48	3.33	31.66	24.47	3.36	33.68	26.47	3.39	35.71	26.38	3.42	37.75	28.13	3.46		
	115	22.08	20.65	3.00	24.61	20.81	3.04	26.27	22.63	3.06	27.97	24.51	3.10	29.63	24.40	3.12	31.33	25.97	3.16		
	122	19.20	17.96	2.83	21.40	18.10	2.87	22.85	19.68	2.88	24.34	21.33	2.92	25.76	21.21	2.94	27.24	22.58	2.98		

AFR			m³/h						2,050											
			Indoor temperature																	
			17.8			21.1			23.9			26.7			29.4			32.2		
			12.2			15.6			17.2			19.4			21.7			22.8		
Outdoor temperature	°CDB	°CWB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
			kW			kW			kW			kW			kW			kW		
	-20.6	8.62	7.43	2.03	9.60	7.46	2.05	10.25	7.62	2.07	10.90	8.24	2.09	11.56	8.22	2.11	12.21	8.74	2.13	
	-15.0	8.57	6.96	2.04	9.54	6.97	2.06	10.19	7.59	2.08	10.84	8.21	2.10	11.49	8.19	2.12	12.14	8.71	2.14	
	-10.0	8.52	6.91	2.02	9.49	6.96	2.06	10.13	7.58	2.08	10.78	8.19	2.11	11.43	8.16	2.13	12.07	8.69	2.14	
	0.0	8.43	6.89	2.06	9.39	6.92	2.08	10.03	7.54	2.10	10.67	8.15	2.13	11.31	8.11	2.15	11.96	8.65	2.18	
	5.0	8.38	6.85	2.06	9.34	6.89	2.09	9.98	7.51	2.12	10.61	8.12	2.13	11.25	8.10	2.16	11.89	8.62	2.19	
	10.0	8.34	6.83	2.06	9.29	6.87	2.10	9.92	7.48	2.12	10.56	8.10	2.14	11.18	8.05	2.15	11.82	8.59	2.18	
	15.0	8.35	6.86	2.06	9.30	6.90	2.08	9.93	7.51	2.11	10.57	8.12	2.13	11.21	8.10	2.15	11.84	8.62	2.18	
	19.4	9.64	7.36	2.42	10.74	7.41	2.45	11.48	8.08	2.47	12.20	8.73	2.49	12.94	8.70	2.52	13.67	9.27	2.54	
	25.0	9.23	7.19	2.64	10.29	7.25	2.68	10.99	7.90	2.70	11.69	8.53	2.73	12.39	8.51	2.75	13.10	9.06	2.79	
	30.0	8.87	7.06	2.82	9.88	7.09	2.86	10.55	7.73	2.89	11.23	8.36	2.93	11.90	8.32	2.95	12.57	8.86	2.98	
	35.0	8.34	6.79	3.05	9.29	6.83	3.09	9.91	7.44	3.13	10.55	8.06	3.16	11.18	8.02	3.19	11.81	8.55	3.23	
	40.0	7.80	6.55	3.28	8.69	6.59	3.33	9.28	7.18	3.36	9.87	7.76	3.39	10.47	7.73	3.42	11.06	8.24	3.46	
	46.1	6.47	6.05	3.00	7.21	6.09	3.04	7.70	6.63	3.06	8.20	7.18	3.10	8.68	7.14	3.12	9.18	7.61	3.16	
	50.0	5.63	5.26	2.83	6.27	5.30	2.87	6.70	5.77	2.88	7.13	6.25	2.92	7.55	6.21	2.94	7.98	6.62	2.98	

Model: ARUH42KUAS

AFR	CFM	1,501
-----	-----	-------

		Indoor temperature																	
		64			70			75			80			85			90		
		54			60			63			67			71			73		
Outdoor temperature	°FDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	°FWB	kW			kW			kW			kW			kW			kW		
	-5	28.80	24.19	1.94	32.07	24.29	1.96	34.24	26.44	1.98	36.44	28.59	1.99	38.64	28.56	2.03	40.83	30.40	2.05
	5	28.47	23.92	1.97	31.70	24.02	1.99	33.86	26.17	2.02	36.03	28.32	2.04	38.19	28.22	2.06	40.36	30.06	2.09
	14	28.16	22.49	2.03	31.40	22.62	2.05	33.53	24.60	2.08	35.66	26.65	2.08	37.83	26.55	2.12	39.96	28.32	2.13
	32	27.58	21.80	2.09	30.72	21.94	2.12	32.82	23.88	2.14	34.93	25.83	2.17	37.01	25.69	2.19	39.12	27.43	2.22
	41	27.32	21.84	2.13	30.43	21.97	2.16	32.48	23.88	2.20	34.57	25.86	2.21	36.62	25.73	2.23	38.71	27.43	2.24
	50	27.01	21.91	2.18	30.09	22.04	2.21	32.15	23.99	2.24	34.20	25.93	2.25	36.26	25.83	2.29	38.31	27.50	2.30
	59	26.71	21.60	2.21	29.78	21.74	2.24	31.79	23.65	2.27	33.84	25.63	2.30	35.85	25.49	2.31	37.90	27.16	2.34
	67	38.18	29.96	2.53	42.48	30.06	2.56	45.41	32.79	2.59	48.30	35.49	2.62	51.22	35.35	2.65	54.11	37.64	2.66
	77	36.35	28.56	2.79	40.50	28.73	2.83	43.27	31.29	2.87	46.04	33.81	2.88	48.80	33.71	2.92	51.57	35.93	2.95
	87	34.78	26.68	3.02	38.74	26.82	3.07	41.40	29.21	3.09	44.02	31.56	3.12	46.68	31.46	3.15	49.30	33.51	3.19
	95	33.17	25.80	3.24	36.95	25.97	3.30	39.48	28.29	3.32	42.00	30.61	3.36	44.53	30.50	3.39	47.05	32.48	3.42
	104	31.57	25.25	3.48	35.18	25.42	3.53	37.58	27.67	3.57	39.99	29.92	3.60	42.36	29.79	3.64	44.76	31.73	3.67
	115	22.26	19.82	2.84	24.80	19.93	2.88	26.49	21.70	2.91	28.18	23.48	2.94	29.86	23.37	2.97	31.58	24.91	3.00
	122	18.42	16.38	2.58	20.53	16.48	2.62	21.92	17.95	2.65	23.32	19.42	2.67	24.71	19.35	2.71	26.13	20.61	2.73

AFR	m ³ /h	2,550
-----	-------------------	-------

		Indoor temperature																	
		17.8			21.1			23.9			26.7			29.4			32.2		
		12.2			15.6			17.2			19.4			21.7			22.8		
Outdoor temperature	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	°CWB	kW			kW			kW			kW			kW			kW		
	-20.6	8.44	7.09	1.94	9.40	7.12	1.96	10.03	7.75	1.98	10.68	8.38	1.99	11.32	8.37	2.03	11.97	8.91	2.05
	-15.0	8.34	7.01	1.97	9.29	7.04	1.99	9.92	7.67	2.02	10.56	8.30	2.04	11.19	8.27	2.06	11.83	8.81	2.09
	-10.0	8.25	6.59	2.03	9.20	6.63	2.05	9.83	7.21	2.08	10.45	7.81	2.08	11.09	7.78	2.12	11.71	8.30	2.13
	0.0	8.08	6.39	2.09	9.00	6.43	2.12	9.62	7.00	2.14	10.24	7.57	2.17	10.85	7.53	2.19	11.46	8.04	2.22
	5.0	8.01	6.40	2.13	8.92	6.44	2.16	9.52	7.00	2.20	10.13	7.58	2.21	10.73	7.54	2.23	11.34	8.04	2.24
	10.0	7.92	6.42	2.18	8.82	6.46	2.21	9.42	7.03	2.24	10.02	7.60	2.25	10.63	7.57	2.29	11.23	8.06	2.30
	15.0	7.83	6.33	2.21	8.73	6.37	2.24	9.32	6.93	2.27	9.92	7.51	2.30	10.51	7.47	2.31	11.11	7.96	2.34
	19.4	11.19	8.78	2.53	12.45	8.81	2.56	13.31	9.61	2.59	14.15	10.40	2.62	15.01	10.36	2.65	15.86	11.03	2.66
	25.0	10.65	8.37	2.79	11.87	8.42	2.83	12.68	9.17	2.87	13.49	9.91	2.88	14.30	9.88	2.92	15.11	10.53	2.95
	30.0	10.19	7.82	3.02	11.35	7.86	3.07	12.13	8.56	3.09	12.90	9.25	3.12	13.68	9.22	3.15	14.45	9.82	3.19
	35.0	9.72	7.56	3.24	10.83	7.61	3.30	11.57	8.29	3.32	12.31	8.97	3.36	13.05	8.94	3.39	13.79	9.52	3.42
	40.0	9.25	7.40	3.48	10.31	7.45	3.53	11.01	8.11	3.57	11.72	8.77	3.60	12.41	8.73	3.64	13.12	9.30	3.67
	46.1	6.52	5.81	2.84	7.27	5.84	2.88	7.76	6.36	2.91	8.26	6.88	2.94	8.75	6.85	2.97	9.25	7.30	3.00
	50.0	5.40	4.80	2.58	6.02	4.83	2.62	6.42	5.26	2.65	6.83	5.69	2.67	7.24	5.67	2.71	7.66	6.04	2.73

Model: ARUH48KUAS

AFR	CFM	1,501
-----	-----	-------

		Indoor temperature																	
		64			70			75			80			85			90		
		54			60			63			67			71			73		
Outdoor temperature	°FDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	°FWB	kBTu			kBTu			kBTu			kBTu			kBTu			kBTu		
		kW			kW			kW			kW			kW			kW		
	-5	30.61	25.69	1.98	34.11	25.83	2.01	36.42	28.15	2.03	38.76	30.44	2.04	41.07	30.33	2.07	43.38	32.31	2.09
	5	30.26	25.42	2.02	33.71	25.52	2.06	36.04	27.84	2.07	38.33	30.10	2.10	40.62	29.99	2.12	42.91	31.94	2.13
	14	29.96	23.92	2.06	33.38	24.06	2.11	35.67	26.21	2.13	37.94	28.35	2.14	40.23	28.25	2.17	42.50	30.10	2.19
	32	29.36	23.20	2.14	32.70	23.34	2.19	34.93	25.42	2.21	37.16	27.47	2.23	39.39	27.37	2.25	41.59	29.14	2.26
	41	29.07	23.24	2.20	32.38	23.37	2.23	34.58	25.45	2.25	36.77	27.50	2.27	38.97	27.40	2.30	41.20	29.21	2.33
	50	28.72	23.27	2.24	32.03	23.44	2.28	34.19	25.49	2.31	36.39	27.57	2.32	38.55	27.47	2.35	40.75	29.28	2.37
	59	28.43	23.00	2.28	31.66	23.10	2.31	33.83	25.18	2.34	36.00	27.23	2.36	38.17	27.13	2.39	40.30	28.90	2.41
	67	40.59	31.84	2.77	45.25	32.01	2.81	48.31	34.87	2.83	51.38	37.74	2.87	54.48	37.60	2.89	57.55	40.02	2.92
	77	39.02	30.68	3.11	43.50	30.85	3.15	46.47	33.61	3.19	49.45	36.34	3.21	52.38	36.20	3.25	55.36	38.56	3.28
	87	37.69	28.90	3.40	41.98	29.04	3.46	44.83	31.63	3.49	47.72	34.22	3.52	50.57	34.09	3.55	53.43	36.34	3.59
	95	36.32	28.25	3.70	40.47	28.42	3.76	43.22	30.98	3.80	46.00	33.51	3.83	48.74	33.37	3.87	51.52	35.55	3.91
	104	35.02	28.01	3.99	38.99	28.15	4.05	41.63	30.64	4.10	44.27	33.13	4.14	46.98	33.03	4.18	49.62	35.18	4.22
	115	23.96	21.33	3.06	26.69	21.43	3.11	28.51	23.34	3.13	30.32	25.22	3.16	32.16	25.15	3.20	33.97	26.79	3.23
	122	19.61	17.44	2.68	21.84	17.54	2.72	23.32	19.11	2.75	24.81	20.64	2.77	26.31	20.58	2.81	27.79	21.91	2.83

AFR	m ³ /h	2,550
-----	-------------------	-------

		Indoor temperature																	
		17.8			21.1			23.9			26.7			29.4			32.2		
		12.2			15.6			17.2			19.4			21.7			22.8		
Outdoor temperature	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	°CWB	kW			kW			kW			kW			kW			kW		
		kW			kW			kW			kW			kW			kW		
	-20.6	8.97	7.53	1.98	10.00	7.57	2.01	10.67	8.25	2.03	11.36	8.92	2.04	12.04	8.89	2.07	12.71	9.47	2.09
	-15.0	8.87	7.45	2.02	9.88	7.48	2.06	10.56	8.16	2.07	11.23	8.82	2.10	11.90	8.79	2.12	12.58	9.36	2.13
	-10.0	8.78	7.01	2.06	9.78	7.05	2.11	10.46	7.68	2.13	11.12	8.31	2.14	11.79	8.28	2.17	12.45	8.82	2.19
	0.0	8.60	6.80	2.14	9.58	6.84	2.19	10.24	7.45	2.21	10.89	8.05	2.23	11.54	8.02	2.25	12.19	8.54	2.26
	5.0	8.52	6.81	2.20	9.49	6.85	2.23	10.13	7.46	2.25	10.78	8.06	2.27	11.42	8.03	2.30	12.07	8.56	2.33
	10.0	8.42	6.82	2.24	9.39	6.87	2.28	10.02	7.47	2.31	10.66	8.08	2.32	11.30	8.05	2.35	11.94	8.58	2.37
	15.0	8.33	6.74	2.28	9.28	6.77	2.31	9.91	7.38	2.34	10.55	7.98	2.36	11.19	7.95	2.39	11.81	8.47	2.41
	19.4	11.90	9.33	2.77	13.26	9.38	2.81	14.16	10.22	2.83	15.06	11.06	2.87	15.97	11.02	2.89	16.87	11.73	2.92
	25.0	11.44	8.99	3.11	12.75	9.04	3.15	13.62	9.85	3.19	14.49	10.65	3.21	15.35	10.61	3.25	16.22	11.30	3.28
	30.0	11.04	8.47	3.40	12.30	8.51	3.46	13.14	9.27	3.49	13.99	10.03	3.52	14.82	9.99	3.55	15.66	10.65	3.59
	35.0	10.64	8.28	3.70	11.86	8.33	3.76	12.67	9.08	3.80	13.48	9.82	3.83	14.28	9.78	3.87	15.10	10.42	3.91
	40.0	10.26	8.21	3.99	11.43	8.25	4.05	12.20	8.98	4.10	12.97	9.71	4.14	13.77	9.68	4.18	14.54	10.31	4.22
	46.1	7.02	6.25	3.06	7.82	6.28	3.11	8.35	6.84	3.13	8.88	7.39	3.16	9.42	7.37	3.20	9.95	7.85	3.23
	50.0	5.75	5.11	2.68	6.40	5.14	2.72	6.84	5.60	2.75	7.27	6.05	2.77	7.71	6.03	2.81	8.15	6.42	2.83

4-2. Heating capacity

NOTE: Values mentioned in the table are calculated based on the maximum capacity.

■ Model: ARUH30KUAS

AFR			CFM				1,001					
Indoor temperature												
		°FDB	60		65		70		72		75	
Outdoor temperature	°FDB	°FWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
			kBtu	kW	kBtu	kW	kBtu	kW	kBtu	kW	kBtu	kW
	-15	-17	27.31	3.90	26.65	3.98	26.00	4.06	25.38	4.14	24.72	4.22
	-5	-7	30.46	4.25	29.73	4.34	29.00	4.43	28.31	4.51	27.58	4.60
	5	3	34.66	4.60	33.83	4.69	33.00	4.79	32.21	4.89	31.38	4.98
	14	12	35.98	4.38	35.12	4.47	34.26	4.57	33.40	4.66	32.54	4.75
	17	15	36.47	4.31	35.56	4.40	34.70	4.49	33.84	4.58	32.97	4.67
	23	19	37.38	4.17	36.48	4.26	35.58	4.34	34.67	4.43	33.81	4.51
	32	28	38.70	3.96	37.78	4.04	36.86	4.12	35.94	4.20	35.03	4.28
	41	37	40.08	3.74	39.11	3.82	38.15	3.90	37.22	3.98	36.26	4.04
	47	43	40.95	3.60	39.98	3.67	39.00	3.75	38.03	3.83	37.05	3.90
	50	47	42.64	3.59	41.62	3.67	40.60	3.74	39.58	3.82	38.56	3.88
59	50	42.69	3.33	41.67	3.40	40.65	3.46	39.66	3.53	38.64	3.58	
68	59	43.12	2.86	42.09	2.91	41.05	2.98	40.06	3.04	39.03	3.08	
75	64	43.55	2.72	42.51	2.78	41.46	2.84	40.46	2.89	39.42	2.93	

AFR			m³/h				1,700					
Indoor temperature												
		°CDB	15.6		18.3		21.1		22.0		23.9	
Outdoor temperature	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
			kW		kW		kW		kW		kW	
	-26.1	-27.0	8.00	3.90	7.81	3.98	7.62	4.06	7.44	4.14	7.25	4.22
	-20.6	-21.7	8.93	4.25	8.71	4.34	8.50	4.43	8.30	4.51	8.08	4.60
	-15.0	-16.1	10.16	4.60	9.92	4.69	9.67	4.79	9.44	4.89	9.20	4.98
	-10.0	-11.1	10.55	4.38	10.29	4.47	10.04	4.57	9.79	4.66	9.54	4.75
	-8.3	-9.4	10.69	4.31	10.42	4.40	10.17	4.49	9.92	4.58	9.66	4.67
	-5.0	-7.2	10.95	4.17	10.69	4.26	10.43	4.34	10.16	4.43	9.91	4.51
	0.0	-2.2	11.34	3.96	11.07	4.04	10.80	4.12	10.53	4.20	10.27	4.28
	5.0	2.8	11.75	3.74	11.46	3.82	11.18	3.90	10.91	3.98	10.63	4.04
	8.3	6.1	12.00	3.60	11.72	3.67	11.43	3.75	11.14	3.83	10.86	3.90
	10.0	8.3	12.50	3.59	12.20	3.67	11.90	3.74	11.60	3.82	11.30	3.88
	15.0	10.0	12.51	3.33	12.21	3.40	11.91	3.46	11.62	3.53	11.33	3.58
	20.0	15.0	12.64	2.86	12.33	2.91	12.03	2.98	11.74	3.04	11.44	3.08
	24.0	18.0	12.76	2.72	12.46	2.78	12.15	2.84	11.86	2.89	11.55	2.93

Model: ARUH36KUAS

AFR			CFM				1,207					
Indoor temperature												
		°FDB	60		65		70		72		75	
Outdoor temperature	°FDB	°FWB	TC kBtu	IP kW	TC kBtu	IP kW	TC kBtu	IP kW	TC kBtu	IP kW	TC kBtu	IP kW
	-15	-17	33.60	4.74	32.81	4.84	32.00	4.97	31.19	5.02	30.40	5.13
	-5	-7	37.80	5.16	36.91	5.27	36.00	5.42	35.09	5.47	34.20	5.59
	5	3	42.01	5.62	41.01	5.74	40.00	5.86	39.01	5.97	38.00	6.10
	14	12	42.70	5.23	41.68	5.33	40.68	5.44	39.66	5.54	38.60	5.65
	17	15	42.94	5.09	41.92	5.19	40.90	5.30	39.88	5.40	38.81	5.51
	23	19	43.39	4.83	42.34	4.93	41.32	5.02	40.27	5.13	39.25	5.23
	32	28	44.05	4.42	43.00	4.51	41.95	4.61	40.89	4.69	39.84	4.78
	41	37	44.71	4.01	43.66	4.11	42.58	4.19	41.53	4.27	40.45	4.35
	47	43	45.16	3.75	44.08	3.82	43.00	3.91	41.91	3.98	40.87	4.06
50	47	46.40	3.76	45.32	3.83	44.20	3.91	43.09	3.98	41.98	4.08	
59	50	46.93	3.45	45.83	3.53	44.70	3.60	43.58	3.67	42.46	3.73	
68	59	47.40	2.96	46.29	3.03	45.15	3.10	44.02	3.16	42.88	3.21	
75	64	47.87	2.82	46.76	2.89	45.60	2.95	44.46	3.00	43.31	3.05	

AFR			m³/h				2,050					
Indoor temperature												
		°CDB	15.6		18.3		21.1		22.0		23.9	
Outdoor temperature	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
			kW		kW		kW		kW		kW	
	-26.1	-27.0	9.85	4.74	9.61	4.84	9.38	4.97	9.14	5.02	8.91	5.13
	-20.6	-21.7	11.08	5.16	10.82	5.27	10.55	5.42	10.29	5.47	10.02	5.59
	-15.0	-16.1	12.31	5.62	12.02	5.74	11.72	5.86	11.43	5.97	11.14	6.10
	-10.0	-11.1	12.51	5.23	12.22	5.33	11.92	5.44	11.62	5.54	11.31	5.65
	-8.3	-9.4	12.58	5.09	12.29	5.19	11.99	5.30	11.69	5.40	11.38	5.51
	-5.0	-7.2	12.72	4.83	12.41	4.93	12.11	5.02	11.80	5.13	11.50	5.23
	0.0	-2.2	12.91	4.42	12.60	4.51	12.29	4.61	11.98	4.69	11.68	4.78
	5.0	2.8	13.10	4.01	12.80	4.11	12.48	4.19	12.17	4.27	11.85	4.35
8.3	6.1	13.24	3.75	12.92	3.82	12.60	3.91	12.28	3.98	11.98	4.06	
10.0	8.3	13.60	3.76	13.28	3.83	12.95	3.91	12.63	3.98	12.30	4.08	
15.0	10.0	13.75	3.45	13.43	3.53	13.10	3.60	12.77	3.67	12.44	3.73	
20.0	15.0	13.89	2.96	13.57	3.03	13.23	3.10	12.90	3.16	12.57	3.21	
24.0	18.0	14.03	2.82	13.70	2.89	13.36	2.95	13.03	3.00	12.69	3.05	

Model: ARUH42KUAS

AFR			CFM				1,501					
Indoor temperature												
		°FDB	60		65		70		72		75	
Outdoor temperature	°FDB	°FWB	TC kBtu	IP kW	TC kBtu	IP kW	TC kBtu	IP kW	TC kBtu	IP kW	TC kBtu	IP kW
	-15	-17	38.87	5.93	37.92	6.00	37.00	6.03	36.05	6.10	35.18	6.16
	-5	-7	44.65	6.46	43.56	6.53	42.50	6.57	41.41	6.64	40.41	6.71
	5	3	50.35	6.99	49.12	7.07	48.00	7.11	46.75	7.19	45.57	7.27
	14	12	51.10	6.34	49.87	6.41	48.68	6.44	47.43	6.51	46.24	6.58
	17	15	51.37	6.12	50.14	6.19	48.90	6.22	47.71	6.29	46.48	6.36
	23	19	51.80	5.68	50.59	5.74	49.32	5.77	48.12	5.84	46.91	5.90
	32	28	52.44	5.02	51.19	5.08	49.95	5.11	48.67	5.16	47.42	5.22
	41	37	53.12	4.36	51.86	4.41	50.58	4.44	49.32	4.48	48.06	4.53
	47	43	53.54	3.92	52.31	3.97	51.00	3.99	49.75	4.03	48.45	4.08
50	47	54.61	3.92	53.32	3.97	52.03	3.99	50.70	4.03	49.41	4.07	
59	50	57.81	3.61	56.44	3.65	55.03	3.67	53.65	3.71	52.31	3.75	
68	59	58.39	3.10	57.00	3.13	55.58	3.16	54.19	3.20	52.83	3.23	
75	64	58.97	2.95	57.57	2.99	56.14	3.01	54.73	3.04	53.36	3.07	

AFR			m³/h				2,550					
Indoor temperature												
		°CDB	15.6		18.3		21.1		22.0		23.9	
Outdoor temperature	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
			kW		kW		kW		kW		kW	
	-26.1	-27.0	11.39	5.93	11.11	6.00	10.84	6.03	10.57	6.10	10.31	6.16
	-20.6	-21.7	13.09	6.46	12.77	6.53	12.46	6.57	12.14	6.64	11.84	6.71
	-15.0	-16.1	14.76	6.99	14.39	7.07	14.07	7.11	13.70	7.19	13.36	7.27
	-10.0	-11.1	14.98	6.34	14.62	6.41	14.27	6.44	13.90	6.51	13.55	6.58
	-8.3	-9.4	15.06	6.12	14.70	6.19	14.33	6.22	13.98	6.29	13.62	6.36
	-5.0	-7.2	15.18	5.68	14.83	5.74	14.45	5.77	14.10	5.84	13.75	5.90
	0.0	-2.2	15.37	5.02	15.00	5.08	14.64	5.11	14.26	5.16	13.90	5.22
	5.0	2.8	15.57	4.36	15.20	4.41	14.82	4.44	14.46	4.48	14.09	4.53
8.3	6.1	15.69	3.92	15.33	3.97	14.95	3.99	14.58	4.03	14.20	4.08	
10.0	8.3	16.01	3.92	15.63	3.97	15.25	3.99	14.86	4.03	14.48	4.07	
15.0	10.0	16.94	3.61	16.54	3.65	16.13	3.67	15.72	3.71	15.33	3.75	
20.0	15.0	17.11	3.10	16.71	3.13	16.29	3.16	15.88	3.20	15.48	3.23	
24.0	18.0	17.28	2.95	16.87	2.99	16.45	3.01	16.04	3.04	15.64	3.07	

Model: ARUH48KUAS

AFR			CFM				1,501					
Indoor temperature												
		°FDB	60		65		70		72		75	
Outdoor temperature	°FDB	°FWB	TC kBtu	IP kW	TC kBtu	IP kW	TC kBtu	IP kW	TC kBtu	IP kW	TC kBtu	IP kW
	-15	-17	40.95	6.50	39.96	6.57	39.00	6.61	38.00	6.68	37.05	6.75
	-5	-7	47.25	7.08	46.11	7.16	45.00	7.20	43.85	7.28	42.75	7.36
	5	3	53.49	7.66	52.23	7.75	51.00	7.79	49.69	7.88	48.43	7.96
	14	12	54.43	6.98	53.13	7.05	51.83	7.09	50.53	7.17	49.24	7.25
	17	15	54.74	6.75	53.44	6.82	52.10	6.86	50.81	6.93	49.52	7.01
	23	19	55.34	6.29	54.01	6.36	52.68	6.39	51.39	6.46	50.06	6.53
	32	28	56.21	5.60	54.88	5.66	53.55	5.70	52.19	5.76	50.89	5.82
	41	37	57.18	4.91	55.78	4.97	54.42	5.00	53.07	5.05	51.70	5.11
	47	43	57.77	4.46	56.37	4.51	55.00	4.53	53.64	4.58	52.24	4.63
50	47	58.51	4.45	57.10	4.50	55.71	4.53	54.30	4.58	52.92	4.63	
59	50	60.71	4.10	59.24	4.15	57.80	4.17	56.37	4.22	54.90	4.26	
68	59	61.32	3.52	59.83	3.56	58.38	3.59	56.93	3.63	55.45	3.67	
75	64	61.93	3.35	60.43	3.39	58.96	3.41	57.50	3.45	56.00	3.49	

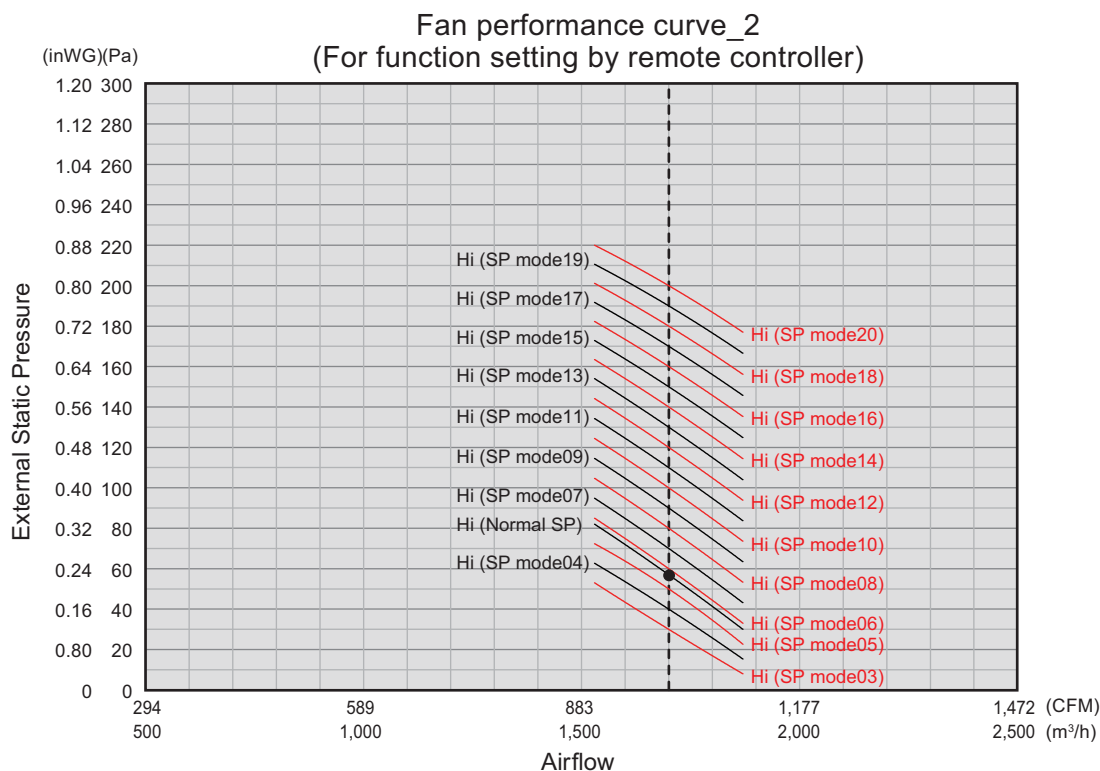
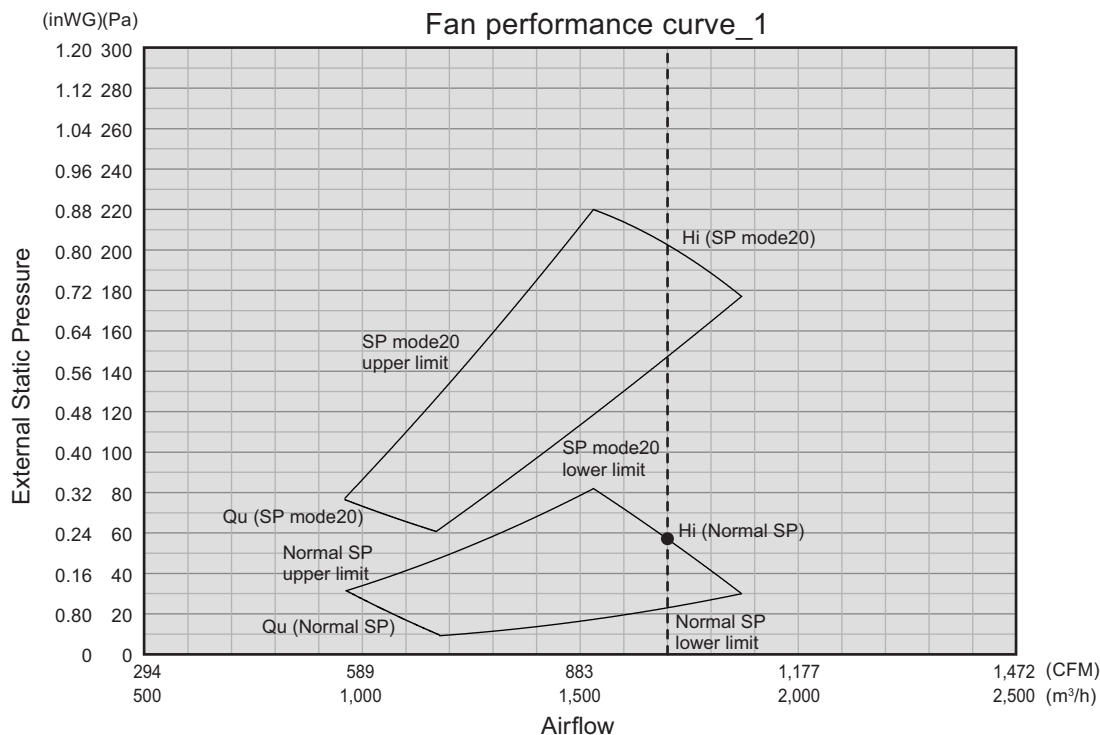
AFR			m³/h				2,550					
Indoor temperature												
		°CDB	15.6		18.3		21.1		22.0		23.9	
Outdoor temperature	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
			kW		kW		kW		kW		kW	
	-26.1	-27.0	12.00	6.50	11.71	6.57	11.43	6.61	11.14	6.68	10.86	6.75
	-20.6	-21.7	13.85	7.08	13.51	7.16	13.19	7.20	12.85	7.28	12.53	7.36
	-15.0	-16.1	15.68	7.66	15.31	7.75	14.95	7.79	14.56	7.88	14.19	7.96
	-10.0	-11.1	15.95	6.98	15.57	7.05	15.19	7.09	14.81	7.17	14.43	7.25
	-8.3	-9.4	16.04	6.75	15.66	6.82	15.27	6.86	14.89	6.93	14.51	7.01
	-5.0	-7.2	16.22	6.29	15.83	6.36	15.44	6.39	15.06	6.46	14.67	6.53
	0.0	-2.2	16.47	5.60	16.08	5.66	15.69	5.70	15.30	5.76	14.91	5.82
	5.0	2.8	16.76	4.91	16.35	4.97	15.95	5.00	15.55	5.05	15.15	5.11
	8.3	6.1	16.93	4.46	16.52	4.51	16.12	4.53	15.72	4.58	15.31	4.63
	10.0	8.3	17.15	4.45	16.74	4.50	16.33	4.53	15.91	4.58	15.51	4.63
15.0	10.0	17.79	4.10	17.36	4.15	16.94	4.17	16.52	4.22	16.09	4.26	
20.0	15.0	17.97	3.52	17.54	3.56	17.11	3.59	16.69	3.63	16.25	3.67	
24.0	18.0	18.15	3.35	17.71	3.39	17.28	3.41	16.85	3.45	16.41	3.49	

5. Fan performance

NOTE: Airflow and capacity/outlet temperature curve data are measured based on the same conditions mentioned in "Specifications".

5-1. Fan performance curve

■ Model: ARUH30KUAS

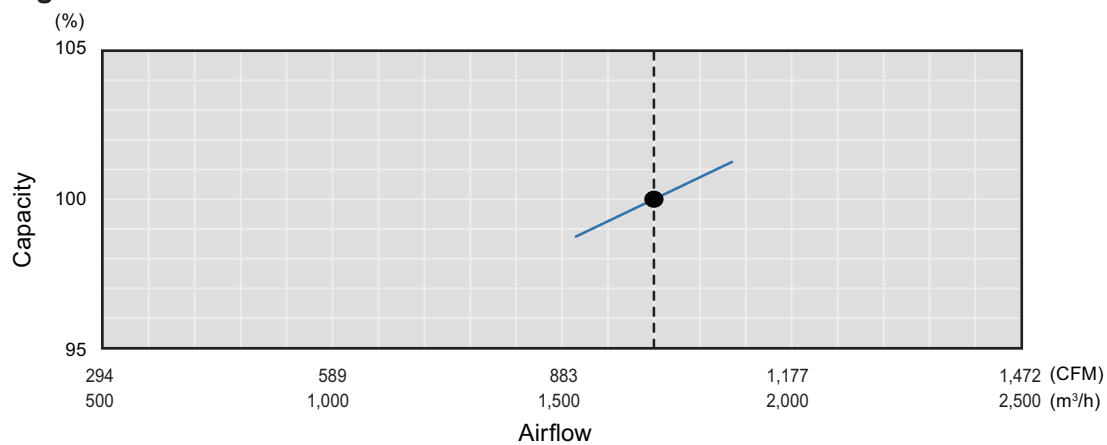


NOTES:

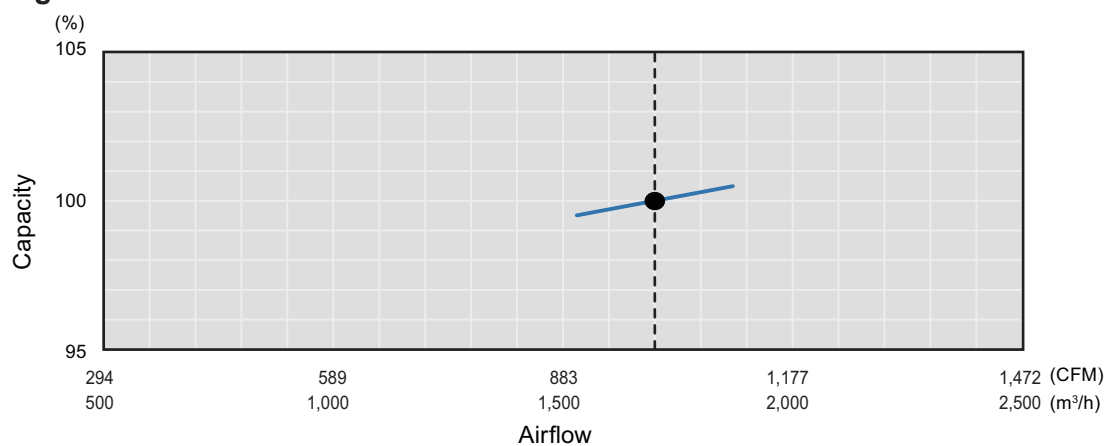
- Setting of the external static pressure is switchable into modes by using the remote controller.
- According to the resistance of the connecting duct, perform the setting of the external static pressure with referring "Fan performance curve_2" above.
- The default setting is set at "Normal SP".

● Characteristics of air volume and capacity

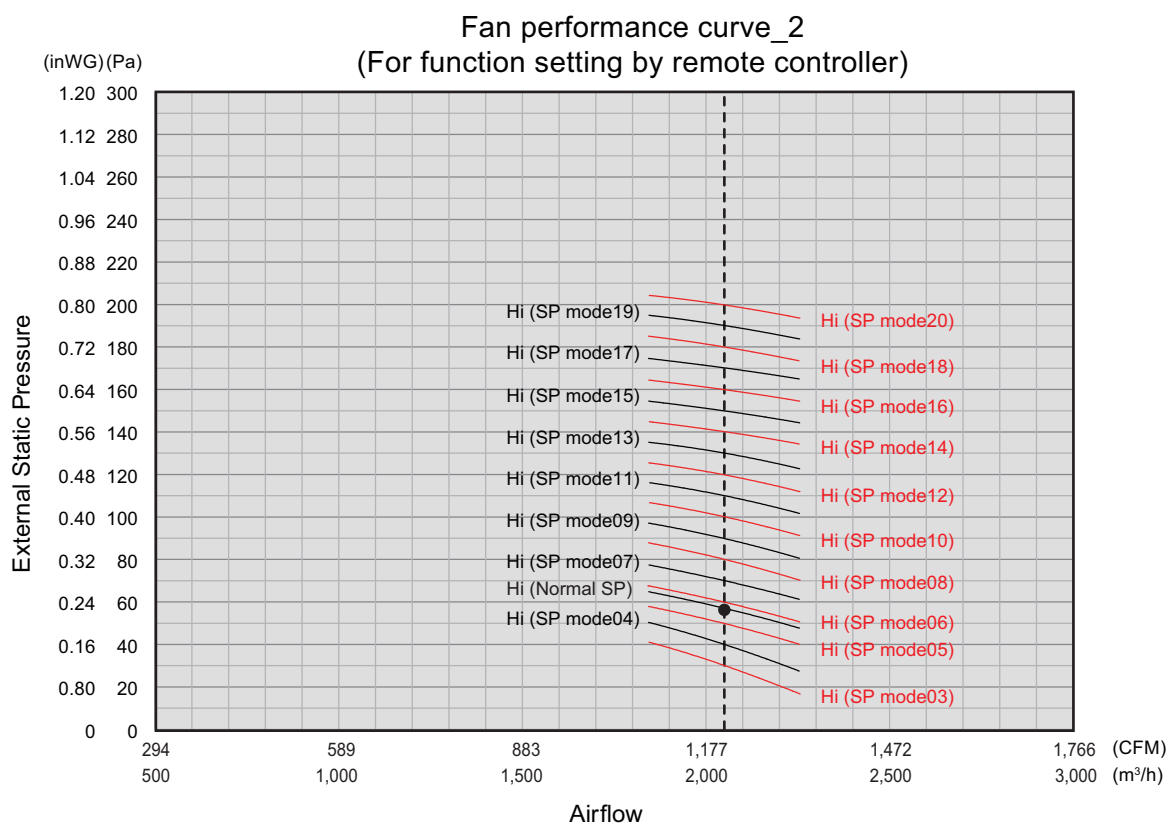
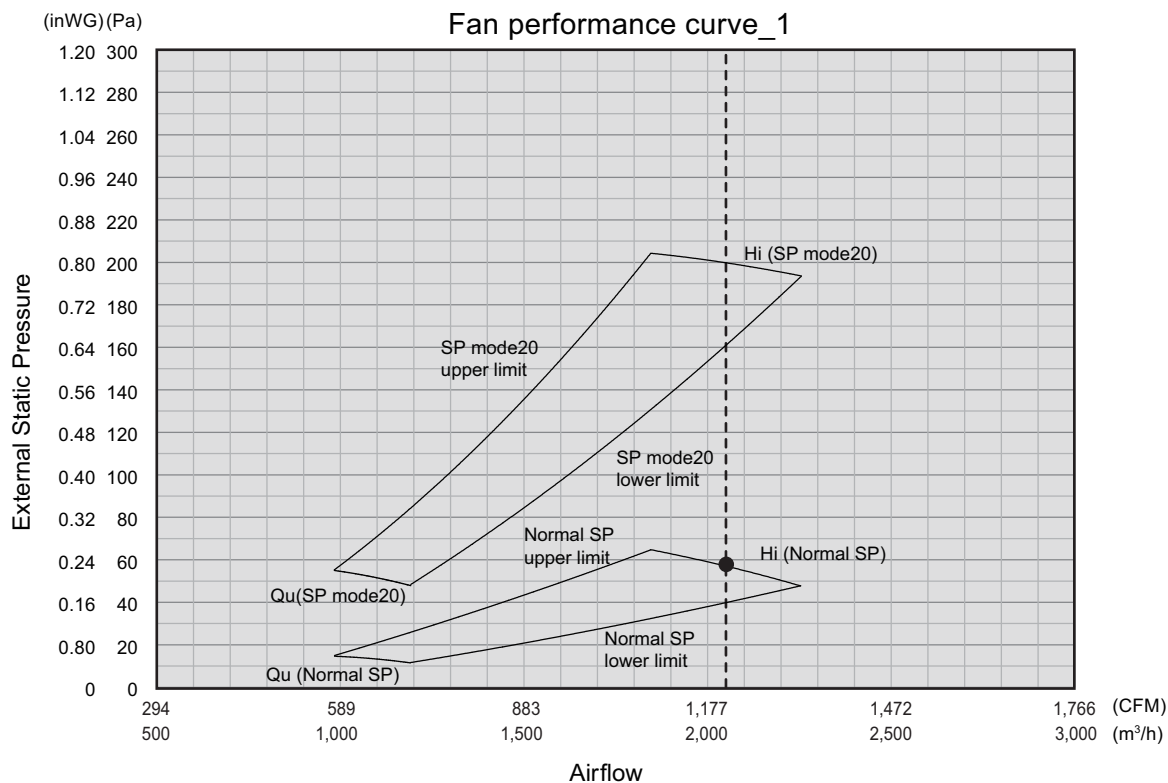
• Cooling



• Heating



Model: ARUH36KUAS

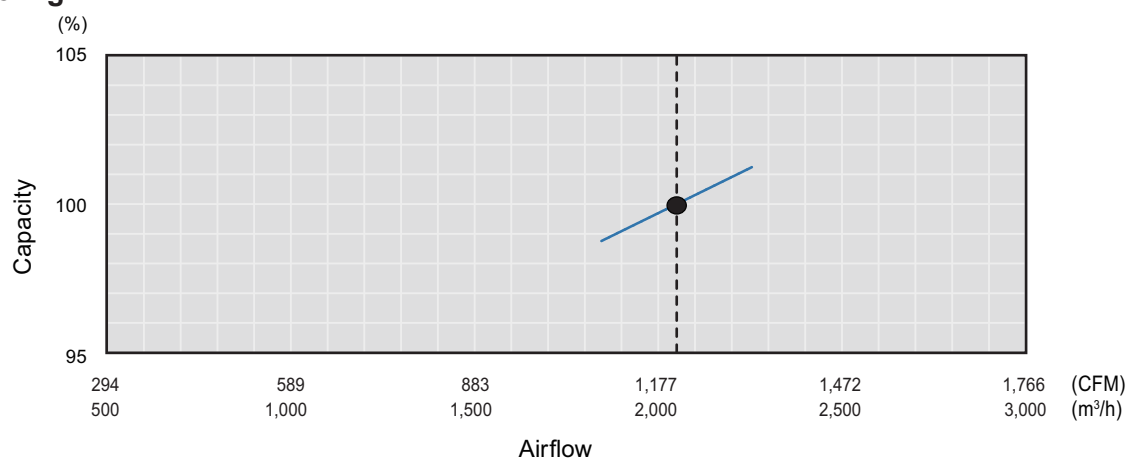


NOTES:

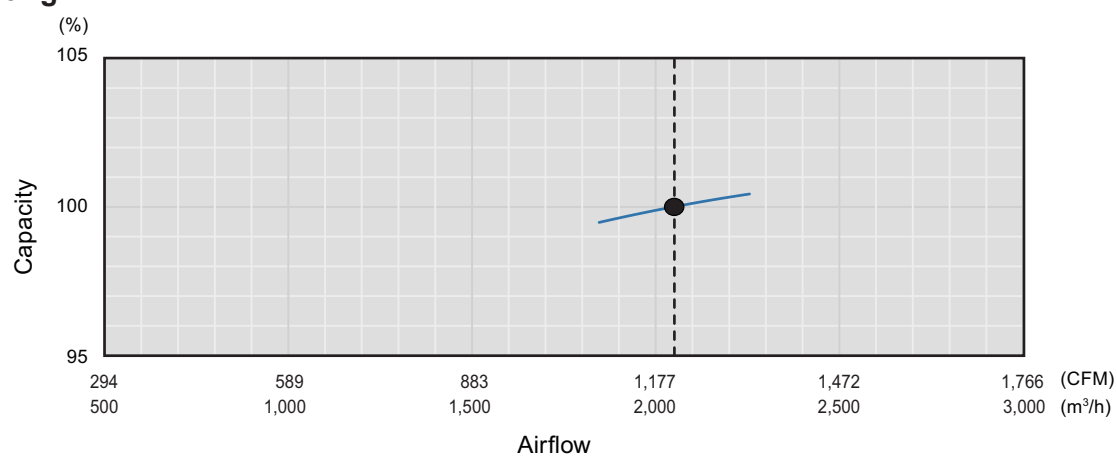
- Setting of the external static pressure is switchable into modes by using the remote controller.
- According to the resistance of the connecting duct, perform the setting of the external static pressure with referring "Fan performance curve_2" above.
- The default setting is set at "Normal SP".

● Characteristics of air volume and capacity

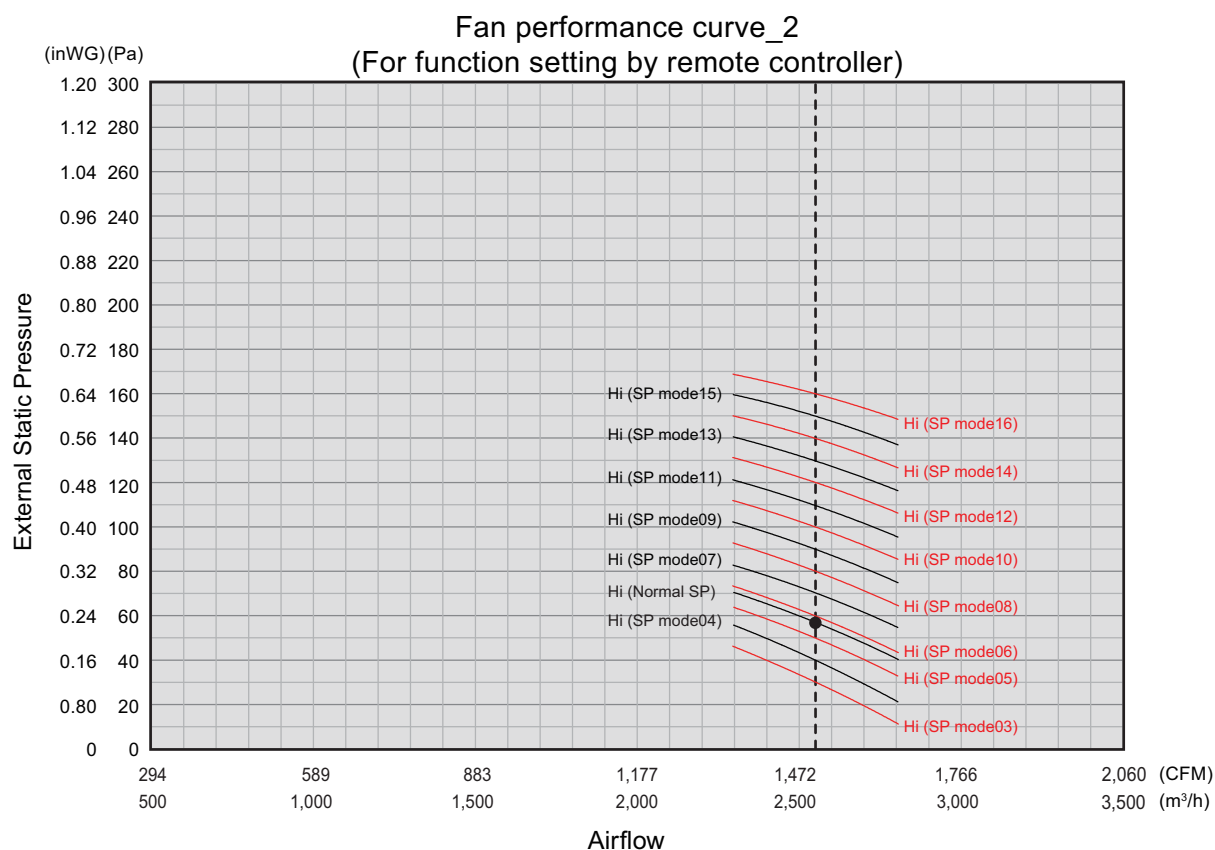
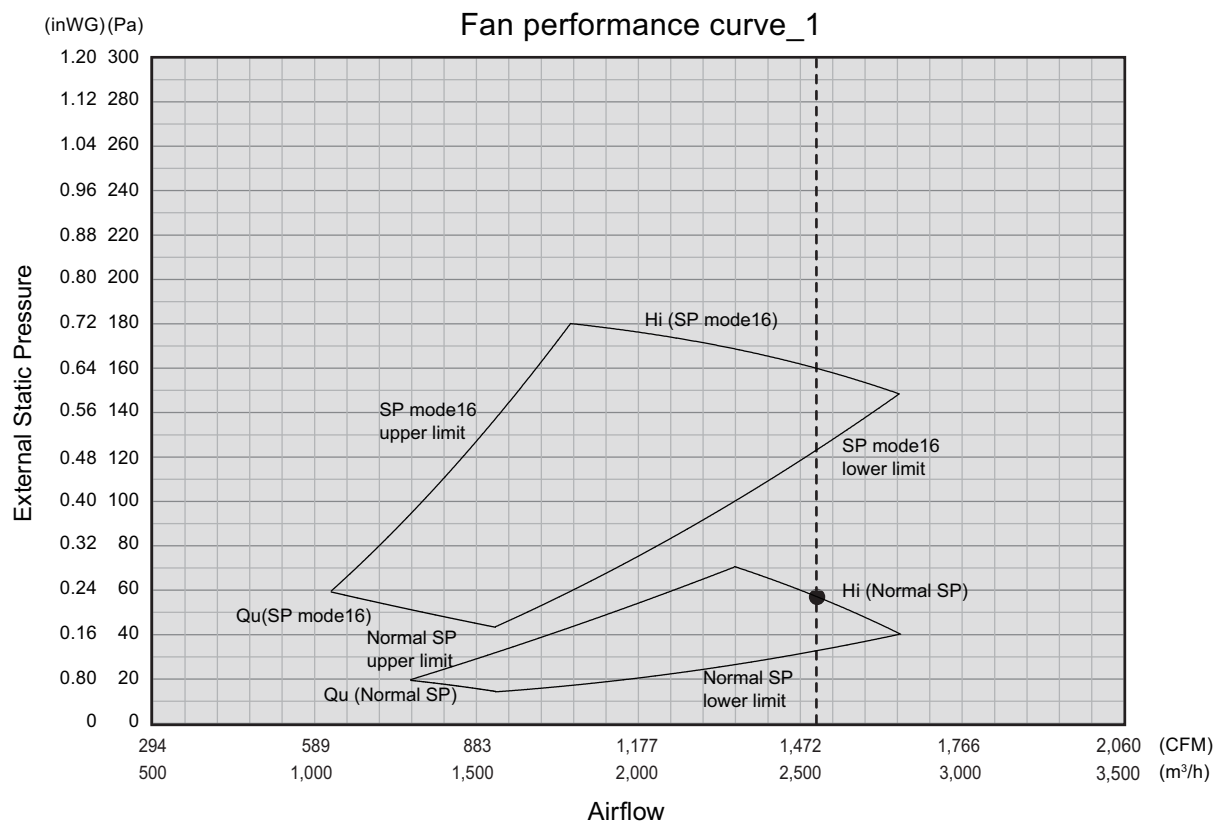
• Cooling



• Heating



Model: ARUH42KUAS

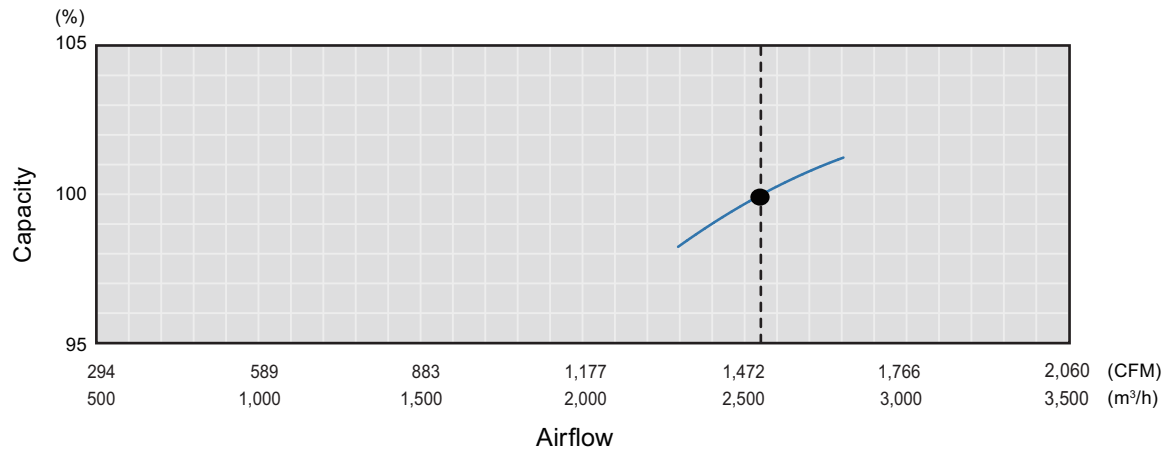


NOTES:

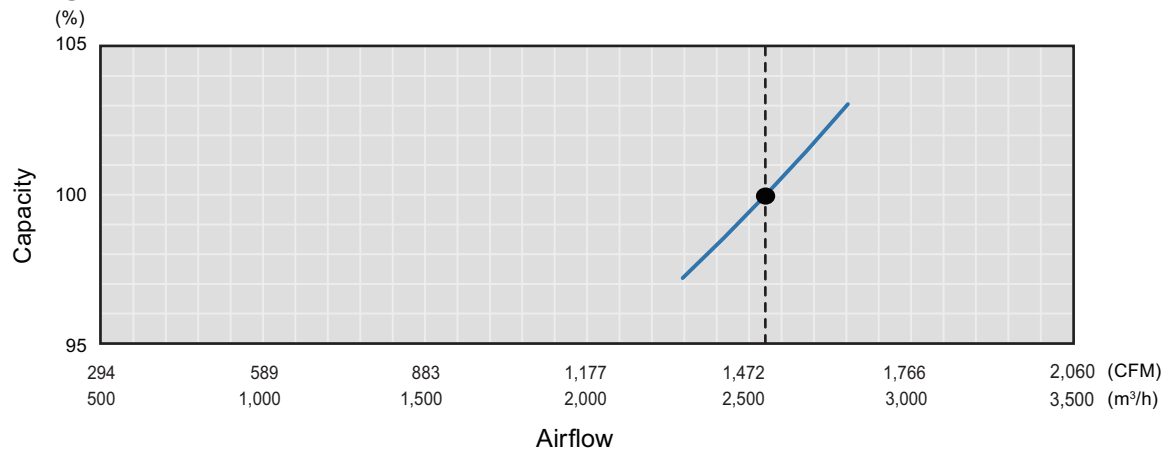
- Setting of the external static pressure is switchable into modes by using the remote controller.
- According to the resistance of the connecting duct, perform the setting of the external static pressure with referring "Fan performance curve_2" above.
- The default setting is set at "Normal SP".

● Characteristics of air volume and capacity

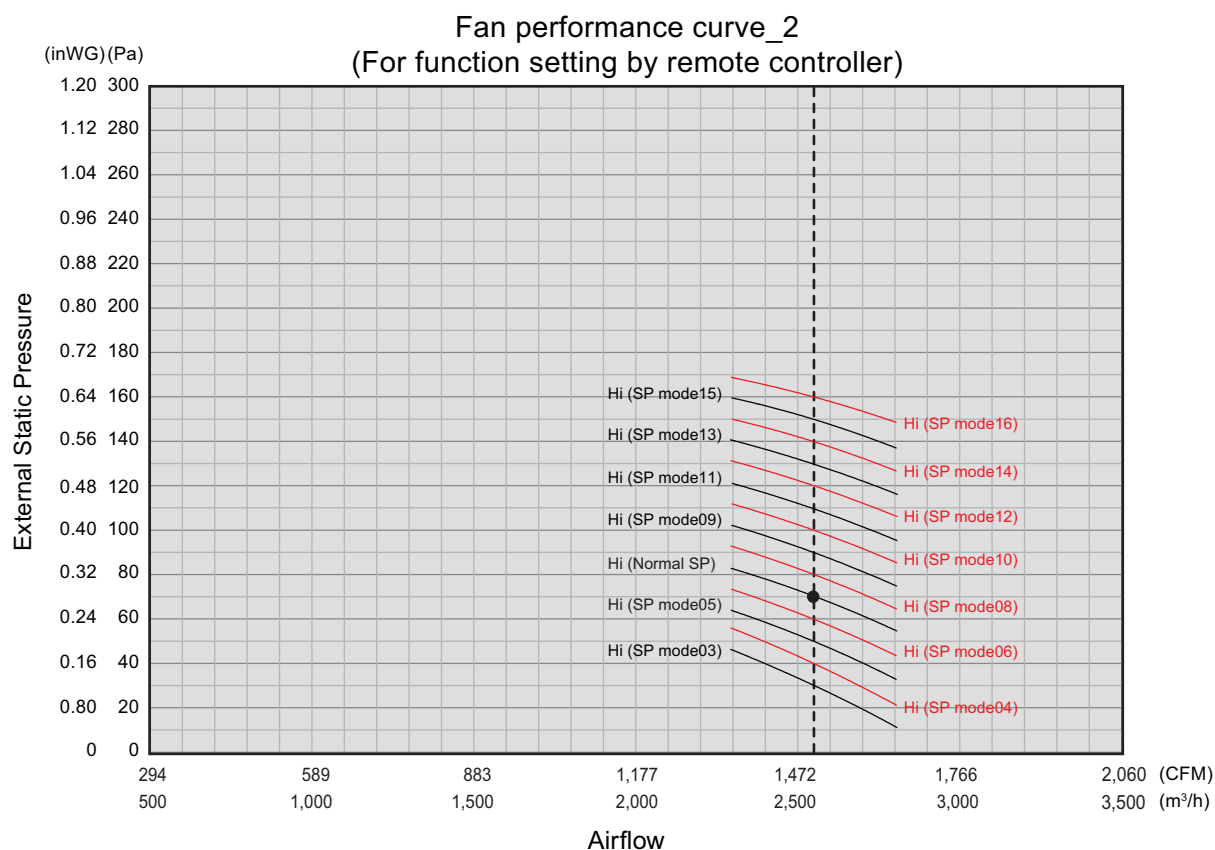
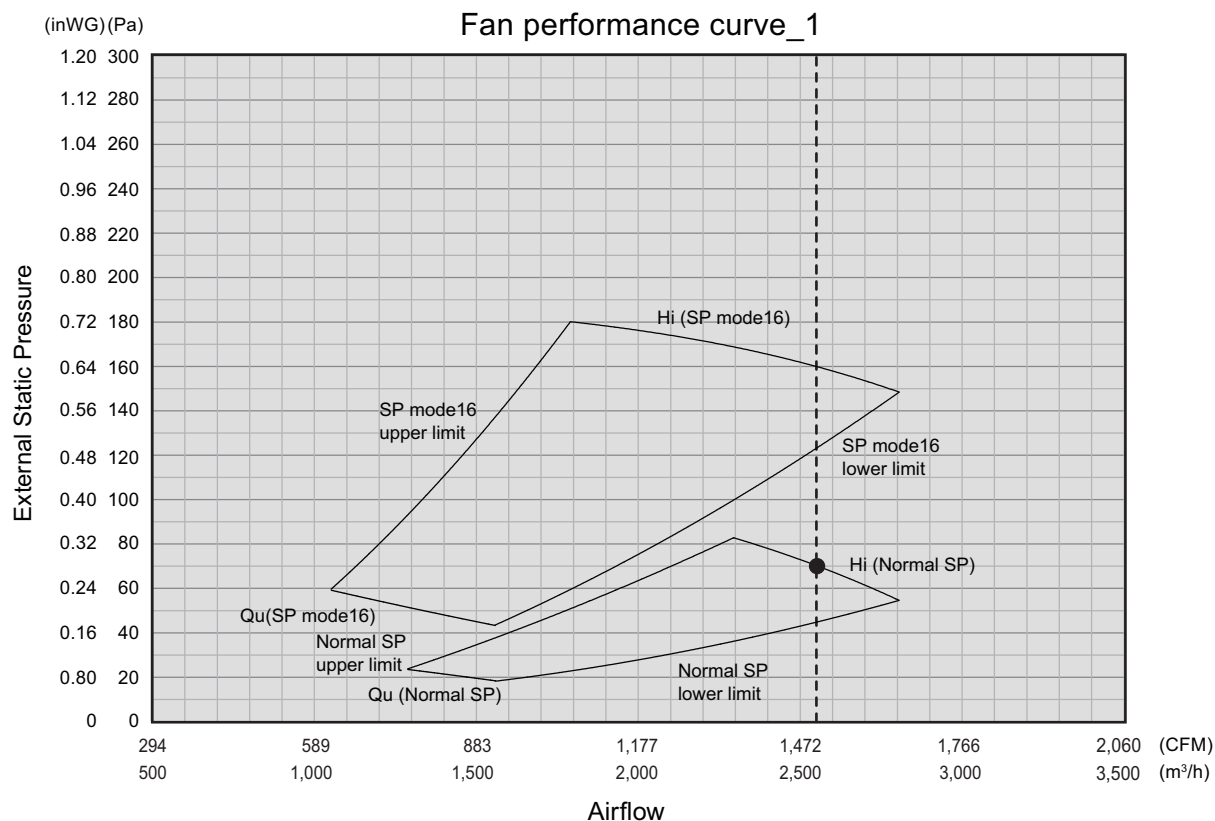
• Cooling



• Heating



Model: ARUH48KUAS

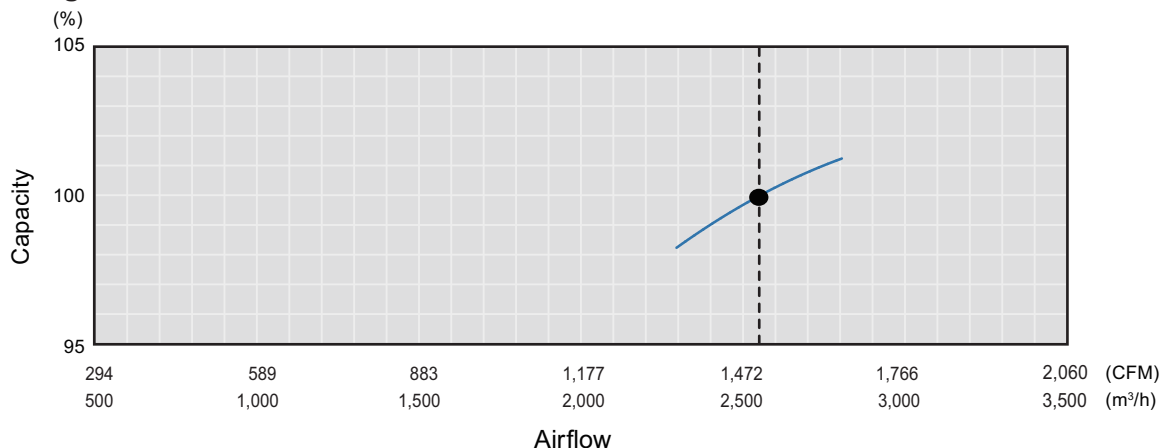


NOTES:

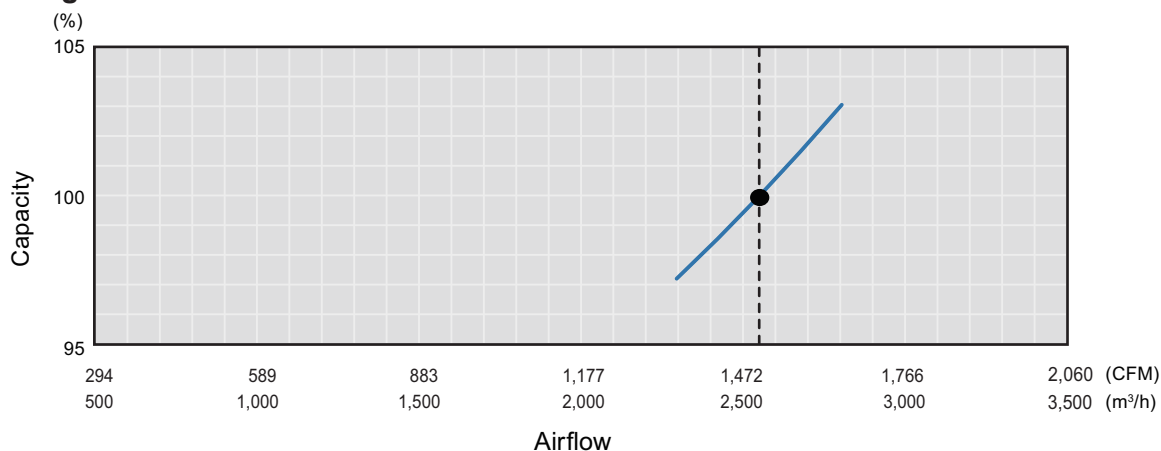
- Setting of the external static pressure is switchable into modes by using the remote controller.
- According to the resistance of the connecting duct, perform the setting of the external static pressure with referring "Fan performance curve_2" above.
- The default setting is set at "Normal SP".

● Characteristics of air volume and capacity

• Cooling



• Heating



■ Automatic airflow adjustment procedures

1. To start the auto setting, use setting value 32 in function number 26.
2. Run the air conditioner on fan mode (High).
 - * For instructions on how to operate the air conditioner, refer to the operation manual of the remote controller.

During automatic airflow adjustment, the mode will be fixed at fan (High).
When this function is active, do not operate the outdoor unit.
3. The air conditioner will run for about 1 to 8 min then stop automatically.
 - * Do not change the throttles of the inlet and outlet ports during operation.

When used in a group control system, the setting will take about 10 min.
4. Turn the air conditioner off and on again.
5. Check the setting value of function number 26.
 - * If the setting value has not changed, repeat the procedure from step 2.

⚠ CAUTION

When the duct or outlet installations are changed after the Automatic airflow adjustment is completed, repeat the procedure from step 1.

5-2. Airflow

■ Model: ARUH30KUAS

● Cooling

Fan speed	Airflow	
HIGH	m ³ /h	1,700
	l/s	472
	CFM	1,001
MED	m ³ /h	1,360
	l/s	378
	CFM	800
LOW	m ³ /h	1,190
	l/s	331
	CFM	700
QUIET	m ³ /h	1,070
	l/s	297
	CFM	630

● Heating

Fan speed	Airflow	
HIGH	m ³ /h	1,700
	l/s	472
	CFM	1,001
MED	m ³ /h	1,360
	l/s	378
	CFM	800
LOW	m ³ /h	1,190
	l/s	331
	CFM	700
QUIET	m ³ /h	1,070
	l/s	297
	CFM	630

■ Model: ARUH36KUAS

● Cooling

Fan speed	Airflow	
HIGH	m ³ /h	2,050
	l/s	569
	CFM	1,207
MED	m ³ /h	1,640
	l/s	456
	CFM	965
LOW	m ³ /h	1,330
	l/s	369
	CFM	783
QUIET	m ³ /h	1,070
	l/s	297
	CFM	630

● Heating

Fan speed	Airflow	
HIGH	m ³ /h	2,050
	l/s	569
	CFM	1,207
MED	m ³ /h	1,640
	l/s	456
	CFM	965
LOW	m ³ /h	1,330
	l/s	369
	CFM	783
QUIET	m ³ /h	1,070
	l/s	297
	CFM	630

■ Model: ARUH42KUAS

● Cooling

Fan speed	Airflow	
HIGH	m ³ /h	2,550
	l/s	708
	CFM	1,501
MED	m ³ /h	2,040
	l/s	567
	CFM	1,201
LOW	m ³ /h	1,650
	l/s	458
	CFM	971
QUIET	m ³ /h	1,430
	l/s	397
	CFM	842

● Heating

Fan speed	Airflow	
HIGH	m ³ /h	2,550
	l/s	708
	CFM	1,501
MED	m ³ /h	2,040
	l/s	567
	CFM	1,201
LOW	m ³ /h	1,650
	l/s	458
	CFM	971
QUIET	m ³ /h	1,430
	l/s	397
	CFM	842

■ Model: ARUH48KUAS

● Cooling

Fan speed	Airflow	
HIGH	m ³ /h	2,550
	l/s	708
	CFM	1,501
MED	m ³ /h	2,040
	l/s	567
	CFM	1,201
LOW	m ³ /h	1,650
	l/s	458
	CFM	971
QUIET	m ³ /h	1,430
	l/s	397
	CFM	842

● Heating

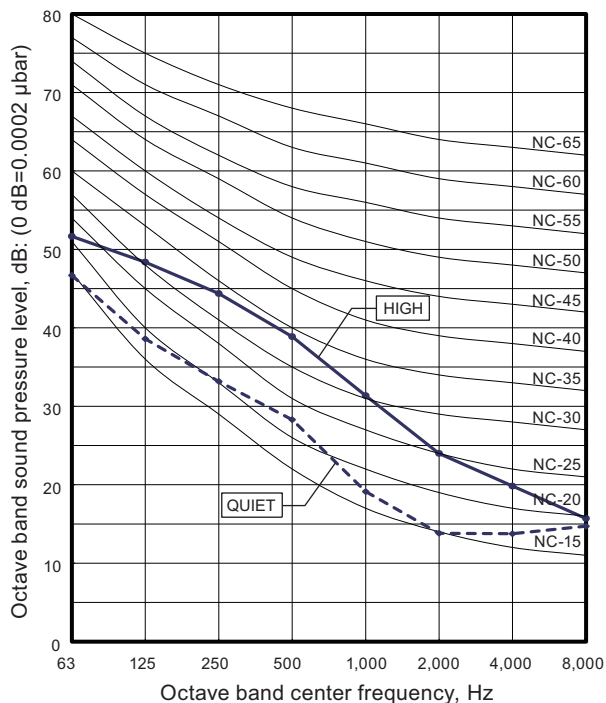
Fan speed	Airflow	
HIGH	m ³ /h	2,550
	l/s	708
	CFM	1,501
MED	m ³ /h	2,040
	l/s	567
	CFM	1,201
LOW	m ³ /h	1,650
	l/s	458
	CFM	971
QUIET	m ³ /h	1,430
	l/s	397
	CFM	842

6. Operation noise (sound pressure)

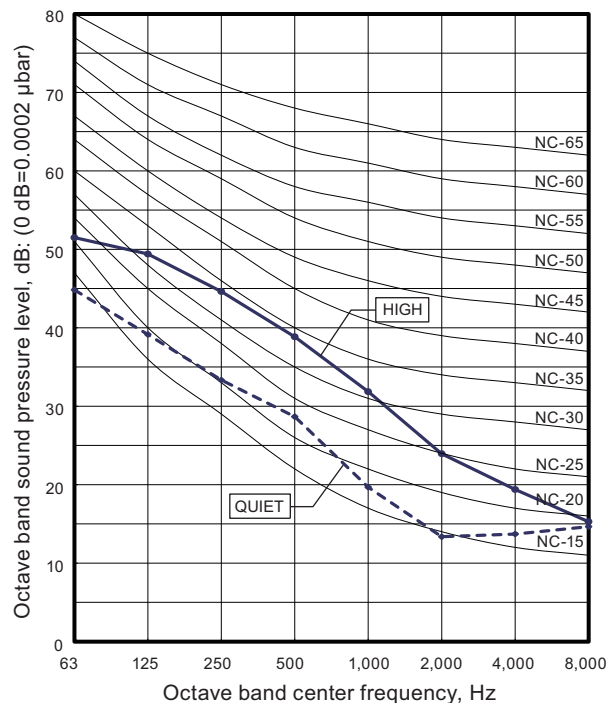
6-1. Noise level curve

■ Model: ARUH30KUAS

● Cooling

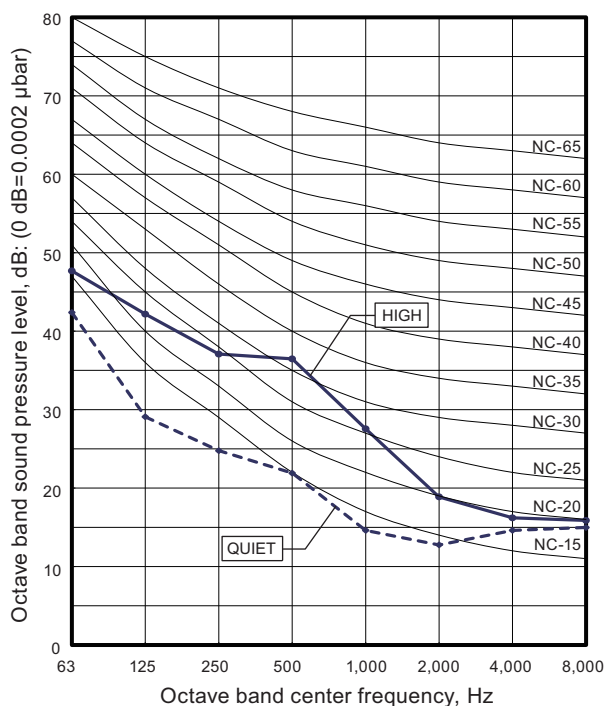


● Heating

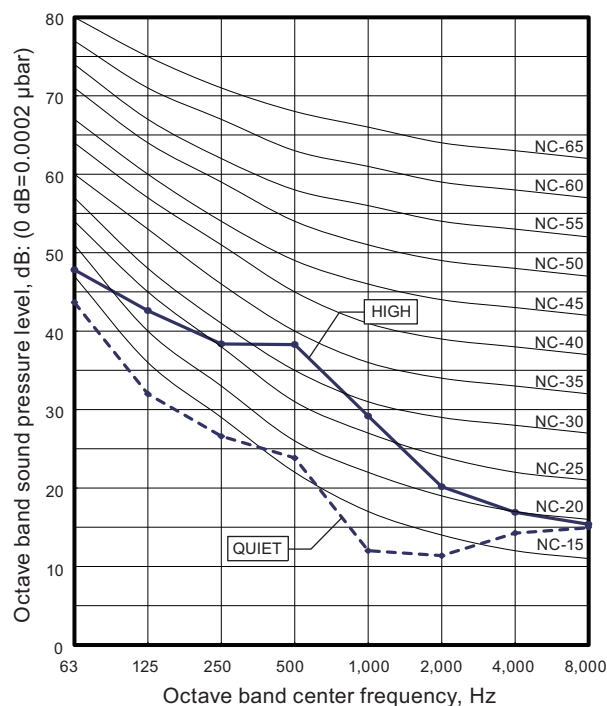


■ Model: ARUH36KUAS

● Cooling

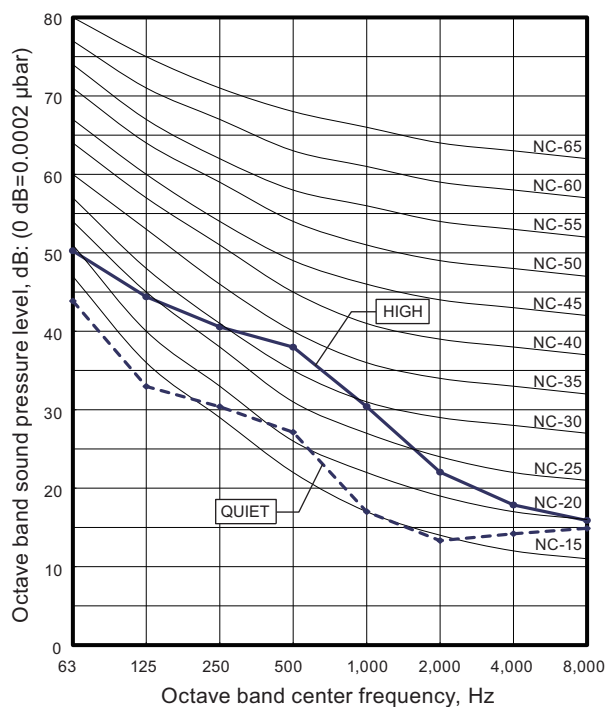


● Heating

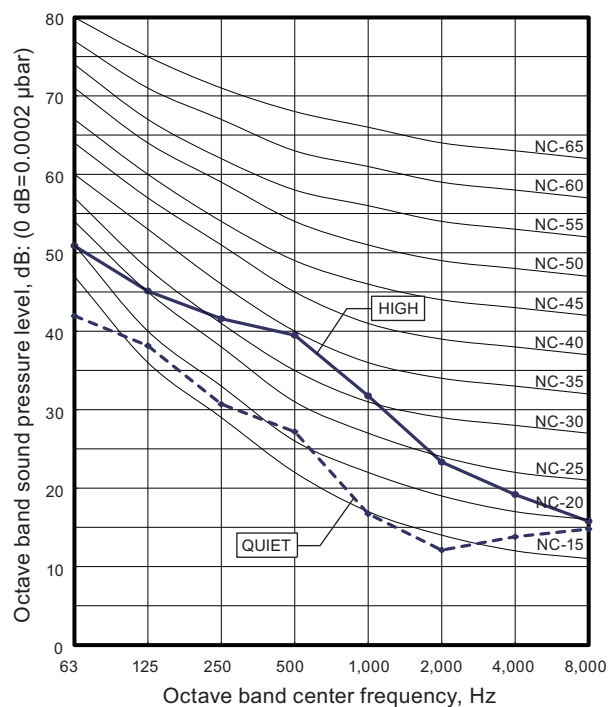


Model: ARUH42KUAS

Cooling

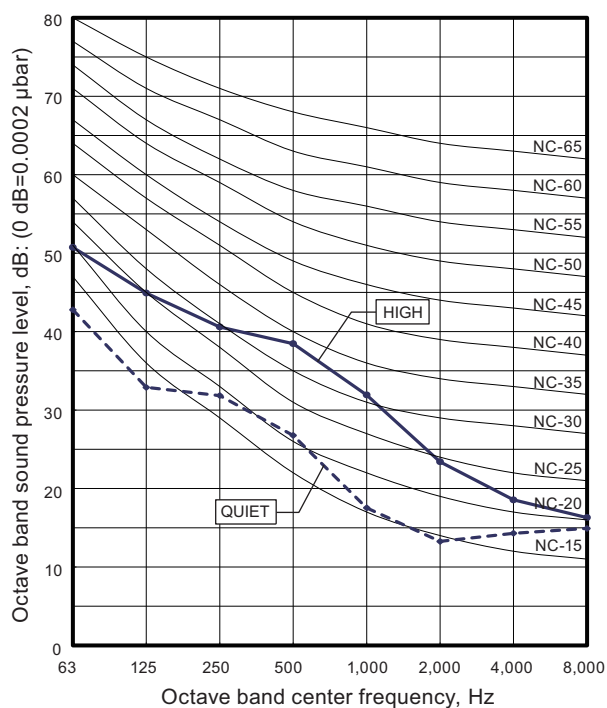


Heating

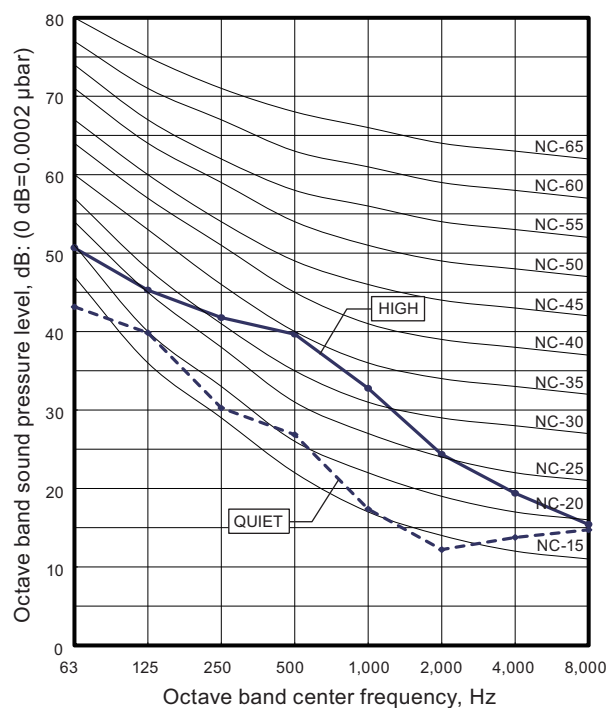


Model: ARUH48KUAS

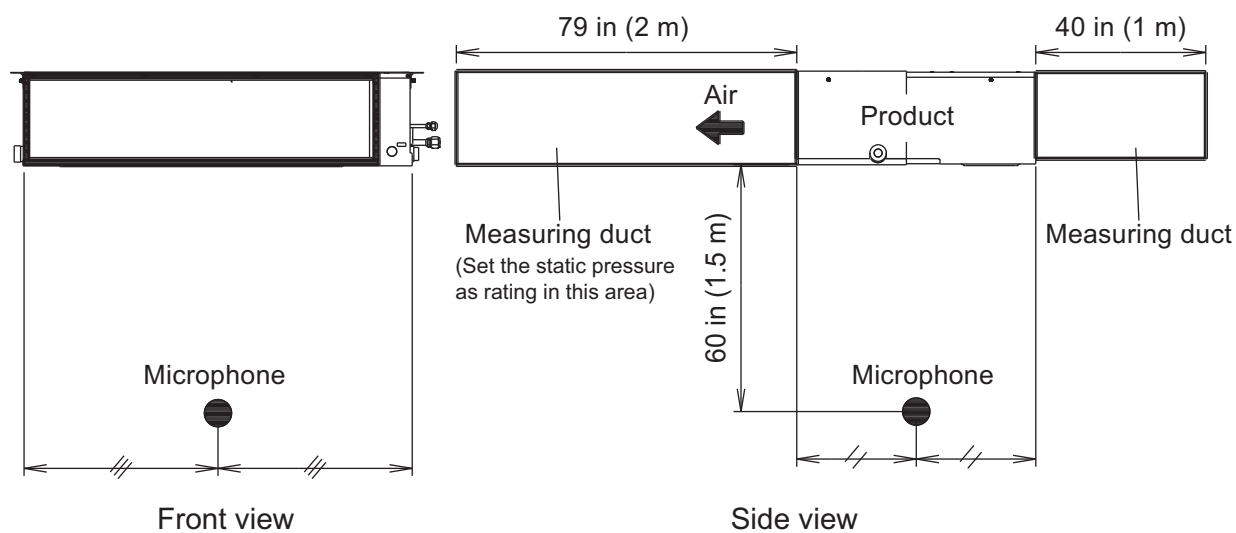
Cooling



Heating



6-2. Sound level check point



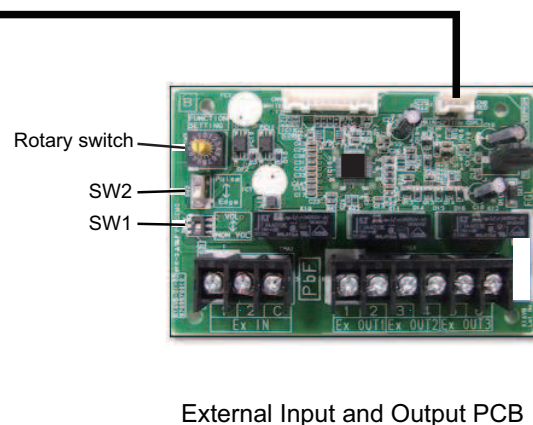
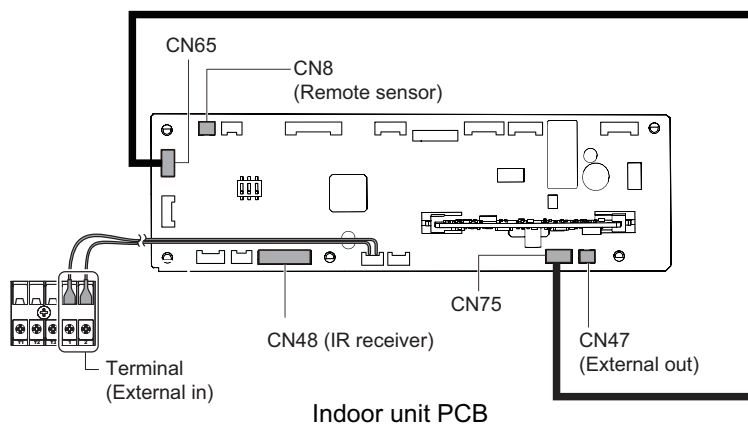
NOTE: Detailed shape of the actual indoor unit might be slightly different from the one illustrated above.

7. Safety devices

Type of protection	Protection form	Model	
		ARUH30KUAS	ARUH36KUAS ARUH42KUAS ARUH48KUAS
Circuit protection	Current fuse (PCB*)	250 V, 10 A	
Fan motor protection	Thermal protection program	Activate	212 ±41°F (100 ±5°C) Fan motor stop
		Reset	158 ±59°F (70 ±15°C) Fan motor restart
	Current protection	Activate	7.58 A 8.89 A

*PCB: Printed Circuit Board

8. External input and output



Connecting point		Input/Output	Function	Input select	Input signal
Indoor unit	Terminal	Input	Operation/Stop Forced stop	Dry contact	Edge
	CN47	Output	Operation/Stop	—	—
			Error status		
			Indoor unit fan operation status		
			Cooling thermostat On		
			Heating thermostat On		
			External heater output		
External Input and Output PCB (UTY-XCSX)	Ex IN 1/2	Input	Operation/Stop	Dry contact/Apply voltage	Edge/Pulse
	Ex IN 1		Forced thermostat off		Edge
	Ex OUT 1 Ex OUT 2 Ex OUT 3	Output	Operation/Stop	—	—
			Error status		
			Indoor unit fan operation status		
			External heater output		
			Cooling high/low output		
			Heating thermostat On		

NOTE: For details of the switching function, refer to ["Setting of external input and output"](#) on page 38.

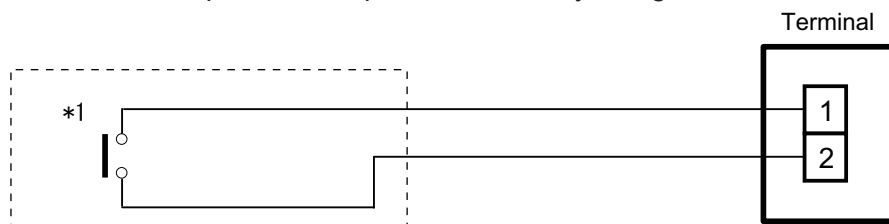
8-1. External input

With using external input function, some functions on this product can be controlled from an external device.

- “Operation/Stop” mode or “Forced stop” mode can be selected with function setting of indoor unit.
- A twisted pair cable (22 AWG) should be used. Maximum length of cable is 492 ft (150 m).
- Use an external input and output cable with appropriate external dimension, depending on the number of cables to be installed.
- The wire connection should be separate from the power cable line.

Indoor unit

Indoor unit functions such as Operation/Stop can be done by using indoor unit terminal.



*1: The switch can be used on the following condition: DC 12 V to 24 V, 1 mA to 15 mA.

External Input and Output PCB

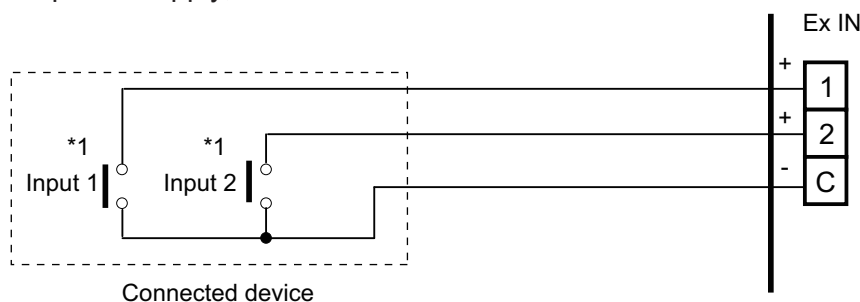
The indoor unit Operation/Stop can be set by using the input terminal on the PCB.

Input select

Use either one of these types of terminal according to the application. (Both types of terminal cannot be used simultaneously.)

– Dry contact

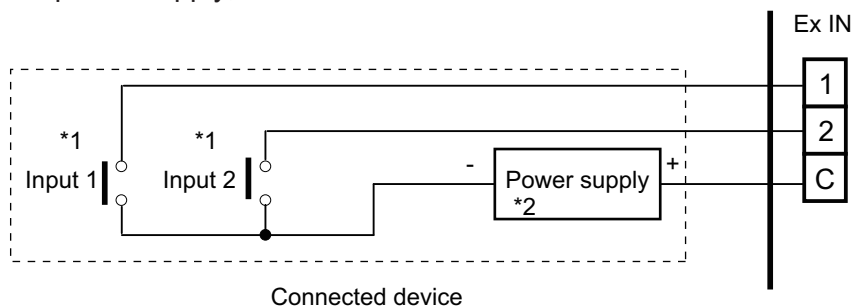
In case of internal power supply, set the slide switch of SW1 to "NON VOL" side.



*1: The switches can be used on the following condition: DC 12 V to 24 V, 1 mA to 15 mA.

– Apply voltage

In case of external power supply, set the slide switch of SW1 to “VOL” side.



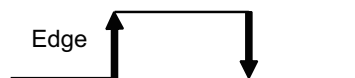
*1: The switches can be used on the following condition: DC 12 V to 24 V, 1 mA to 15 mA.

*2: Make the power supply DC 12 V to 24 V, 10 mA or more.

■ Input signal type

- **Indoor unit**

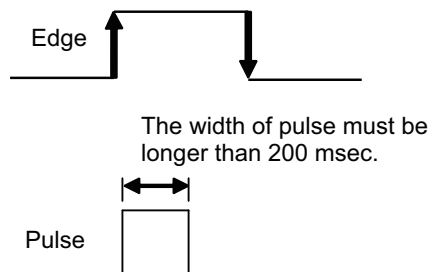
Input signal type is only "Edge".



- **External Input and Output PCB**

The input signal type can be selected.

Signal type (edge or pulse) can be switched by the DIP switch 2 (SW2) on the External Input and Output PCB.



NOTE: The input signal supports the following switch type:

- Edge: Alternate type switch
- Pulse: Momentary type switch

8-2. External output

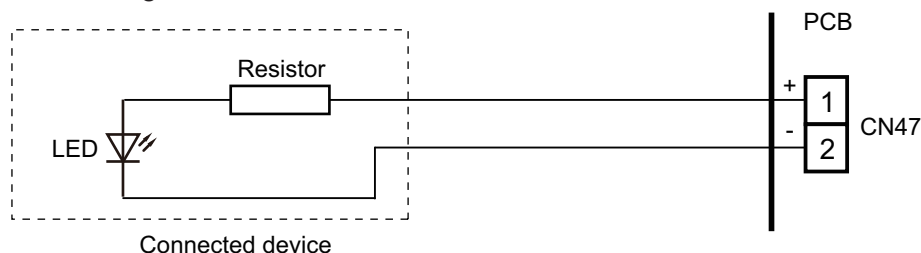
Use an external output cable with appropriate external dimension, depending on the number of cables to be installed.

Indoor unit

- A twisted pair cable (22 AWG) should be used. Maximum length of cable is 82 ft (25 m).
- Output voltage: High DC 12 V $\pm$ 2 V, Low 0 V.
- Permissible current: 50 mA
- For details, refer to ["Setting of external input and output"](#) on page 38.

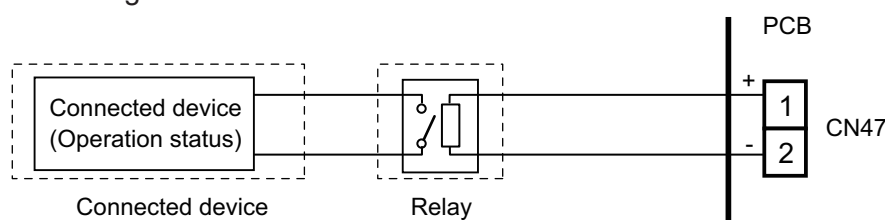
When indicator, etc. are connected directly

Example: Function setting number 60 is set to "00"



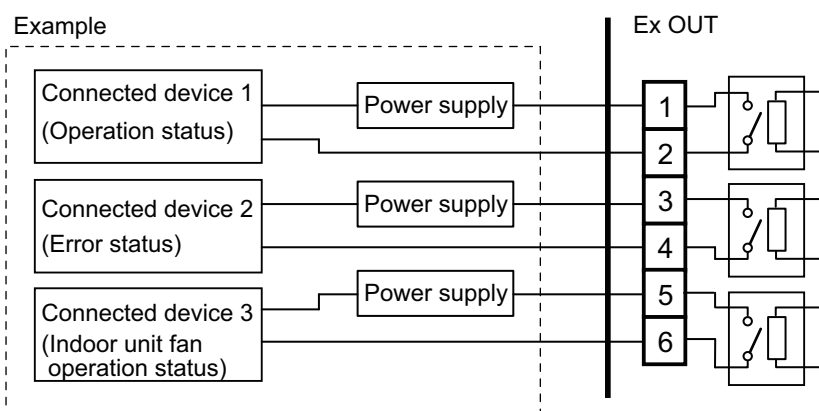
When connecting with a device equipped with a power supply

Example: Function setting number 60 is set to "00"



External Input and Output PCB

- A twisted pair cable (22 AWG) should be used.
- Permissible voltage and current: DC 5 V to 30 V/3 A, AC 30 V to 250 V/3 A
- For details, refer to ["Setting of external input and output"](#) on page 38.



8-3. Setting of external input and output

- Indoor unit

Input		
Connecting point	Function setting number 46	Function
Terminal	00	Operation/Stop mode 1
	01	(Setting prohibited)
	02	Forced stop mode
	03	Operation/Stop mode 2

Output		
Connecting point	Function setting number 60	Function
CN47	00	Operation/Stop
	01—04	Cooling thermostat On
	05	Heating thermostat On
	06	Operation/Stop
	07—08	Cooling thermostat On
	09	Error status
	10	Indoor unit fan operation status
	11	External heater output

• External Input and Output PCB

Switch setting		Ex IN		Ex OUT		
Rotary switch	SW2	1	2	1	2	3
1	Edge	Operation/Stop	Not available	Operation/Stop	Error status	Indoor unit fan operation status
	Pulse	Operation	Stop			
2	Edge*1	Forced thermostat off	Not available	Error status	Indoor unit fan operation status	External heater output
3		Mechanical cooling off	Not available	Error status	Indoor unit fan operation status	External heater output
4		Forced thermostat off	Not available	Error status	Operation/Stop	External heater output
5		Mechanical cooling on*2	Not available	Cooling high/low output	Operation/Stop	External heater output
6		Mechanical cooling on*2	Not available	Error status	Operation/Stop	Cooling high/low output
7		Forced thermostat off	Not available	Error status	Indoor unit fan operation status	External heater output
8		Forced thermostat off	Not available	Error status	Indoor unit fan operation status	Heating thermostat on
9		Mechanical cooling off	Not available	Error status	Heating thermostat on	External heater output
A		Forced thermostat off	Not available	Heating thermostat on	Operation/Stop	External heater output
B		Forced thermostat off	Not available	Operation/Stop	Indoor unit fan operation status	External heater output
C		Forced thermostat off	Not available	Operation/Stop	Error status	External heater output
D		Forced thermostat off	Not available	Operation/Stop	Indoor unit fan operation status	Error status

NOTES:

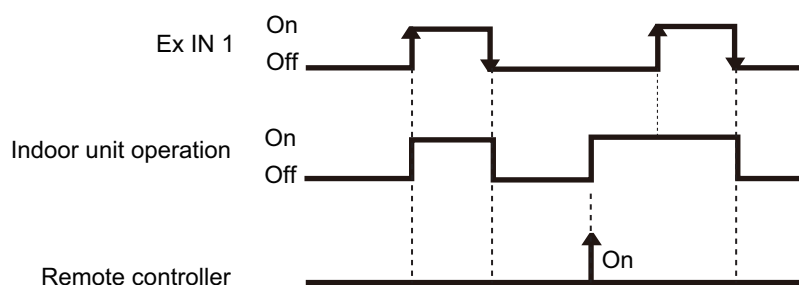
- When the rotary switch is selected to "1", the operation of the terminal input of the indoor unit and the External Input and Output PCB input are the same. The operation content depends on the setting of function setting number 46.
- *1: The external input other than "Operation/Stop" is available only when the SW2 is set to "Edge".
- *2: The external input of "Mechanical cooling on" is available only when the function setting number 60 is set to "03" or "04".

8-4. Details of control input function

■ Operation/Stop mode 1

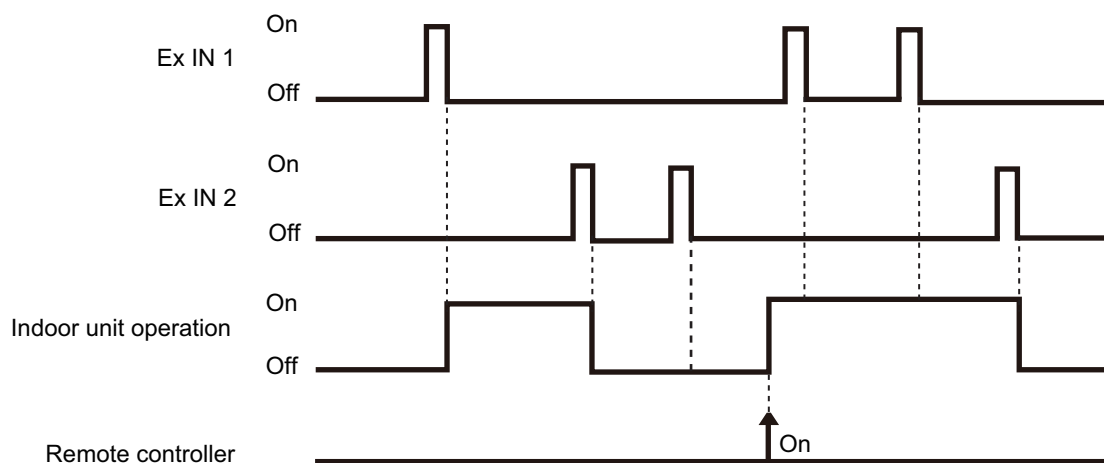
- In the case of "Edge" input

Function setting	External Input and Output PCB		External input		Input signal	Command
	Rotary switch	SW2				
46-00	—		Input of indoor unit	Terminal	Off → On	Operation
	—		Input of indoor unit	Terminal	On → Off	Stop
	1	Edge	External Input and Output PCB	Ex IN 1	Off → On	Operation
					On → Off	Stop



- In the case of "Pulse" input

Function setting	External Input and Output PCB		External input		Input signal	Command
	Rotary switch	SW2				
46-00	1	Pulse	External Input and Output PCB	Ex IN 1	Pulse	Operation
				Ex IN 2		Stop



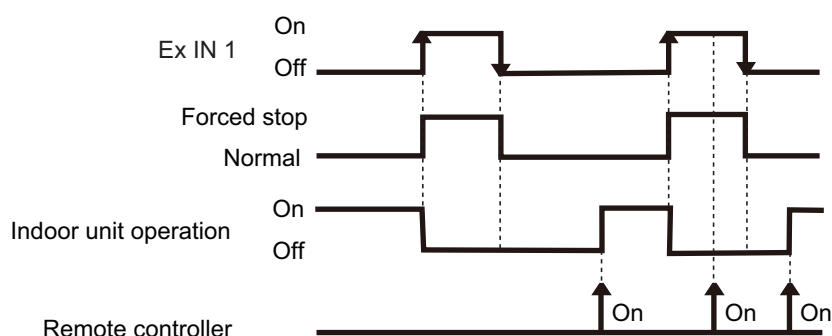
NOTES:

- The last command has priority.
- The indoor units within the same remote controller group operates in the same mode.

■ Forced stop

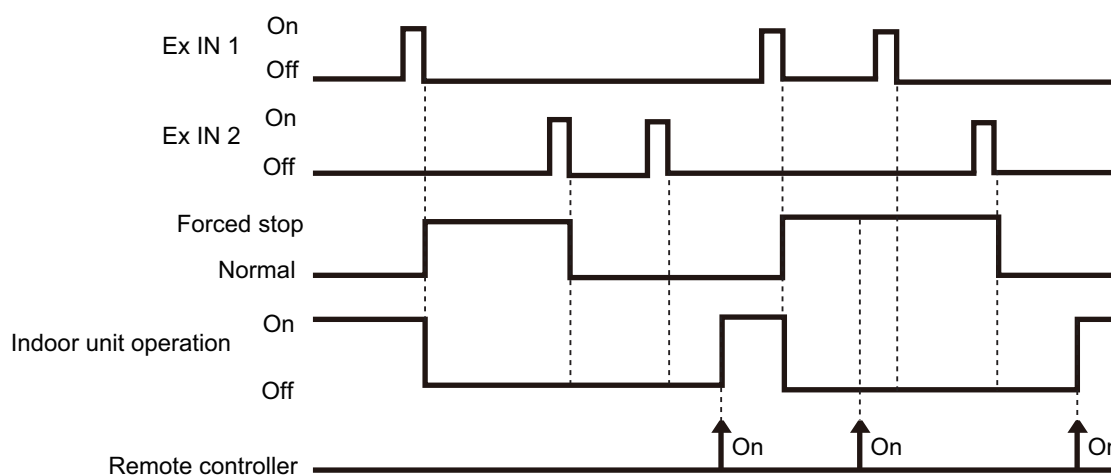
- In the case of "Edge" input

Function setting	External Input and Output PCB		External input		Input signal	Command
	Rotary switch	SW2				
46-02	—		Input of indoor unit	Terminal	Off → On	Forced stop (R.C. disabled)
					On → Off	Normal (R.C. enabled)
	1	Edge	External Input and Output PCB	Ex IN 1	Off → On	Forced stop (R.C. disabled)
					On → Off	Normal (R.C. enabled)



- In the case of "Pulse" input

Function setting	External Input and Output PCB		External input		Input signal	Command
	Rotary switch	SW2				
46-02	1	Pulse	External Input and Output PCB	Ex IN 1	Pulse	Forced stop (R.C. disabled)
				Ex IN 2		Normal (R.C. enabled)



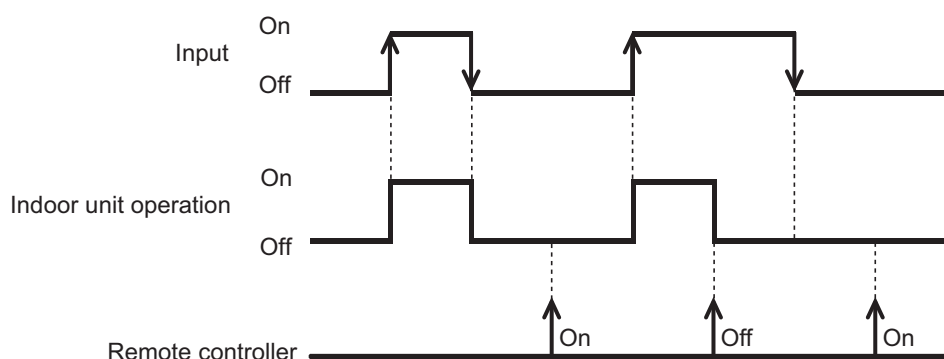
NOTES:

- When the forced stop is triggered, indoor unit stops and Operation/Stop operation by the remote controller is restricted.
- When forced stop function is used with forming a remote controller group, connect the same equipment to each indoor unit within the group.

■ Operation/Stop mode 2

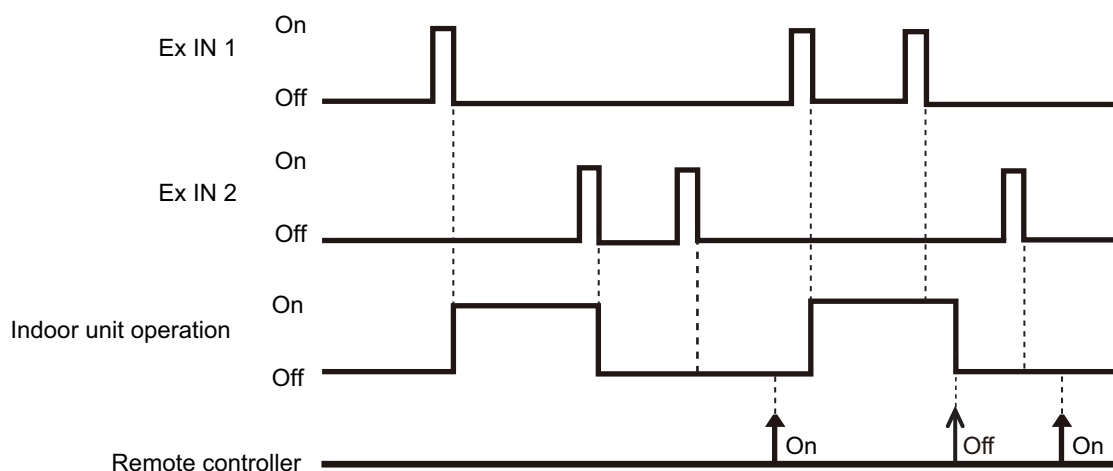
- In the case of "Edge" input

Function setting	External Input and Output PCB		External input		Input signal	Command
	Rotary switch	SW2				
46-03	—		Input of indoor unit	Terminal	Off → On	Operation (R.C. enabled)
	—		Input of indoor unit	Terminal	On → Off	Stop (R.C. disabled)
	1	Edge	External Input and Output PCB	Ex IN 1	Off → On	Operation (R.C. enabled)
	1	Edge	External Input and Output PCB	Ex IN 1	On → Off	Stop (R.C. disabled)



- In the case of "Pulse" input

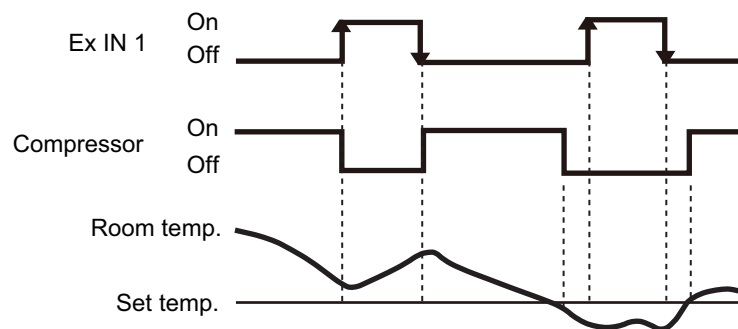
Function setting	External Input and Output PCB		External input		Input signal	Command
	Rotary switch	SW2				
46-03	1	Pulse	External Input and Output PCB	Ex IN 1	Pulse	Operation (R.C. enabled)
				Ex IN 2		Stop (R.C. disabled)



NOTE: When "Operation/Stop" mode 2 function is used with forming a remote controller group, connect the same equipment to each indoor unit within the group.

■ Forced thermostat off

External Input and Output PCB	External input		Input signal	Command
Rotary switch				
2, B, C, D	External Input and Output PCB	Ex IN 1	Off → On	Thermostat off
			On → Off	Normal operation
4, 7, 8, A	External Input and Output PCB	Ex IN 1	Off → On	Thermostat off
			On → Off	Normal operation

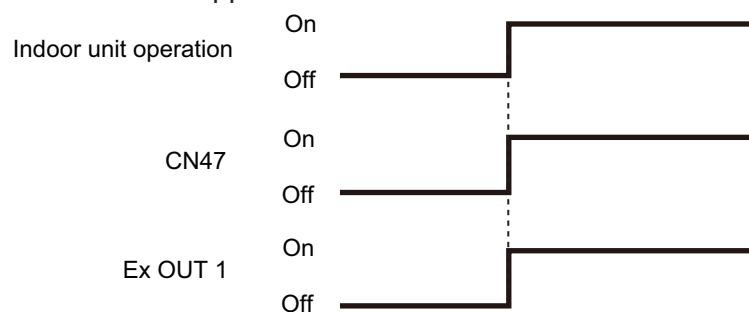


8-5. Details of control output function

■ Operation status

Function setting	External Input and Output PCB	External output		Output signal	Status
	Rotary switch				
60-00 60-06	—	Output of indoor unit	CN47	Off → On	Operation
				On → Off	Stop
—	1, B, C, D	External Input and Output PCB	Ex OUT 1	Off → On	Operation
				On → Off	Stop

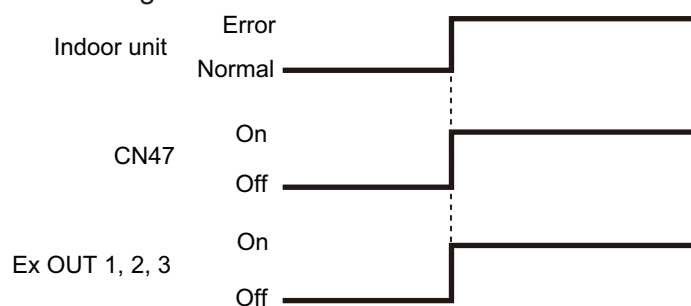
The output is low when the unit is stopped.



■ Error status

Function setting	External Input and Output PCB	External output		Output signal	Status
	Rotary switch				
60-09	—	Output of indoor unit	CN47	Off → On	Error
				On → Off	Normal
—	2, 3, 4, 6, 7, 8, 9	External Input and Output PCB	Ex OUT 1	Off → On	Error
				On → Off	Normal
—	1, C	External Input and Output PCB	Ex OUT 2	Off → On	Error
				On → Off	Normal
—	D	External Input and Output PCB	Ex OUT 3	Off → On	Error
				On → Off	Normal

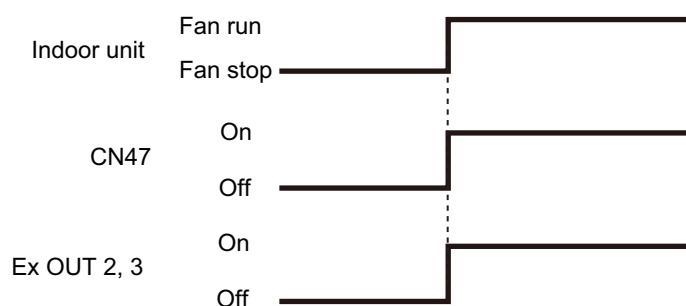
The output is on when an error is generated for the indoor unit.



Indoor unit fan operation status

Function setting	External Input and Output PCB	External output		Output signal	Status
	Rotary switch				
60-10	—	Output of indoor unit	CN47	Off → On	Fan run
				On → Off	Fan stop
—	2, 3, 7, 8, B, D	External Input and Output PCB	Ex OUT 2	Off → On	Fan run
				On → Off	Fan stop
—	1	External Input and Output PCB	Ex OUT 3	Off → On	Fan run
				On → Off	Fan stop

Output signal	Condition
On	The indoor unit fan is operating.
Off	The fan is stopped or during cold air prevention. During thermostat off when in dry mode operation.



External heater output

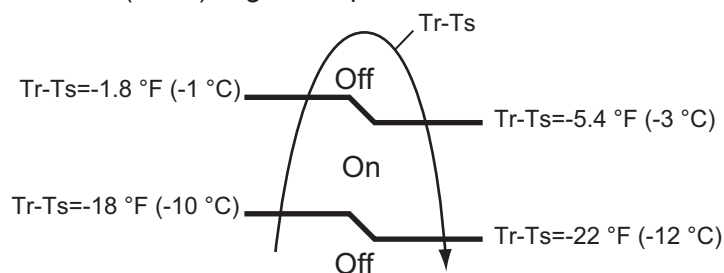
Function setting	External Input and Output PCB	External output		Output signal	Control
	Rotary switch				
60-11	—	Output of indoor unit	CN47	Off → On	Heater on
				On → Off	Heater off
—	2, 3, 4, 5, 7, 9, A, B, C	External Input and Output PCB	Ex OUT 3	Off → On	Heater on
				On → Off	Heater off

Output signal	Condition
Off → On	Heater turns on as shown in diagram of heating temperature
On → Off	Heater turns off as shown in diagram of heating temperature • Other than Heating mode • Error occurred • Forced thermo off • Fan stop protection

Specifications of the signal output performance are as shown as follows:

Example: When set temperature (T_s) is set at 72°F (22°C);

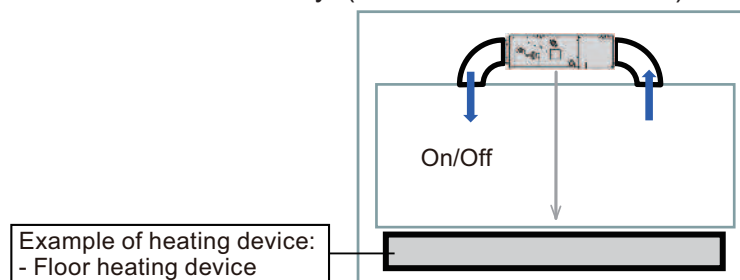
- And room temperature (T_r) increase above 53.6°F (12°C), signal output is on.
- And T_r increase above 69.8°F (21°C), signal output is off.
- And T_r decrease below 66.2°F (19°C), signal output is on.
- And T_r decrease below 50°F (10°C), signal output is off.



The output also turns off in defrost operation.

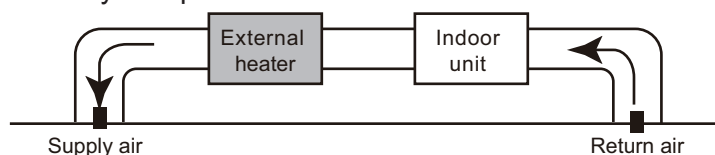
● Installation configuration of individual connection

External heating device is installed individually. (No use of indoor unit fan)

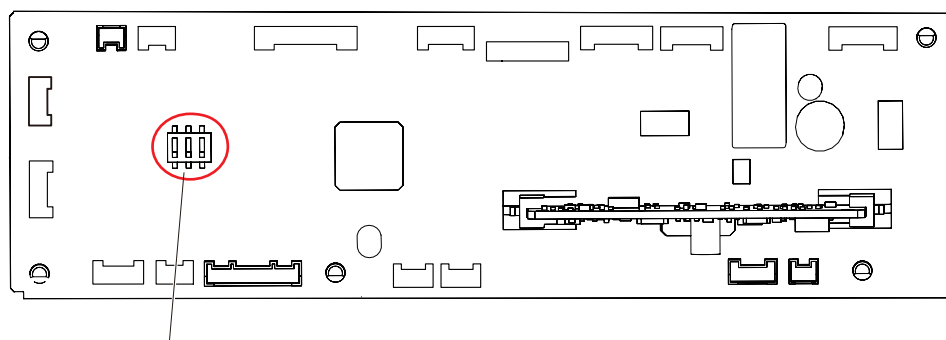


⚠ WARNING

- **DIP Switch 101-3 must be in the ON position when ducted electric heat application is being used.** DIP switch 101-3 is set in the OFF position by default from the factory. When DIP switch 101-3 is in the ON position and ducted electric heat application is not being used, cold draft occurs due to fan delay off operation.



Operation			Condition
Heater off	DIP-SW101-3	On	• Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off • Fan stop protection
	Indoor unit fan setting for external heater	Enabled	
Heater off	DIP-SW101-3	Off	• Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off
	Indoor unit fan setting for external heater	Disabled	

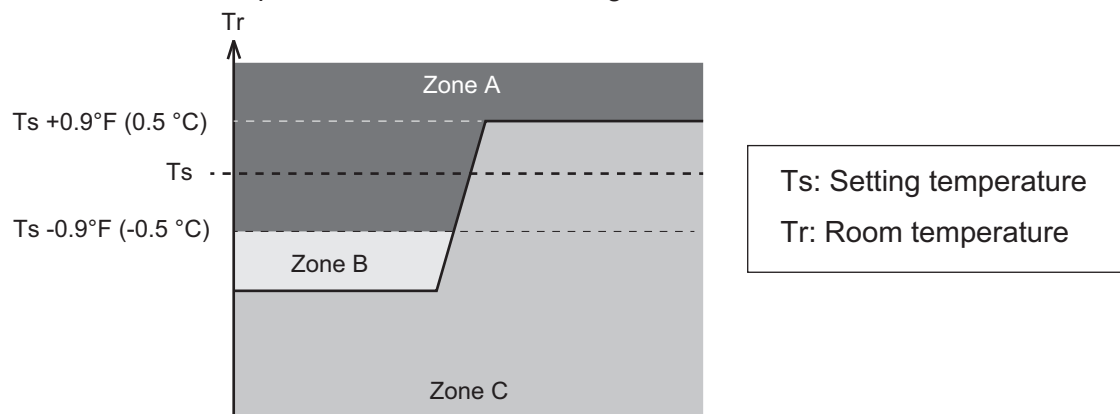


DIP switch 101

- Design and install an external heater appropriately, with consideration for its protection and local codes.
- Inappropriate designing and installation of external heater may cause a fire by emitted heat from the external heater.
- Fujitsu General Ltd. is not responsible for inappropriate designing or installation of external heating device.

● Auxiliary equipment control by room temperature

Auxiliary equipment control is switchable by room temperature. Auxiliary equipment switching is performed for each room temperature divided to following 3 zones.



Zone	Application	When temperature dropping		When temperature rising	
		Primary	Auxiliary	Primary	Auxiliary
A	Both of primary and auxiliary equipment is unnecessary.	Off	Off	Off	Off
B	Primary heater only. When room temperature stays in zone B for a long time, auxiliary equipment also operates.	On	Off* ¹	—	—
C	Auxiliary equipment also operates.	On	On* ²	On	On* ²

*¹: For standby time for auxiliary equipment operation, refer to indoor unit function number 71 in "[Contents of function setting](#)" on page 67.

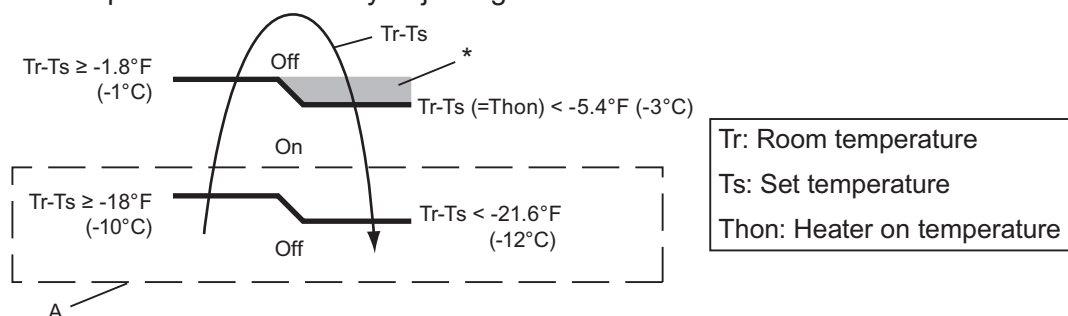
*²: When indoor unit function number 61 is set to "00", auxiliary equipment operates according to the following conditions.

- Ts - Tr > 21.6 °F (-12.0 °C): Auxiliary equipment turn off.
- Ts - Tr > 18.0 °F (-10.0 °C): Auxiliary equipment turn on.

● Auxiliary heater control 1

Operation	Condition
Heater on	Heater is on as shown in following diagram of heating temperature.
Heater off	- Heater is off as shown in following diagram of heating temperature. - Other than heating mode - Error occurred - Forced thermostat off - Fan stop protection

- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of external heaters).
- All control temperatures will shift by adjusting "Thon".



*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

Example: When set temperature (Ts) is 72°F (22°C) (Factory setting),

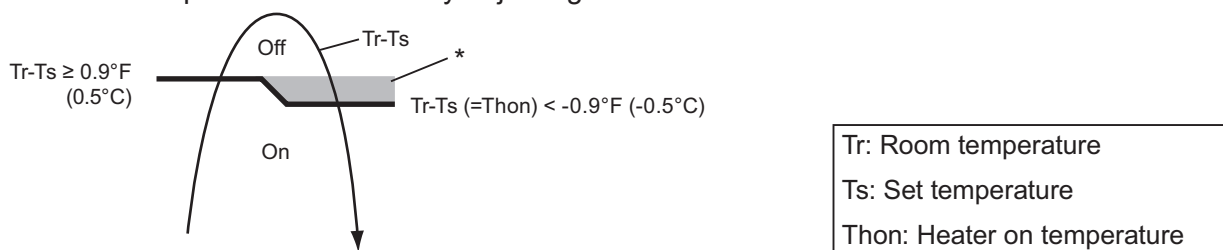
- and room temperature (Tr) increases above 53.6°F (12°C), signal output is on.
- and room temperature (Tr) increases above 69.8°F (21°C), signal output is off.
- and room temperature (Tr) decreases below 66.2°F (19°C), signal output is on.
- and room temperature (Tr) decreases below 50°F (10°C), signal output is off.

● Auxiliary heater control 2

Control that excludes "A" from ["Auxiliary heater control 1"](#) on page 49.

Operation	Condition
Heater on	Heater is on as shown in following diagram of heating temperature.
Heater off	- Heater is off as shown in following diagram of heating temperature. - Other than heating mode - Error occurred - Forced thermostat off - Fan stop protection

- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of external heaters).
- All control temperatures will shift by adjusting "Thon".



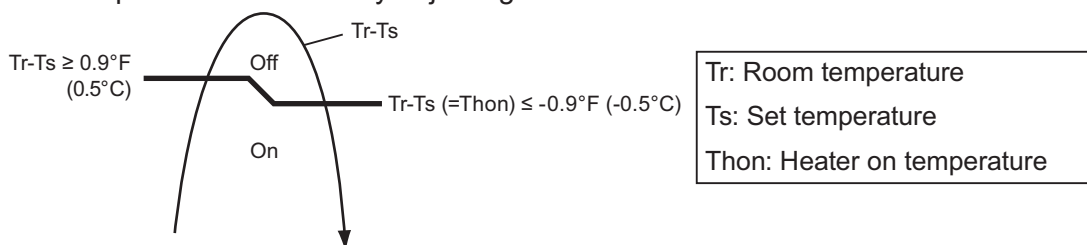
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

● Heat pump prohibition control

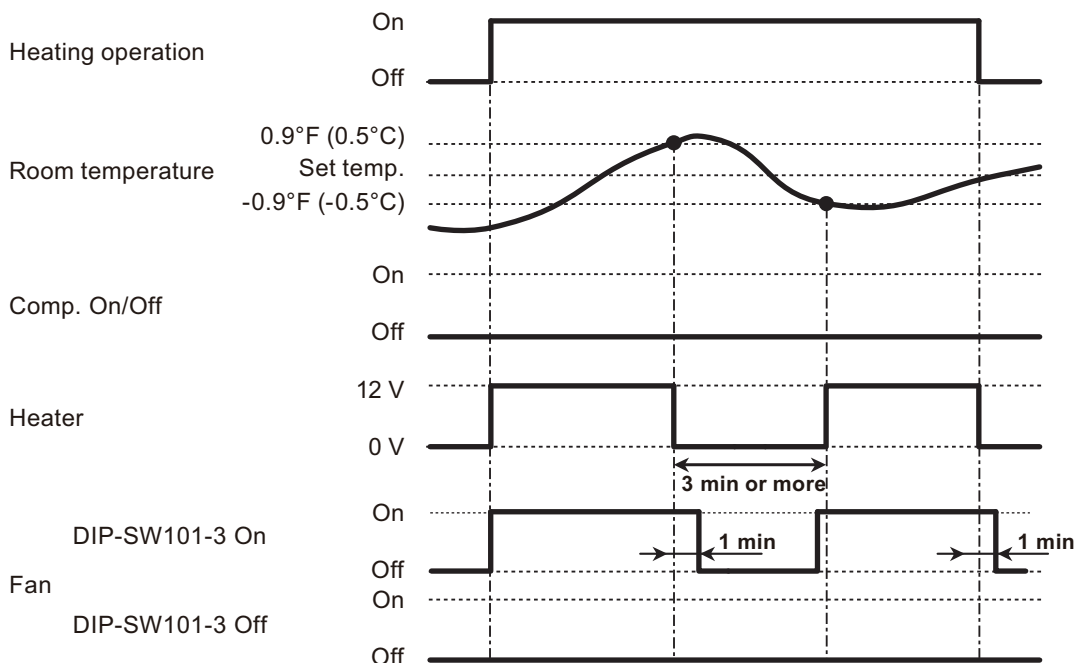
Perform heating by external heater only. Indoor unit is continuous thermostat off.

Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3 On Indoor unit fan setting for external heater	On Enabled	- Heater is off as shown in following diagram of heating temperature. - Other than heating mode - Error occurred - Forced thermostat off - Fan stop protection
	DIP-SW101-3 Off Indoor unit fan setting for external heater	Off Disabled	- Heater is off as shown in following diagram of heating temperature. - Other than heating mode - Error occurred - Forced thermostat off

- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of external heaters).
- All control temperatures will shift by adjusting "Thon".



• Operation status



NOTE: In following operations, compressor will be on.

- Other than heating
- Test run

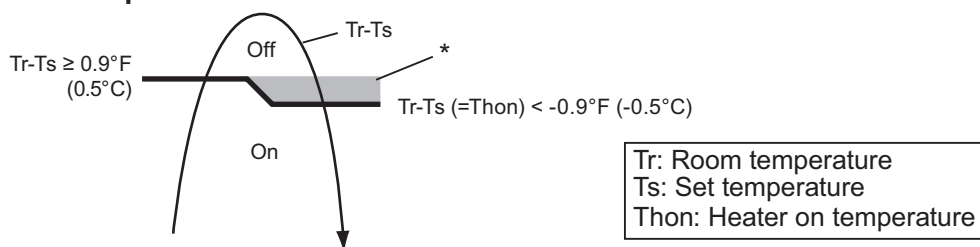
● Auxiliary heater control by outdoor temperature 1

This control selects heat pump or external heater according to the outdoor temperature. When outdoor temperature is high, the heating is performed by using heat pump only.

Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3 On	Enabled	• Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off • Heat pump only zone • Fan stop protection
	DIP-SW101-3 Indoor unit fan setting for external heater	Disabled	• Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off • Heat pump only zone

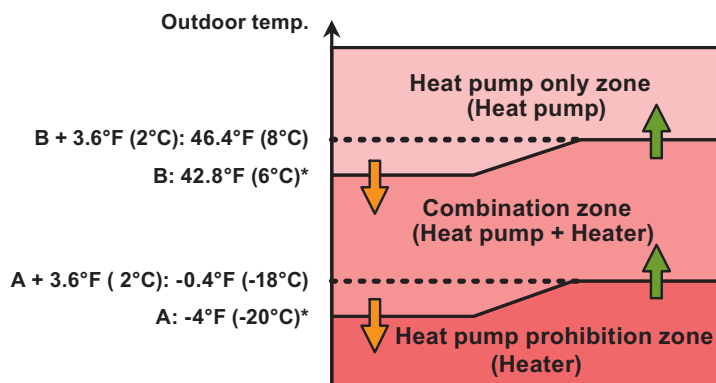
- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of external heaters).
- All control temperatures will shift by adjusting "Thon".
- Outdoor temperature zone boundary A and B: Adjustable individually by function setting number 66 and 67.

• External heater output



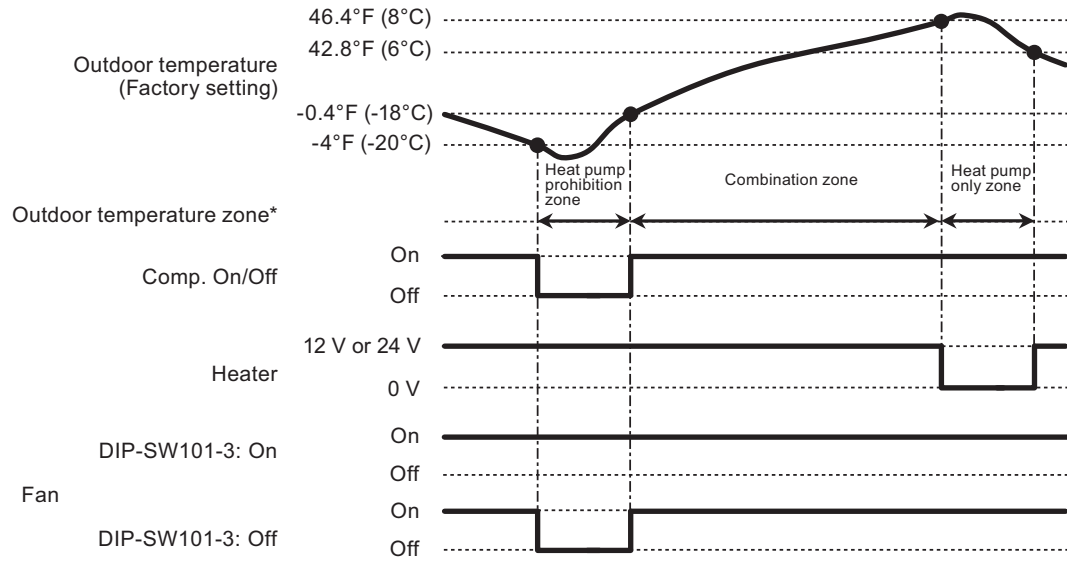
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

• Outdoor temperature zone



*: Adjustable by function setting 66 and 67

• Operation status



*: The outdoor temperature zone transition from one to another will stay in that zone for minimum of 30 min.

NOTE: In following operations, compressor will be on in heat pump prohibition zone.

- Other than heating
- Test run

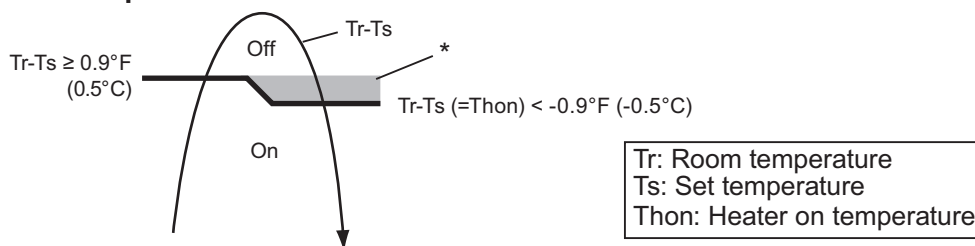
● Auxiliary heater control by outdoor temperature 2

This control selects heat pump or external heater according to the outdoor temperature. Even when outdoor temperature is high, the heating is performed by using both of heat pump and external heater.

Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3 On Indoor unit fan setting for external heater Enabled		• Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off • Fan stop protection
	DIP-SW101-3 Off Indoor unit fan setting for external heater Disabled		• Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off

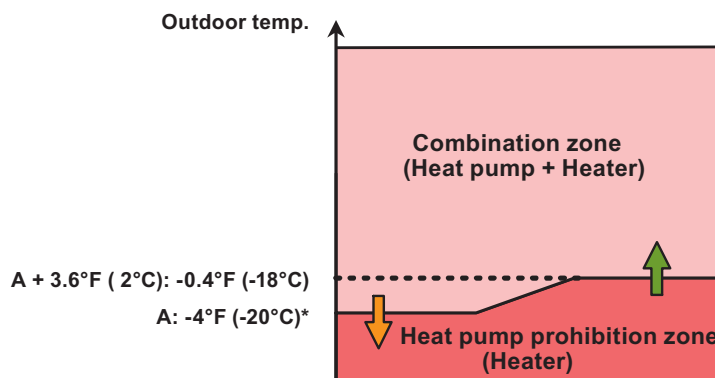
- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of external heaters).
- All control temperatures will shift by adjusting "Thon".
- Outdoor temperature zone boundary A: Adjustable by function setting number 66.

• External heater output



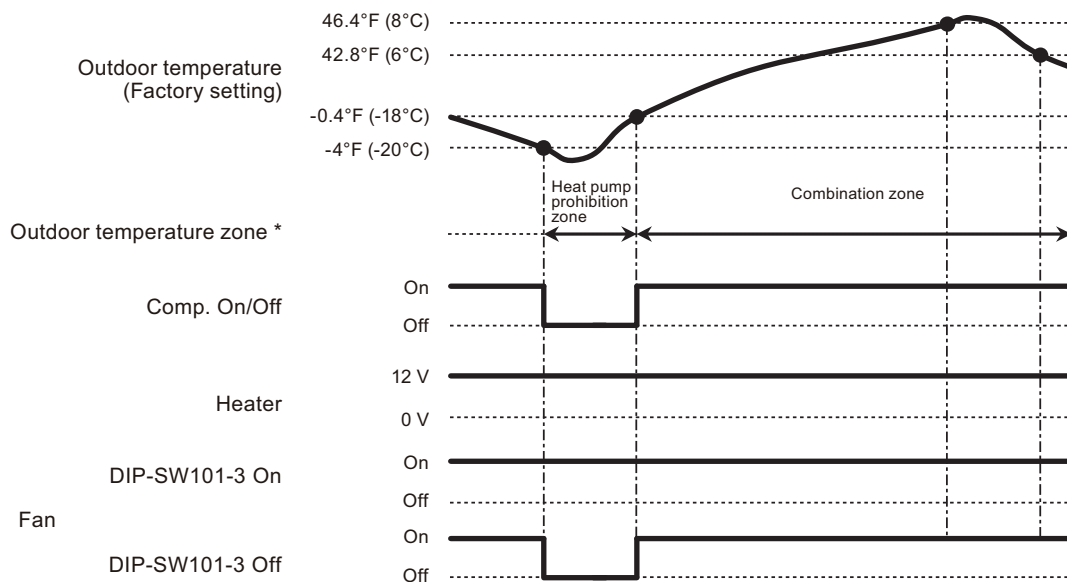
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

• Outdoor temperature zone



*: Adjustable by function setting 66

- Operation status



* The outdoor temperature zone transition from one to another will stay in that zone for minimum of 30 min.

NOTE: In following operations, compressor will be on in heat pump prohibition zone.

- Other than heating
- Test run

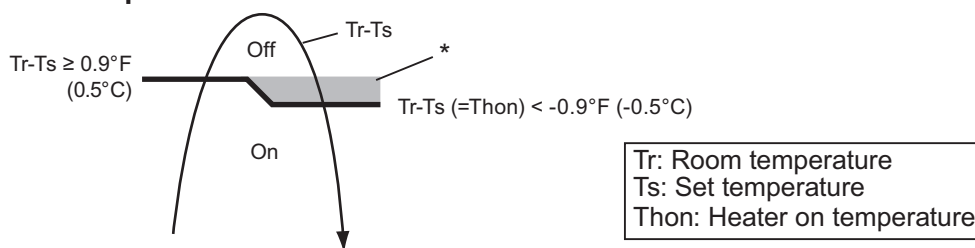
● Auxiliary heater control by outdoor temperature 3

This control selects heat pump or external heater according to the outdoor temperature. Even when outdoor temperature is high, the heating is performed by using both of heat pump and external heater.

Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3	On	- Heater is off as shown in following diagram of heating temperature. - Other than heating mode - Error occurred - Forced thermostat off - Fan stop protection
	Indoor unit fan setting for external heater	Enabled	
	DIP-SW101-3	Off	- Heater is off as shown in following diagram of heating temperature. - Other than heating mode - Error occurred - Forced thermostat off
	Indoor unit fan setting for external heater	Disabled	

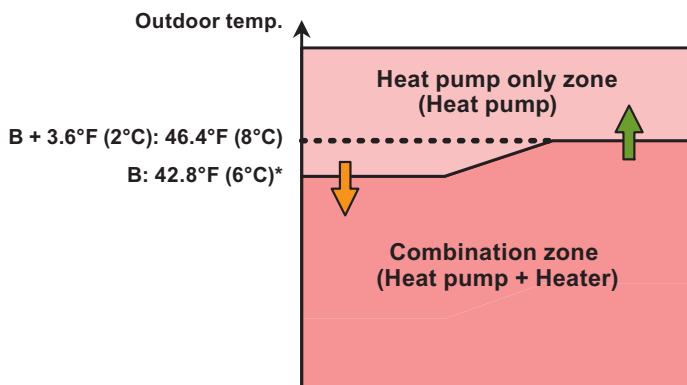
- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of external heaters).
- All control temperatures will shift by adjusting "Thon".
- Outdoor temperature zone boundary B: Adjustable by function setting number 67.

• External heater output



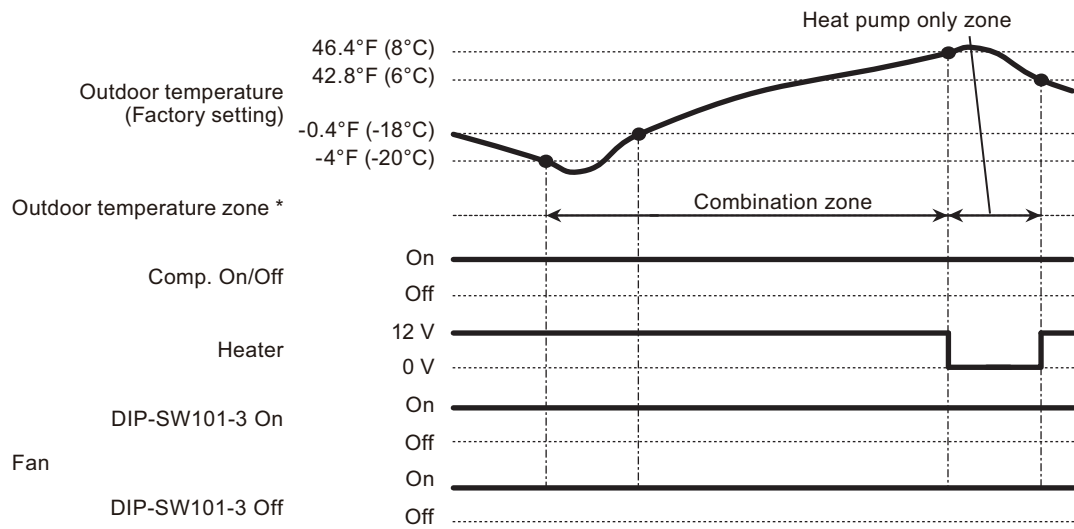
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

• Outdoor temperature zone



*: Adjustable by function setting 67

- Operation status



*: The outdoor temperature zone transition from one to another will stay in that zone for minimum of 30 min.

NOTE: In following operations, compressor will be on in heat pump prohibition zone.

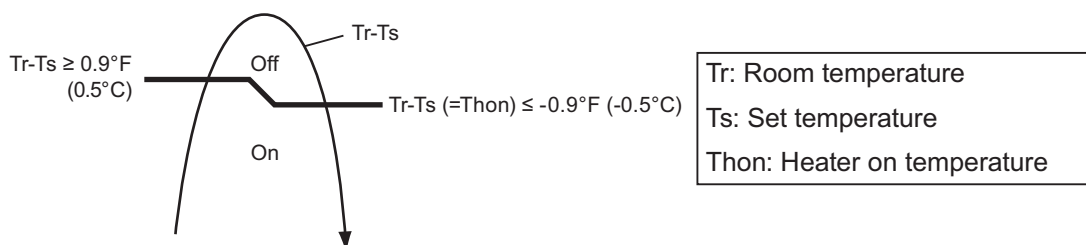
- Other than heating
- Test run

● Auxiliary heat pump control

• External heater output

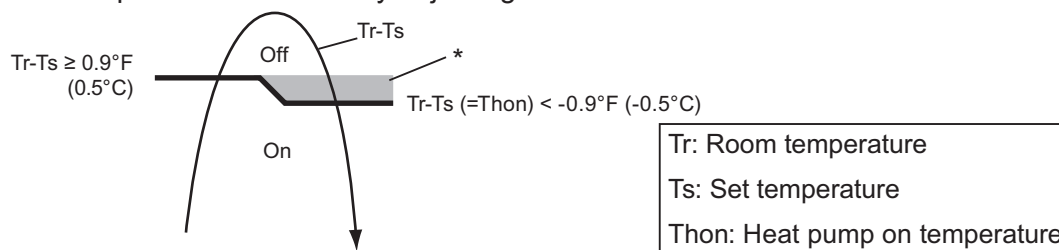
Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3 Indoor unit fan setting for external heater	On Enabled	• Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off • Fan stop protection
	DIP-SW101-3 Indoor unit fan setting for external heater	Off Disabled	• Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off

- Temperature of heater on (Thon): Set temperature (Ts) -0.9°F (-0.5°C)
- Temperature of heater off: Set temperature (Ts) +0.9°F (+0.5°C)



• Auxiliary heat pump On/Off

- Temperature of heat pump on (Thon): Adjustable by function number 62 (Operating temperature switching of heat pump).
- All control temperatures will shift by adjusting “Thon”.



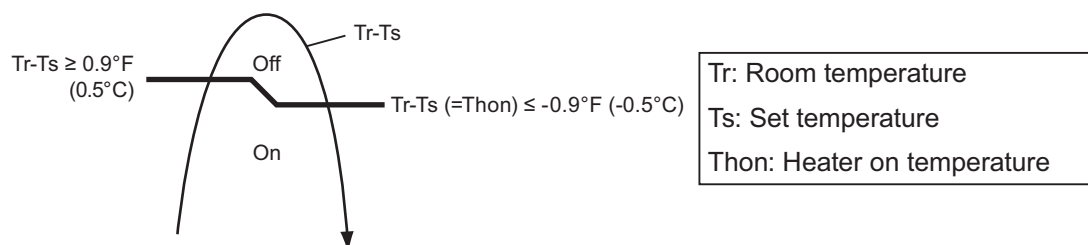
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

● Auxiliary heat pump control by outdoor temperature 1

• External heater output

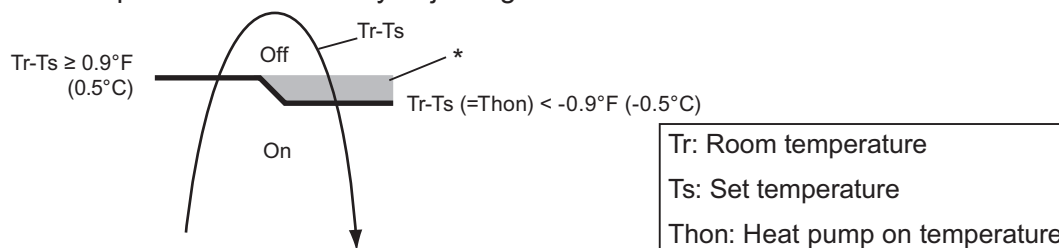
Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3 Indoor unit fan setting for external heater	On Enabled	• Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off • Fan stop protection
	DIP-SW101-3 Indoor unit fan setting for external heater	Off Disabled	• Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off

- Temperature of heater on (Thon): Set temperature (Ts) -0.9°F (-0.5°C)
- Temperature of heater off: Set temperature (Ts) +0.9°F (+0.5°C)



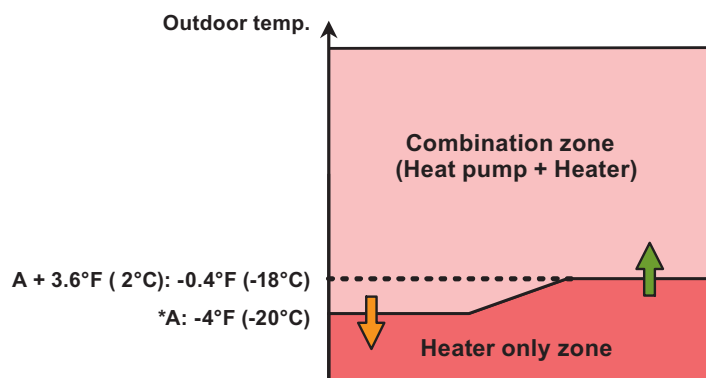
• Auxiliary heat pump On/Off

- Temperature of heat pump on (Thon): Adjustable by function number 62 (Operating temperature switching of heat pump).
- All control temperatures will shift by adjusting “Thon”.



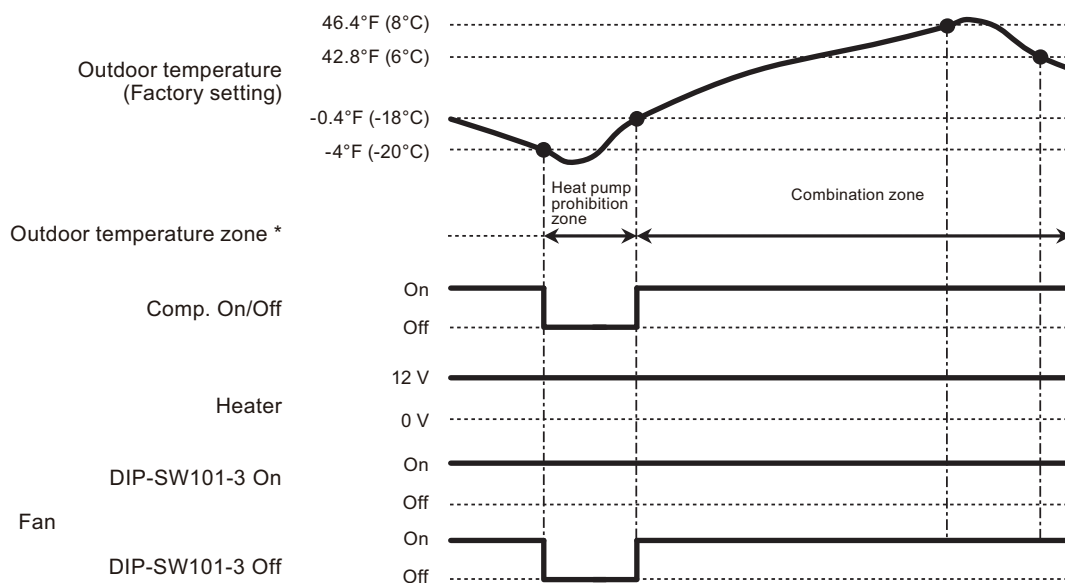
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

- Outdoor temperature zone



*: Adjustable by function setting 66

- Operation status



* The outdoor temperature zone transition from one to another will stay in that zone for minimum of 30 min.

NOTE: In following operations, compressor will be on in heat pump prohibition zone.

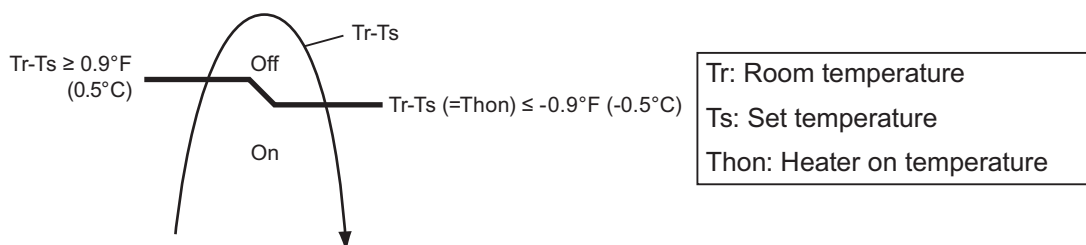
- Other than heating
- Test run

● Auxiliary heat pump control by outdoor temperature 2

• External heater output

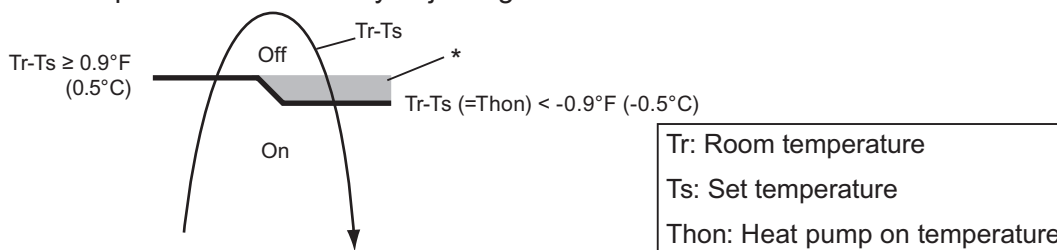
Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3	On	- Heater is off as shown in following diagram of heating temperature. - Other than heating mode - Error occurred - Forced thermostat off - Fan stop protection
	Indoor unit fan setting for external heater	Enabled	
	DIP-SW101-3	Off	- Heater is off as shown in following diagram of heating temperature. - Other than heating mode - Error occurred - Forced thermostat off
	Indoor unit fan setting for external heater	Disabled	

- Temperature of heater on (Thon): Set temperature (Ts) -0.9°F (-0.5°C)
- Temperature of heater off: Set temperature (Ts) +0.9°F (+0.5°C)



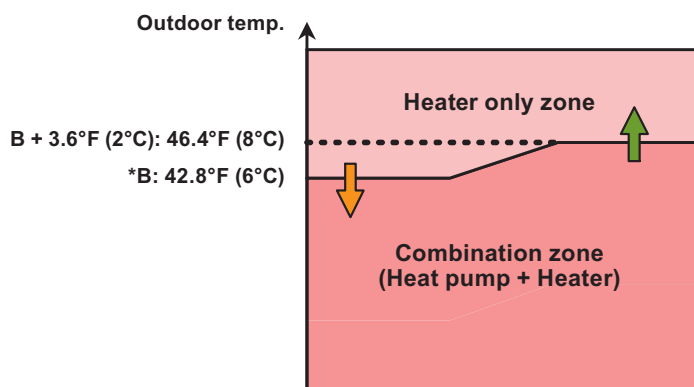
• Auxiliary heat pump On/Off

- Temperature of heat pump on (Thon): Adjustable by function number 62 (Operating temperature switching of heat pump).
- All control temperatures will shift by adjusting “Thon”.



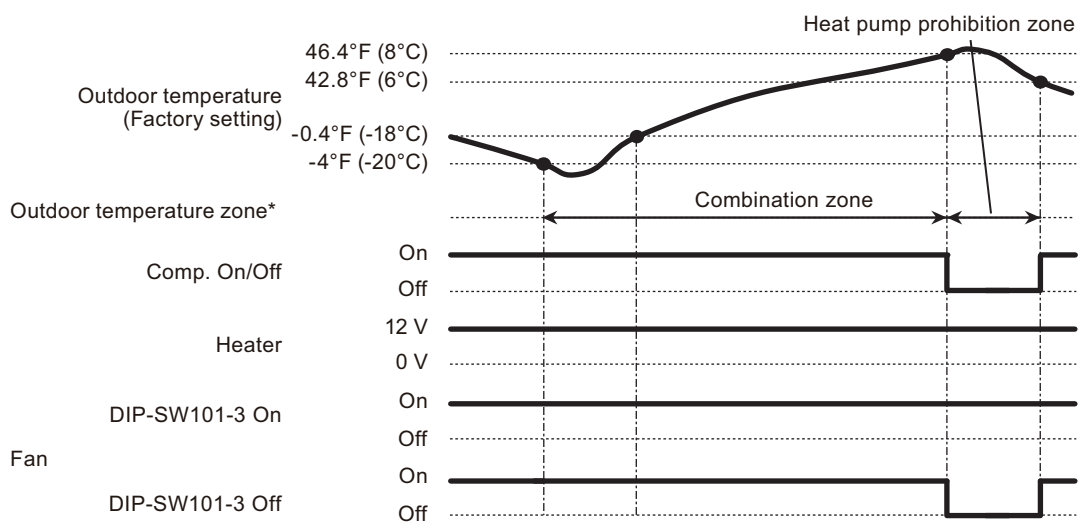
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

- Outdoor temperature zone



*: Adjustable by function setting 67

- Operation status



*: The outdoor temperature zone transition from one to another will stay in that zone for minimum of 30 min.

NOTE: In following operations, compressor will be on in heat pump prohibition zone.

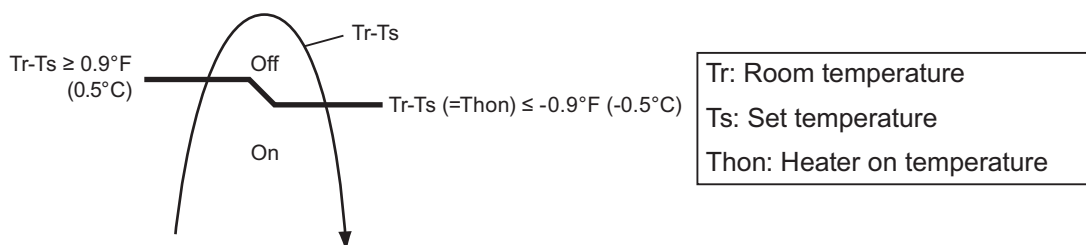
- Other than heating
- Test run

● Auxiliary heat pump control by outdoor temperature 3

• External heater output

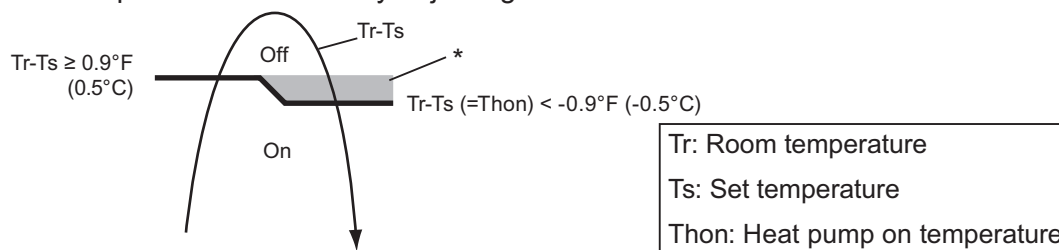
Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3	On	- Heater is off as shown in following diagram of heating temperature. - Other than heating mode - Error occurred - Forced thermostat off - Fan stop protection
	Indoor unit fan setting for external heater	Enabled	
	DIP-SW101-3	Off	- Heater is off as shown in following diagram of heating temperature. - Other than heating mode - Error occurred - Forced thermostat off
	Indoor unit fan setting for external heater	Disabled	

- Temperature of heater on (Thon): Set temperature (Ts) -0.9°F (-0.5°C)
- Temperature of heater off: Set temperature (Ts) +0.9°F (+0.5°C)



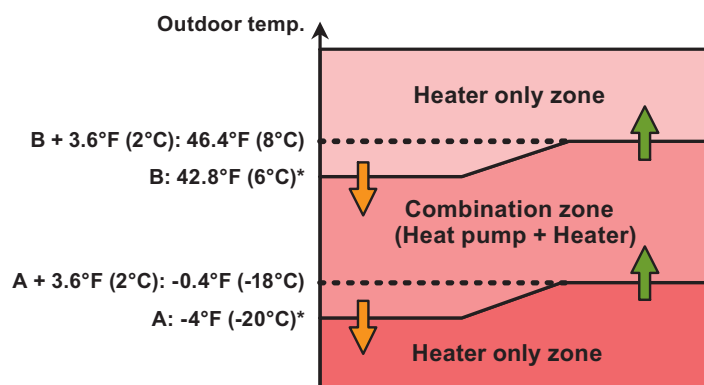
• Auxiliary heat pump On/Off

- Temperature of heat pump on (Thon): Adjustable by function number 62 (Operating temperature switching of heat pump).
- All control temperatures will shift by adjusting “Thon”.



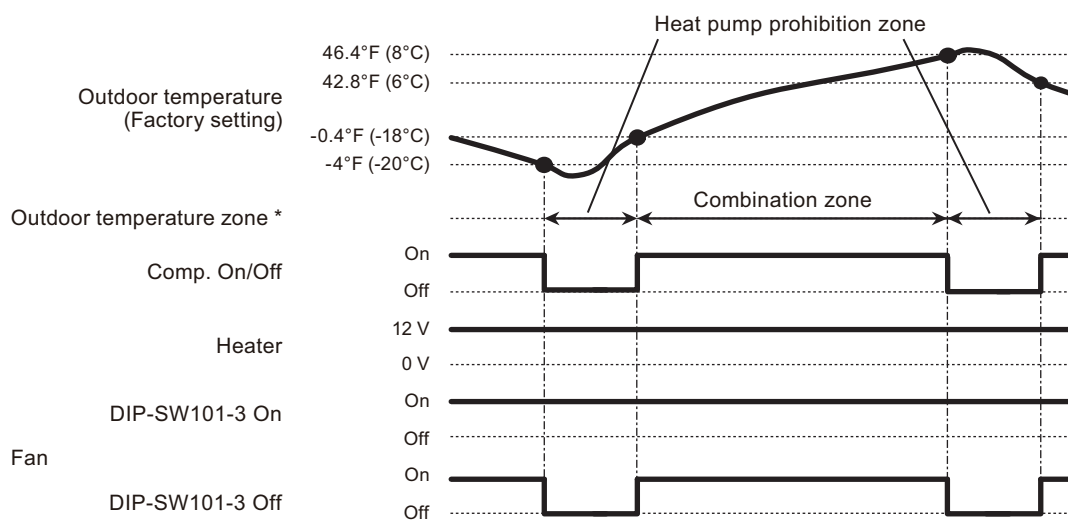
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

- Outdoor temperature zone



*: Adjustable by function setting 66 and 67

- Operation status



* The outdoor temperature zone transition from one to another will stay in that zone for minimum of 30 min.

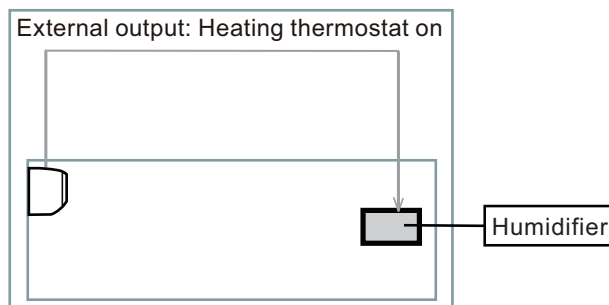
NOTE: In following operations, compressor will be on in heat pump prohibition zone.

- Other than heating
- Test run

■ Heating thermostat on for humidifier

Situation	Indoor unit				
	Mode	Function setting	Rotary SW	External output	
		Heating thermostat on no. 60		Heating thermostat on	Indoor unit fan operation status
Example of individual connection	5	60-05	7	CN47	Not used
	6	60-06	8	Output 3	
	7	60-07	9	Output 2	
	8	60-08	A	Output 1	

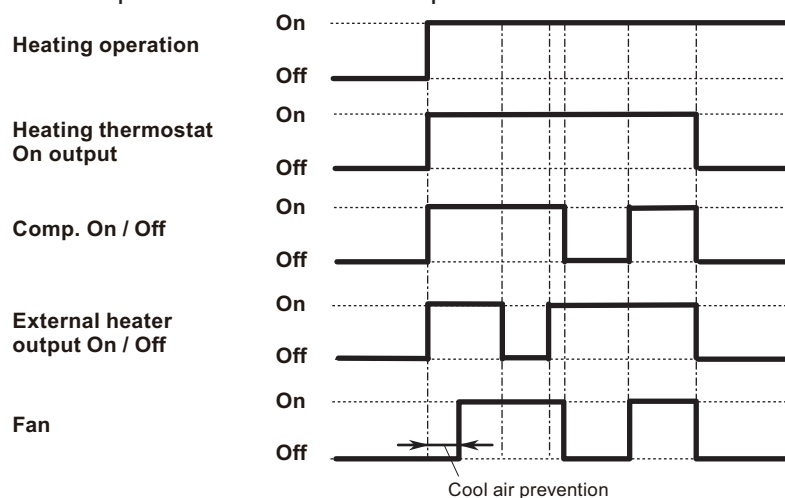
• Example of individual connection



• Operation status

The heating thermostat output for CN47, Output 1, Output 2, or Output 3 will be on when comp on or external heater on.

The heating thermostat output will be off when comp off and external heater off.



9. Group connection

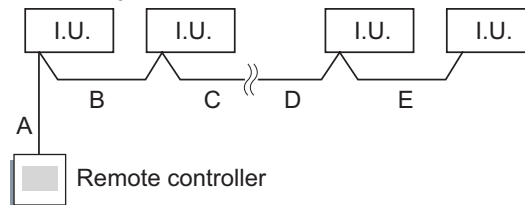
NOTE: Group control cannot be used together with WLAN Adapter.

Installation procedure for group control system:

A number of indoor units can be operated at the same time using a single remote controller.

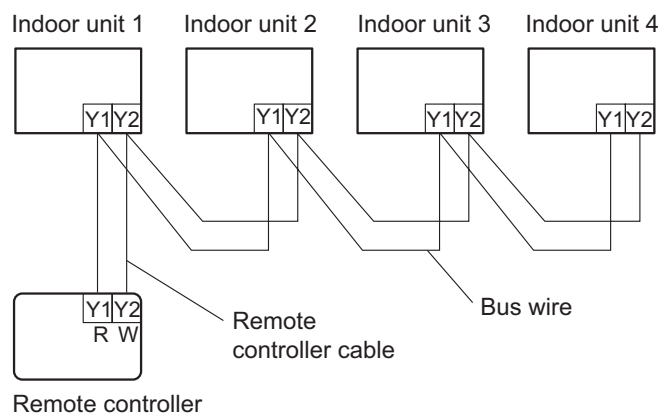
NOTE: When different type of indoor units (such as wall-mounted type and cassette type, cassette type and duct type, or other combinations) are connected using group control system, some functions may no longer be available.

1. Connect up to 16 indoor units in a system.



A, B, C, D, E: Remote controller cable		
Wiring length limitation	UTY-RVRU	$A + B + C + D + E \leq 76.5 \text{ yd (70 m)}$
	Other than UTY-RVRU	$A + B + C + D + E \leq 546.8 \text{ yd (500 m)}$

Example of wiring method



2. Automatic address setting

After the remote controller connection in the system, the automatic address setting runs in the initial starting up. Do not change the remote controller address for the indoor unit.

10. Function settings

To adjust the functions of this product according to the installation environment, various types of function settings are available.

NOTE: Incorrect settings can cause a product malfunction.

10-1. Function settings on indoor unit

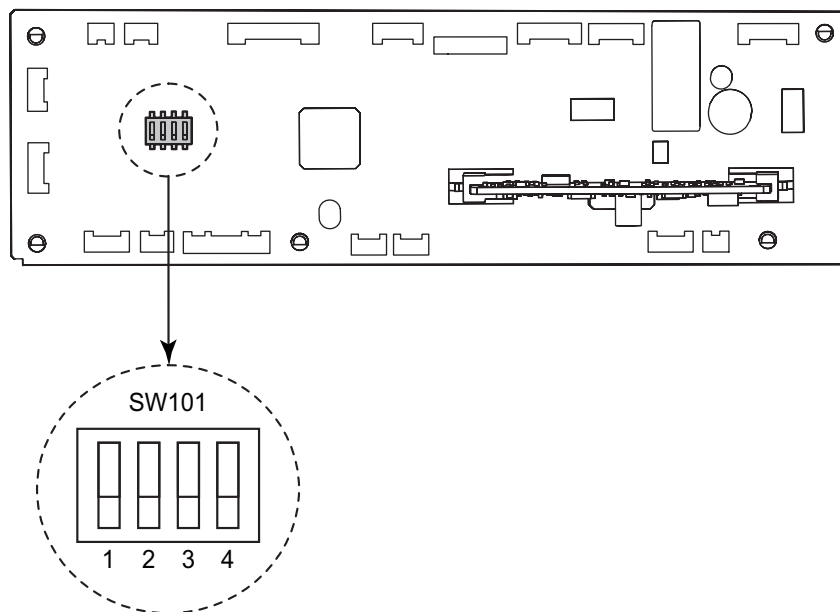
By using some components on the PCB, you can change the function settings.

Related components on the PCB and the applicable settings

Component		Setting content
DIP switch101	1	Setting change prohibited
	2	Setting change prohibited
	3	Fan delay setting
	4	Setting change prohibited

● Component location

Components on the indoor unit main PCB used for the function settings are located as shown in the following figure.



● DIP switch setting

- **Switch 1: Setting change prohibited (SW101)**
- **Switch 2: Setting change prohibited (SW101)**
- **Switch 3: Fan delay setting (SW101)**

When the indoor unit is stopped while operating in conjunction with auxiliary heater, the indoor unit fan operation will continue for 1 minute.

Switch 3	Fan delay	Factory setting
ON	Enabled	
OFF	Disabled	◆

- **Switch 4: Setting change prohibited (SW101)**

10-2. Function settings by using remote controller

Some function settings can be changed on the remote controller. After confirming the setting procedure and the content of each function setting, select appropriate functions for your installation environment.

■ Setting procedure by using remote controller

Remote controller is not attached for this product. For details of the installing remote controller, refer to following information.

- Overview information: Operating manual of the remote controller
- Setting procedure: Installation manual of the remote controller

■ Contents of function setting

Each function setting listed in this section is adjustable in accordance with the installation environment.

NOTE: Setting will not be changed if invalid numbers or setting values are selected.

● Function setting list

	Function no.	Functions
1)	11	Filter sign
2)	26	Static pressure
3)	30/31	Room temperature control for indoor unit sensor
4)	35/36	Room temperature control for wired remote controller sensor
5)	40	Auto restart
6)	42	Room temperature sensor switching
7)	43	Cold air prevention
8)	46	External input control
9)	48	Room temperature sensor switching (Aux.)
10)	49	Indoor unit fan control for energy saving for cooling
11)	60	Switching functions for external output terminal
12)	61	Control switching of external heaters
13)	62	Operating temperature switching of external heaters
14)	66	Outdoor temperature zone boundary temperature A
15)	67	Outdoor temperature zone boundary temperature B
16)	68	Auto mode type
17)	69	Deadband value
18)	71	Standby time for auxiliary equipment operation
19)	72	Heat pump backup setting
20)	73	Emergency heat for external output terminal
21)	74	Fan delay time
22)	75	External heater use in defrosting
23)	81	Safety measures setting for refrigerant leakage
24)	94	Fixed operation mode switching

1) Filter sign

Select appropriate intervals for displaying the filter sign on the indoor unit according to the estimated amount of dust in the air of the room.

If the indication is not required, select "No indication" (03).

Function number	Setting value	Setting description	Factory setting
11	00	Standard (2,500 hours)	
	01	Long interval (4,400 hours)	
	02	Short interval (1,250 hours)	
	03	No indication	◆

2) Static pressure

Select the appropriate static pressure according to the installation conditions.

Function number	Setting value	Setting description	Factory setting
26	03	0.12 inWG (30 Pa)	
	04	0.16 inWG (40 Pa)	
	05	0.20 inWG (50 Pa)	
	06	0.24 inWG (60 Pa)	
	07	0.28 inWG (70 Pa)	
	08	0.32 inWG (80 Pa)	
	09	0.36 inWG (90 Pa)	
	10	0.40 inWG (100 Pa)	
	11	0.44 inWG (110 Pa)	
	12	0.48 inWG (120 Pa)	
	13	0.52 inWG (130 Pa)	
	14	0.56 inWG (140 Pa)	
	15	0.60 inWG (150 Pa)	
	16	0.64 inWG (160 Pa)	
	17	0.68 inWG (170 Pa)	
	18	0.72 inWG (180 Pa)	
	19	0.76 inWG (190 Pa)	
	20	0.80 inWG (200 Pa)	
	31	Standard 12-24 model: 0.18 inWG (45 Pa) 30-42 model: 0.23 inWG (57 Pa) 48 model: 0.28 inWG (70 Pa)	◆
	32	Automatic airflow adjustment	

NOTE: Range of static pressure is different by model.

If the static pressure is set above maximum range, the setting is same as the maximum.

Type name	Setting of static pressure range
12-36 model	0.12 to 0.80 inWG (30 to 200 Pa)
42-48 model	0.12 to 0.72 inWG (30 to 180 Pa)

3) Room temperature control for indoor unit sensor

Depending on the installed environment, correction of the room temperature sensor may be required. Select the appropriate control setting according to the installed environment.

The temperature of the room temperature sensor is corrected as follows:

Corrected temp. = Temp. of the room temp. sensor - Correction temp. value

Example of correction:

When the temperature of the room temp. sensor is 78°F and the setting value is "03" (-2°F), the corrected temp. will be 80°F (78°F - [-2°F]).

The temperature correction values show the difference from the Standard setting "00" (manufacturer's recommended value).

Function number		Setting value	Setting description	Factory setting
30 (For cooling)	31 (For heating)	00	Standard setting	◆
		01	No correction 0.0°F (0.0°C)	
		02	-1°F (-0.5°C)	More cooling Less heating
		03	-2°F (-1.0°C)	
		04	-3°F (-1.5°C)	
		05	-4°F (-2.0°C)	
		06	-5°F (-2.5°C)	
		07	-6°F (-3.0°C)	
		08	-7°F (-3.5°C)	
		09	-8°F (-4.0°C)	
		10	+1°F (+0.5°C)	Less cooling More heating
		11	+2°F (+1.0°C)	
		12	+3°F (+1.5°C)	
		13	+4°F (+2.0°C)	
		14	+5°F (+2.5°C)	
		15	+6°F (+3.0°C)	
		16	+7°F (+3.5°C)	
		17	+8°F (+4.0°C)	

4) Room temperature control for wired remote controller sensor

Depending on the installed environment, correction of the wire remote temperature sensor may be required. Select the appropriate control setting according to the installed environment.

To change this setting, set Function 42 to "Both" (01).

Ensure that the Thermo Sensor icon is displayed on the remote controller screen.

Function number		Setting value	Setting description	Factory setting
35 (For cooling)	36 (For heating)	00	Standard setting	◆
		01	No correction 0.0°F (0.0°C)	
		02	-1°F (-0.5°C)	More cooling Less heating
		03	-2°F (-1.0°C)	
		04	-3°F (-1.5°C)	
		05	-4°F (-2.0°C)	
		06	-5°F (-2.5°C)	
		07	-6°F (-3.0°C)	
		08	-7°F (-3.5°C)	
		09	-8°F (-4.0°C)	
		10	+1°F (+0.5°C)	Less cooling More heating
		11	+2°F (+1.0°C)	
		12	+3°F (+1.5°C)	
		13	+4°F (+2.0°C)	
		14	+5°F (+2.5°C)	
		15	+6°F (+3.0°C)	
		16	+7°F (+3.5°C)	
		17	+8°F (+4.0°C)	

5) Auto restart

Enables or disables automatic restart after a power interruption.

Function number	Setting value	Setting description	Factory setting
40	00	Enable	◆
	01	Disable	

NOTE: Auto restart is an emergency function such as for power outage etc. Do not attempt to use this function in normal operation. Be sure to operate the unit by remote controller or external device.

6) Room temperature sensor switching

(Only for wired remote controller)

When using the wired remote controller temperature sensor, change the setting to "Both" (01).

Function number	Setting value	Setting description	Factory setting
42	00	Indoor unit	◆
	01	Both	

00: Sensor on the indoor unit is active.

01: Sensors on both indoor unit and wired remote controller are active.

NOTE: Remote controller sensor must be turned on by using the remote controller.

7) Cold air prevention

This setting is to disable the cold air prevention function during heating operation. When disabled, the fan setting will always follow the setting on the remote controller. (Excluding defrost mode)

Function number	Setting value	Setting description	Factory setting
43	00	Enable	◆
	01	Disable	

NOTE: Flexible multi-split type cannot set this function.

8) External input control

“Operation/Stop” mode or “Forced stop” mode can be selected.

Function number	Setting value	Setting description	Factory setting
46	00	Operation/Stop mode 1 (Remote controller enabled)	◆
	01	(Setting prohibited)	
	02	Forced stop mode	
	03	Operation/Stop mode 2 (Remote controller disabled)	

9) Room temperature sensor switching (Aux.)

To use the temperature sensor on the wired remote controller only, change the setting to “Wired remote controller” (01).

This function will only work if the function setting 42 is set at “Both” (01).

When the setting value is set to “Both” (00), more suitable control of the room temperature is possible by setting function setting 30 and 31 too.

Function number	Setting value	Setting description	Factory setting
48	00	Both	◆
	01	Wired remote controller	

10) Indoor unit fan control for energy saving for cooling

Enables or disables the power-saving function by controlling the indoor unit fan rotation when the outdoor unit is stopped during cooling operation.

Function number	Setting value	Setting description	Factory setting
49	00	Disable	
	01	Enable	
	02	Remote controller	◆

00: When the outdoor unit is stopped, the indoor unit fan operates continuously following the setting on the remote controller.

01: When the outdoor unit is stopped, the indoor unit fan operates intermittently at a very low speed.

02: Enable or disable this function by remote controller setting.

NOTE: Set to “00” or “01” when connecting a remote controller that cannot set the Fan control for energy saving function or connecting a network converter. To confirm if the remote controller has this setting, refer to the operating manual of each remote controller.

11) Switching functions for external output terminal

Functions of the external output terminal can be switched. For details, refer to “External input and output”.

Function number	Setting value	Setting description	Factory setting
60	00	Operation status	◆
	01—04	Cooling thermostat On	
	05	Heating operation	
	06	Operation/Stop	
	07—08	Cooling thermostat On	
	09	Error status	
	10	Fresh air control	
	11	External heater	

12) Control switching of external heaters

Sets the control method for external heater to be used.

For details, refer to “External heater output” in ["Details of control output function"](#) on page 44.

Function number	Setting value	Setting description	Factory setting
61	00	Auxiliary heater control 1	◆
	01	Auxiliary heater control 2	
	02	Heat pump prohibition control	
	03	Auxiliary heater control by outdoor temperature 1	
	04	Auxiliary heater control by outdoor temperature 2	
	05	Auxiliary heater control by outdoor temperature 3	
	06	Auxiliary heat pump control	
	07	Auxiliary heat pump control by outdoor temperature 1	
	08	Auxiliary heat pump control by outdoor temperature 2	
	09	Auxiliary heat pump control by outdoor temperature 3	

13) Operating temperature switching of external heaters

Sets the temperature conditions when the external heater is ON.

For details, refer to "External heater output" in ["Details of control output function"](#) on page 44.

Function number	Setting value	Setting description				Factory setting
		Setting value of function 61:				
		00		01 to 09		
		Heater: On	Heater: Off	Heater: On	Heater: Off	
62	00	-5.4 °F (-3 °C)	-1.8 °F (-1 °C)	-0.9 °F (-0.5 °C)	0.9 °F (0.5 °C)	◆
	01	-3.6 °F (-2 °C)	-1.8 °F (-1 °C)	-1.8 °F (-1 °C)	0.9 °F (0.5 °C)	
	02	-3.6 °F (-2 °C)	-1.8 °F (-1 °C)	-3.6 °F (-2 °C)	0.9 °F (0.5 °C)	
	03	-5.4 °F (-3 °C)	-1.8 °F (-1 °C)	-5.4 °F (-3 °C)	0.9 °F (0.5 °C)	
	04	-7.2 °F (-4 °C)	-1.8 °F (-1 °C)	-7.2 °F (-4 °C)	0.9 °F (0.5 °C)	
	05	-9.0 °F (-5 °C)	-1.8 °F (-1 °C)	-9.0 °F (-5 °C)	0.9 °F (0.5 °C)	
	06	-5.4 °F (-3 °C)	-0.9 °F (-0.5 °C)	-0.9 °F (-0.5 °C)	0 °F (0 °C)	
	07	-3.6 °F (-2 °C)	-0.9 °F (-0.5 °C)	-1.8 °F (-1 °C)	0 °F (0 °C)	
	08	-3.6 °F (-2 °C)	-0.9 °F (-0.5 °C)	-3.6 °F (-2 °C)	0 °F (0 °C)	
	09	-5.4 °F (-3 °C)	-0.9 °F (-0.5 °C)	-5.4 °F (-3 °C)	0 °F (0 °C)	
	10	-7.2 °F (-4 °C)	-0.9 °F (-0.5 °C)	-7.2 °F (-4 °C)	0 °F (0 °C)	
	11	-9.0 °F (-5 °C)	-0.9 °F (-0.5 °C)	-9.0 °F (-5 °C)	0 °F (0 °C)	
	12	-5.4 °F (-3 °C)	0 °F (0 °C)	-0.9 °F (-0.5 °C)	-0.9 °F (-0.5 °C)	
	13	-3.6 °F (-2 °C)	0 °F (0 °C)	-1.8 °F (-1 °C)	-0.9 °F (-0.5 °C)	
	14	-3.6 °F (-2 °C)	0 °F (0 °C)	-3.6 °F (-2 °C)	-0.9 °F (-0.5 °C)	
	15	-5.4 °F (-3 °C)	0 °F (0 °C)	-5.4 °F (-3 °C)	-0.9 °F (-0.5 °C)	
	16	-7.2 °F (-4 °C)	0 °F (0 °C)	-7.2 °F (-4 °C)	-0.9 °F (-0.5 °C)	
	17	-9.0 °F (-5 °C)	0 °F (0 °C)	-9.0 °F (-5 °C)	-0.9 °F (-0.5 °C)	

14) Outdoor temperature zone boundary temperature A

Setting required if changing of the outdoor temperature setting for heat pump prohibition zone is required when auxiliary heater control by outdoor temperature 1 and 2 are performed on the indoor unit.

For details, refer to "External heater output" in ["Details of control output function"](#) on page 44.

Function number	Setting value	Setting description	Factory setting
66	00	-4.0°F (-20°C)	♦
	01	-0.4°F (-18°C)	
	02	3.2°F (-16°C)	
	03	6.8°F (-14°C)	
	04	10.4°F (-12°C)	
	05	14.0°F (-10°C)	
	06	17.6°F (-8°C)	
	07	21.2°F (-6°C)	
	08	24.8°F (-4°C)	

15) Outdoor temperature zone boundary temperature B

Setting required if changing of the outdoor temperature setting for heat pump only zone is required when auxiliary heater control by outdoor temperature 1 and 3 is performed on the indoor unit.

For details, refer to "External heater output" in ["Details of control output function"](#) on page 44.

Function number	Setting value	Setting description	Factory setting
67	00	42.8°F (6°C)	◆
	01	14.0°F (-10°C)	
	02	17.6°F (-8°C)	
	03	21.2°F (-6°C)	
	04	24.8°F (-4°C)	
	05	28.4°F (-2°C)	
	06	32.0°F (0°C)	
	07	35.6°F (2°C)	
	08	39.2°F (4°C)	
	09	42.8°F (6°C)	
	10	46.4°F (8°C)	
	11	50.0°F (10°C)	
	12	53.6°F (12°C)	
	13	57.2°F (14°C)	
	14	60.8°F (16°C)	
	15	64.4°F (18°C)	

16) Auto mode type

Switches the setting method of the auto mode between single or dual (cooling and heating.)

Set the primary indoor unit using a wired remote controller for heat pump systems.

Function number	Setting value	Setting description	Factory setting
68	00	Single setpoint auto mode	◆
	01	Dual setpoint auto mode	

NOTE: The auto mode type setting is available only if a compatible operating device is connected.

17) Deadband value

Sets the minimum temperature of the deadband in the dual setpoint auto mode (the setting value 01 of the function setting number 68: Auto mode type.)

Function number	Setting value	Setting description	Factory setting
69	00	0°F (0°C)	◆
	01	0.9°F (0.5°C)	
	02	1.8°F (1.0°C)	
	03	2.7°F (1.5°C)	
	04	3.6°F (2.0°C)	
	05	4.5°F (2.5°C)	
	06	5.4°F (3.0°C)	
	07	6.3°F (3.5°C)	
	08	7.2°F (4.0°C)	
	09	8.1°F (4.5°C)	

NOTE: The deadband setting is available only if a compatible operating device is connected.

18) Standby time for auxiliary equipment operation

Sets the standby time until the auxiliary equipment operation starts during primary equipment operation.

For details, refer to ["Details of control output function"](#) on page 44.

Function number	Setting value	Setting description	Factory setting
71	00	Disable	◆
	01	1 minute	
	02	2 minutes	
	•	•	
	•	•	
	•	•	
	98	98 minutes	
	99	99 minutes	

19) Heat pump backup setting

Enables or disables the heat pump backup operation.

Function number	Setting value	Setting description	Factory setting
72	00	Disable	◆
	01	Enable	

20) Emergency heat for external output terminal

Enables or disables emergency heat input.

Function number	Setting value	Setting description	Factory setting
73	00	Disable	◆
	01	Enable	

NOTE: When this function is used, IR Receiver Unit or Wired Remote Controller is necessary.

21) Fan delay time

Sets the fan delay time when the heater is turned off.

Function number	Setting value	Setting description	Factory setting
74	00	1 minute	◆
	01	50 seconds	
	02	40 seconds	
	03	30 seconds	

22) External heater use in defrosting

Enables or disables external heater use in defrosting.

NOTE: Inappropriate heater selection may cause cold air in defrosting.

Function number	Setting value	Setting description	Factory setting
75	00	Disable	◆
	01	Enable	

23) Safety measures setting for refrigerant leakage

Sets the safety measures operation in case of refrigerant leakage.

Function number	Setting value	Setting description	Factory setting
81	00	No safety measure	◆
	01	Air circulation	

To activate the safety measures operation for the indoor unit in case of refrigerant leakage, set the setting value to "01" (Air circulation).

When the indoor unit detects refrigerant leakage or the refrigerant leakage sensor failure, the indoor unit operates as follows.

- The indoor unit operates the fan at high speed to diffuse the refrigerant, according to *UL60335-2-40*.

NOTE: Remote controller cannot stop this fan operation for safety reasons.

- The indoor unit stops cooling or heating operation. Also, Forced cooling operation is not allowed.
- The indoor unit or the optional Wired Remote Controller indicates error code 45 or A8.

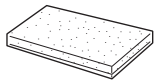
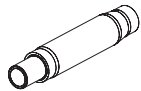
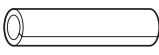
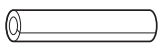
24) Fixed operation mode switching

Sets the operation mode to heat pump, heating only, or cooling only.

Function number	Setting value	Setting description	Factory setting
94	00	Heat pump	◆
	01	Heating only	
	02	Cooling only	

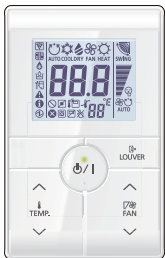
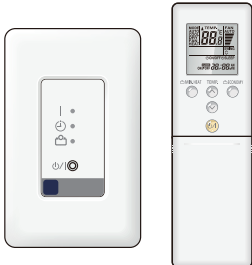
11. Accessories

11-1. Models: ARUH30KUAS, ARUH36KUAS, ARUH42KUAS, and ARUH48KUAS

Part name	Exterior	Qty	Part name	Exterior	Qty
Operation manual		1	Cable tie (large)		4
Installation manual		1	Cable tie (medium)		1
Washer A (with insulation)		4	Drain hose insulation		1
Washer B		4	Drain hose		1
Coupler heat insulation (large)		1	Hose band		1
Coupler heat insulation (small)		1			

12. Optional parts

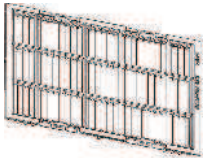
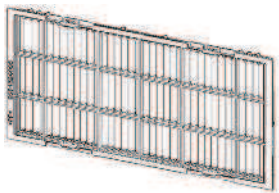
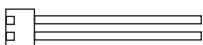
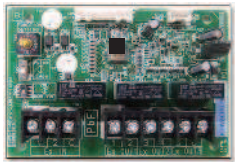
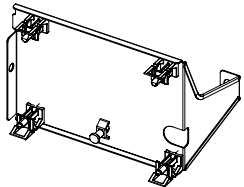
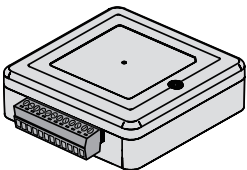
12-1. Controllers

Exterior	Part name	Model name	Summary
	Wired Remote Controller (Touch Panel)	UTY-RVRU	Remote controller that provides the functions you need in a sleek design that uniquely transforms itself to blend with any interior. Connecting point: Terminal block (Y1 and Y2)
	Wired Remote Controller (Touch Panel)	UTY-RNRUZ*	Easy finger touch operation with LCD panel. Backlit LCD enables easy operation in a dark room. Connecting point: Terminal block (Y1 and Y2)
	Simple Remote Controller	UTY-RSRY UTY-RSRYZ*	Compact remote controller concentrates on the basic functions such as Start/Stop, fan control, temperature setting, and operation mode. Connecting point: Terminal block (Y1 and Y2)
	Simple Remote Controller	UTY-RHRY UTY-RHRYZ*	Compact remote controller concentrates on the basic functions such as Start/Stop, fan control, and temperature setting. Connecting point: Terminal block (Y1 and Y2)
	IR Receiver Kit with Wireless Remote Controller	UTY-LBTUM	Unit control is performed by Wireless Remote Controller Connecting point: CN48 on Main PCB

NOTES:

- Available functions may differ by the remote controller. For details, refer to the operation manual.
- When using the group controlling system of the Wired Remote Controller, using WLAN Adapter is prohibited.

12-2. Others

Exterior	Part name	Model name	Summary
	Remote Sensor Unit	UTY-XSZXZ*	Thermo-sensor for sensing the temperature of arbitrary place in the room. Connecting point: CN8 on Main PCB
	Long-life Filter	UTD-LFNB	Long-life Filter can be mounted to the indoor unit. (For 30 model)
	Long-life Filter	UTD-LFNA	Long-life Filter can be mounted to the indoor unit. (For 36-48 models)
	External Connect Kit	UTY-XWZXZG	Use to connect with various peripheral devices and air conditioner PCB. For control output port. Connecting point: CN47 on Main PCB
	External Input and Output PCB	UTY-XCSX	Use to connect with external devices and air conditioner PCB. Connecting point: CN65 or CN75 on Main PCB
	External Input and Output PCB Bracket	UTZ-GXNA	For installing the External input and output PCB.
	WLAN Adapter	UTY-TFSXJ*	Remotely manage an air conditioning system using mobile devices such as smartphones and tablets. For connection indoor unit with UART interface. Appropriate application for each region is required to use this option. For details, contact FGL sales company. Connecting point: CN75 on Main PCB
	Modbus Converter	UTY-VMSX	For connection between indoor unit with UART interface and a Modbus open network. Connecting point: CN65 or CN75 on Main PCB
	Thermostat Converter	UTY-TTRXZ*	This converter can control Fujitsu General products using a third-party thermostat controller. Connecting point: Terminal block (Y1 and Y2)

Exterior	Part name	Model name	Summary
	Network Converter	UTY-VTGX	This converter is required when connecting single split system to VRF network system. Connecting point: Terminal block (Y1 and Y2)
	External Switch Controller	UTY-TERX	Air conditioner switching can be controlled by connecting other external sensor switches. Connecting point: Terminal block (Y1 and Y2)

Part 2. OUTDOOR UNIT

SINGLE TYPE:

AOUH30KUAH1

AOUH36KUAH1

AOUH42KUAH1

AOUH48KUAH1

1. Specifications

1-1. Models: AOUE30KUAH1 and AOUE36KUAH1

Type				Inverter, Heat pump		
Model name				AOUH30KUAH1	AOUH36KUAH1	
Power supply				208/230 V~ 60 Hz		
Power supply intake				Outdoor unit		
Available voltage range				187—253 V		
Starting current			A	11.2	13.9	
Fan	Airflow rate	Cooling	CFM (m³/h)	2,266 (3,850)		
		Heating		2,148 (3,650)		
	Type × Qty			Propeller fan × 1		
Motor output		W	120			
Sound pressure level*1		Cooling	dB (A)	53		
		Heating		53		
Heat exchanger type		Dimensions (H × W × D)	in (mm)	Main 1: 38-1/16 × 35-5/8 × 11/16 (966 × 905 × 18.19) Main 2: 38-1/16 × 35-5/8 × 11/16 (966 × 905 × 18.19) Sub: 38-1/16 × 21-3/8 × 11/16 (966 × 543 × 18.19)		
		Fin pitch	FPI	Main 1: 18 Main 2: 18 Sub: 18		
		Rows × Stages		Main 1: 1 × 46 Main 2: 1 × 46 Sub: 1 × 46		
		Pipe type		Copper tube		
		Fin type	Type (Material)	Aluminum		
			Surface treatment	Blue fin		
		Compressor		Type	DC twin rotary	
Motor output	W			2,550		
Refrigerant		Type	R32			
		Charge	lb oz	5 lb 15 oz		
			g	2,700		
Refrigerant oil		Type	RmM68AF			
		Amount	in³ (cm³)	70.2 (1,150)		
Enclosure		Material	Steel sheet			
		Color	Beige Approximate color of Munsell 10YR 7.5/1.0			
Dimensions (H × W × D)		Net	in (mm)	39-5/16 × 37 × 12-5/8 (998 × 940 × 320)		
		Gross		46-5/16 × 40-7/16 × 17-1/2 (1,176 × 1,027 × 445)		
Weight		Net	lb (kg)	159 (72)		
		Gross		179 (81)		
Connection pipe	Size	Liquid	in (mm)	Ø3/8 (Ø9.52)		
		Gas		Ø5/8 (Ø15.88)		
	Method		ft (m)	Flare		
	Pre-charge length			98 (30)		
	Min. length			17 (5)		
	Max. length			246 (75)		
	Max. height difference			98 (30)		
Operation range		Cooling	°F (°C)	-5 to 122*2 (-21 to 50*2)		
		Heating		-15 to 75 (-26 to 24)		
NOTES:						
- Specifications are based on the following conditions: - Cooling: Indoor temperature of 80°FDB (26.67°CDB)/67°FWB (19.44°CWB), and outdoor temperature of 95°FDB (35°CDB)/75°FWB (23.9°CWB). - Heating: Indoor temperature of 70°FDB (21.11°CDB)/59°FWB (15°CWB), and outdoor temperature of 47°FDB (8.33°CDB)/43°FWB (6.11°CWB). - Pipe length: 25 ft (7.5 m), Height difference: 0 ft (0 m). (Between outdoor unit and indoor unit.) - Protective function might work when using it outside the operation range. *1: Sound pressure level - Measured values in manufacturer's semi-anechoic chamber. - Because of the surrounding sound environment, the sound levels measured in actual installation conditions might be higher than the specified values here. *2: Suction temperature of the outdoor unit						

1-2. Models: AOUH42KUAH1 and AOUH48KUAH1

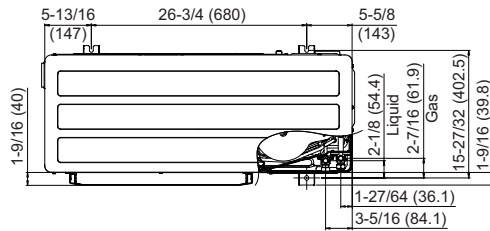
Type				Inverter, Heat pump			
Model name				AOUH42KUAH1	AOUH48KUAH1		
Power supply				208/230 V~ 60 Hz			
Power supply intake				Outdoor unit			
Available voltage range				187—253 V			
Starting current			A	15.7	17.5		
Fan	Airflow rate	Cooling	CFM (m³/h)	3,826 (6,500)	4,179 (7,100)		
		Heating					
	Type × Qty					3,649 (6,200)	
	Motor output					Propeller fan × 2 120 × 2	
Sound pressure level*1		Cooling	dB (A)	52	54		
		Heating		52	54		
Heat exchanger type		Dimensions (H × W × D)	in (mm)	Main 1: 54-9/16 × 38-3/4 × 11/16 (1,386 × 985 × 18.19) Main 2: 54-9/16 × 38-3/4 × 11/16 (1,386 × 985 × 18.19) Main 3: 54-9/16 × 21-3/8 × 11/16 (1,386 × 543 × 18.19)			
		Fin pitch	FPI	Main 1: 18 Main 2: 18 Main 3: 18			
		Rows × Stages		Main 1: 1 × 66 Main 2: 1 × 66 Main 3: 1 × 66			
		Pipe type		Copper tube			
		Fin type	Type (Material)	Aluminum			
			Surface treatment	Blue fin			
		Compressor		Type	DC twin rotary		
Motor output	W			2,900			
Refrigerant		Type	R32				
		Charge	lb oz	8 lb 6 oz			
			g	3,800			
Refrigerant oil		Type	RmM68AF				
		Amount	in³ (cm³)	70.2 (1,150)			
Enclosure		Material	Steel sheet				
		Color	Beige Approximate color of Munsell 10YR 7.5/1.0				
Dimensions (H × W × D)		Net	in (mm)	55-13/16 × 38-3/16 × 14-9/16 (1,418 × 970 × 370)			
		Gross		62-9/16 × 41-5/8 × 19-1/2 (1,589 × 1,057 × 495)			
Weight		Net	lb (kg)	225 (102)			
		Gross		249 (113)			
Connection pipe	Size	Liquid	in (mm)	Ø3/8 (Ø9.52)			
		Gas		Ø5/8 (Ø15.88)			
	Method		Flare				
	Pre-charge length	ft (m)	98 (30)				
	Min. length		17 (5)				
	Max. length		246 (75)				
	Max. height difference		98 (30)				
Operation range		Cooling	°F (°C)	-5 to 122*2 (-21 to 50*2)			
		Heating		-15 to 75 (-26 to 24)			
NOTES:							
• Specifications are based on the following conditions: – Cooling: Indoor temperature of 80°FDB (26.67°CDB)/67°FWB (19.44°CWB), and outdoor temperature of 95°FDB (35°CDB)/75°FWB (23.9°CWB). – Heating: Indoor temperature of 70°FDB (21.11°CDB)/59°FWB (15°CWB), and outdoor temperature of 47°FDB (8.33°CDB)/43°FWB (6.11°CWB). – Pipe length: 25 ft (7.5 m), Height difference: 0 ft (0 m). (Between outdoor unit and indoor unit.) • Protective function might work when using it outside the operation range. • *1: Sound pressure level – Measured values in manufacturer's semi-anechoic chamber. – Because of the surrounding sound environment, the sound levels measured in actual installation conditions might be higher than the specified values here. • *2: Suction temperature of the outdoor unit							

OUTDOOR UNIT
AOUH36-48KUAH1OUTDOOR UNIT
AOUH36-48KUAH1

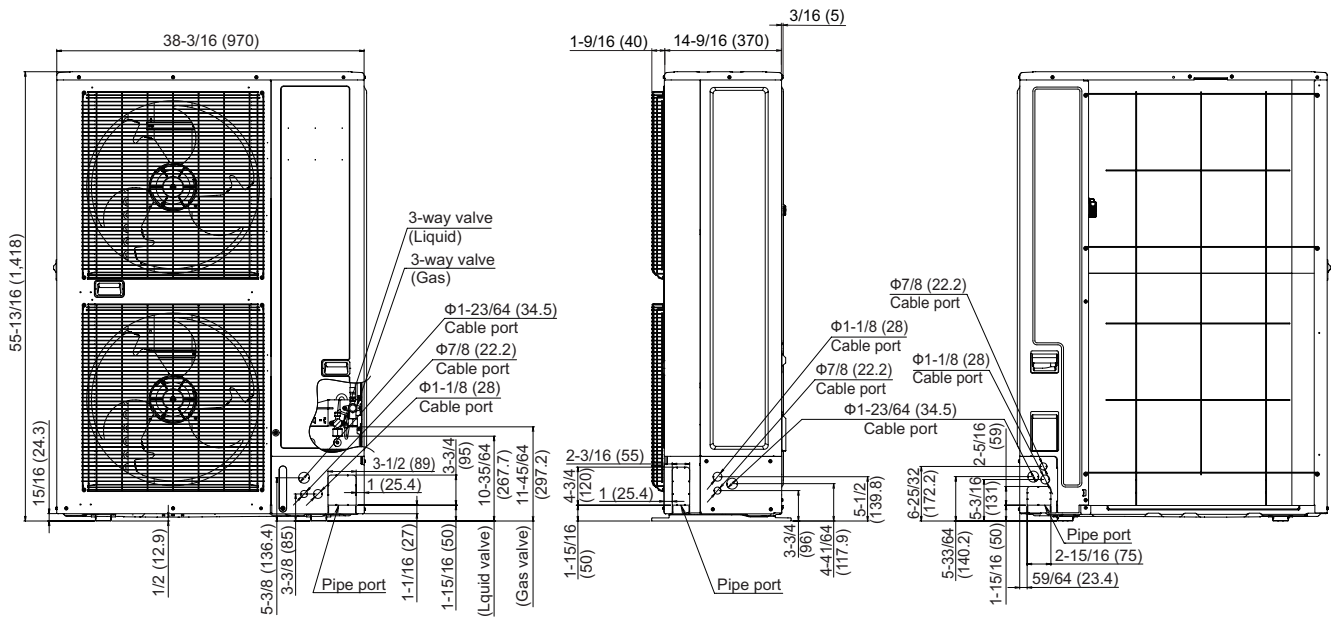
OUTDOOR UNIT
AOUH36-48KUAH1

2-2. Models: AOUH42KUAH1 and AOUH48KUAH1

Unit: in (mm)



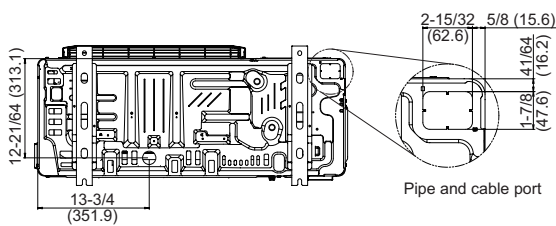
Top view



Front view

Side view (R)

Rear view



Bottom view

3. Installation space

3-1. Models: AOUH30KUAH1 and AOUH36KUAH1

■ Space requirement

Provide sufficient installation space for product safety.

⚠ CAUTION

Keep the space shown in the installation examples.

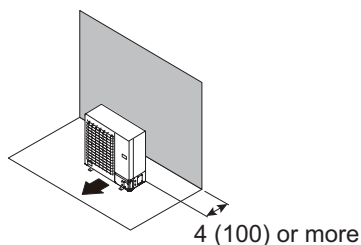
If the installation is not performed accordingly, it could cause a short circuit and result in a lack of operating performance.

● Single outdoor unit installation

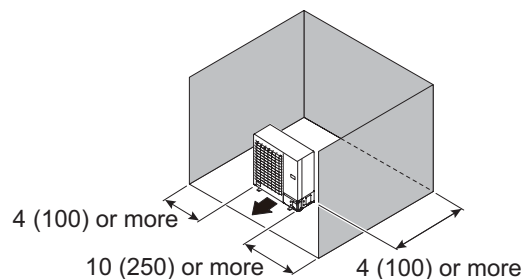
- When the upper space is open:

Unit: in (mm)

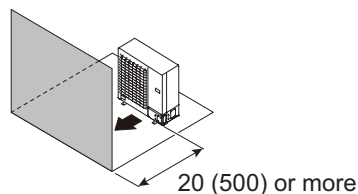
When there are obstacles at the rear only.



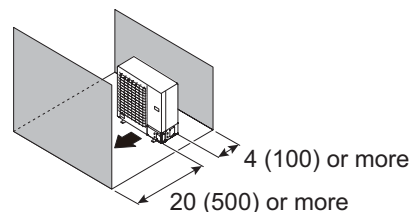
When there are obstacles at the rear and sides.



When there are obstacles at the front only.



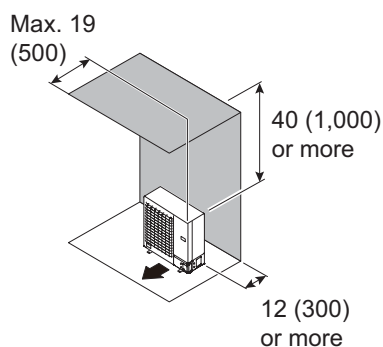
When there are obstacles at the front and rear.



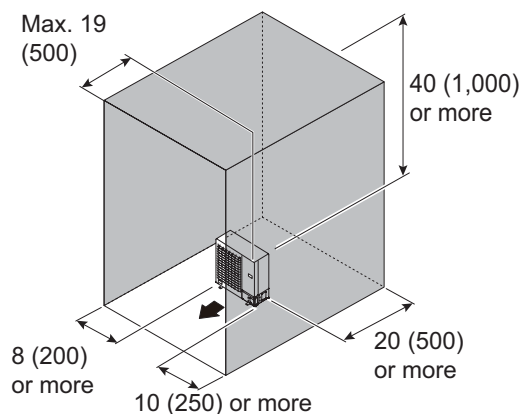
- When an obstruction in the upper space:

Unit: in (mm)

When there are obstacles at the rear and above.



When there are obstacles at the rear, sides, and above.



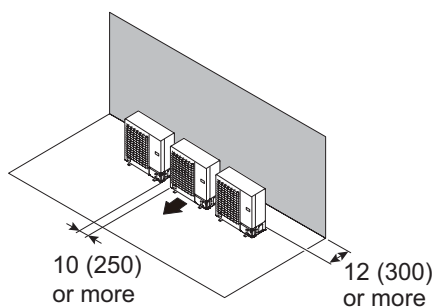
● Multiple outdoor unit installation

- Provide at least 250 mm of space between the outdoor units if multiple units are installed.
- When routing the piping from the side of an outdoor unit, provide space for piping.
- No more than 3 units must be installed side by side.
When 4 units or more are arranged in a line, provide the space as shown in the following example **“When an obstruction in the upper space:”**.

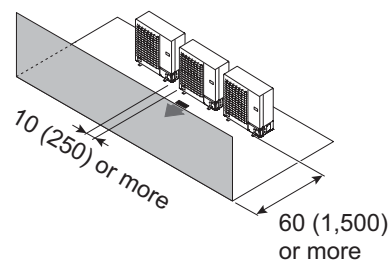
- **When the upper space is open:**

Unit: in (mm)

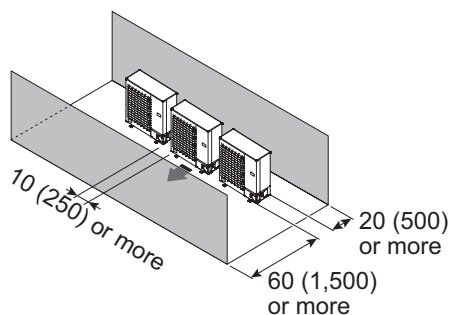
When there are obstacles at the rear only.



When there are obstacles at the front only.



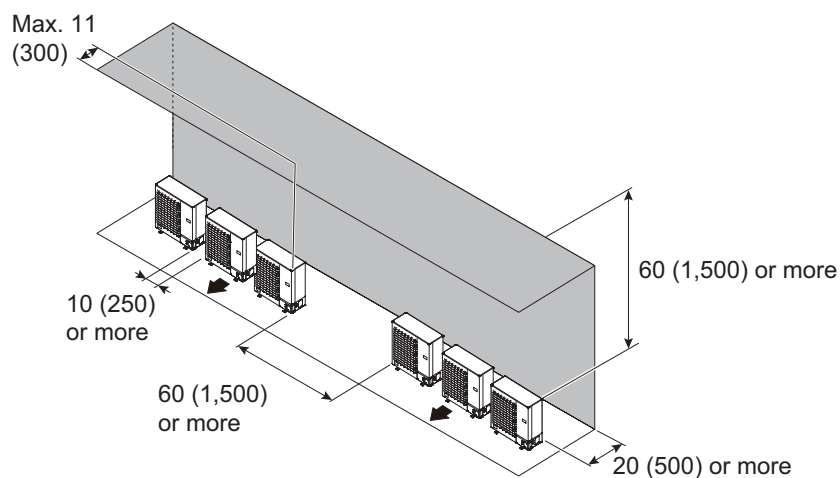
When there are obstacles at the front and rear.



- **When an obstruction in the upper space:**

Unit: in (mm)

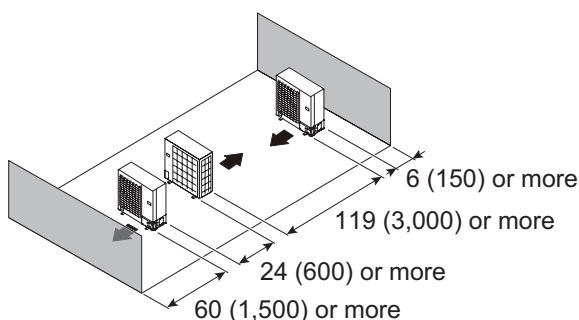
When there are obstacles at the rear and above.



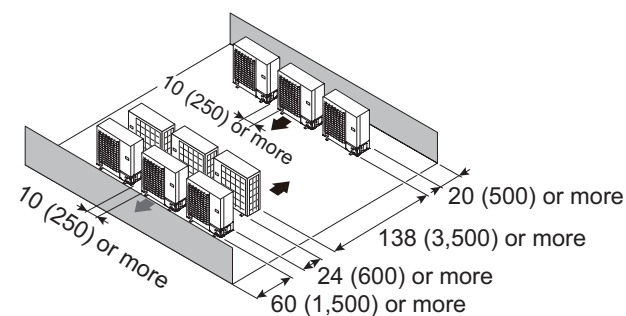
● Outdoor unit installation in multi-row

Unit: in (mm)

Single parallel unit arrangement



Multiple parallel unit arrangement



NOTES:

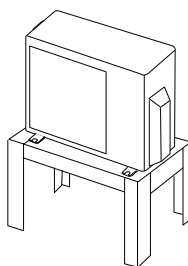
- If the space is larger than stated above, the condition will be the same as when there is no obstacle.
- Height above the floor level should be 2 in (50 mm) or more.
- When installing the outdoor unit, be sure to open the front and left side to obtain better operation efficiency.

⚠ CAUTION

- Do not install the outdoor unit in two-stage where the drain water could freeze. Otherwise the drainage from the upper unit may form ice and cause a malfunction of the lower unit.
- When the outdoor temperature is 32 °F (0 °C) or less, do not use the accessory drain pipe and drain cap. If the drain pipe is used, the drain water in the pipe may freeze in extremely cold climate.
- If the unit is installed in a region that is exposed to high winds, freezing conditions, freezing rain, snow fall or heavy snow accumulation, take appropriate measures to protect it from those elements.

To ensure stable operation, the outdoor unit must be installed on a raised stand or rack, at or above the anticipated snow depth for the region.

The installation of snow hoods and drift prevention fencing is recommended when blowing and drifting snow is common to the region.



3-2. Models: AOUH42KUAH1 and AOUH48KUAH1

■ Space requirement

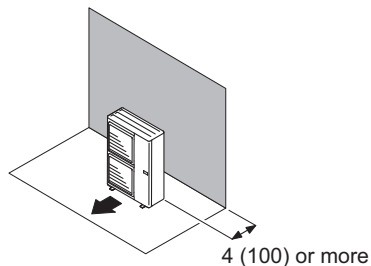
Provide sufficient installation space for product safety.

● Single outdoor unit installation

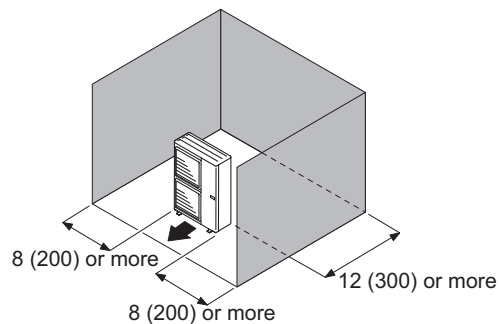
- When the upper space is open:

Unit: in (mm)

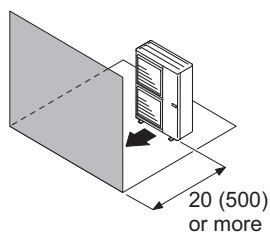
When there are obstacles at the rear only.



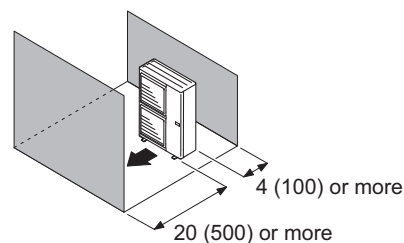
When there are obstacles at the rear and sides.



When there are obstacles at the front only.



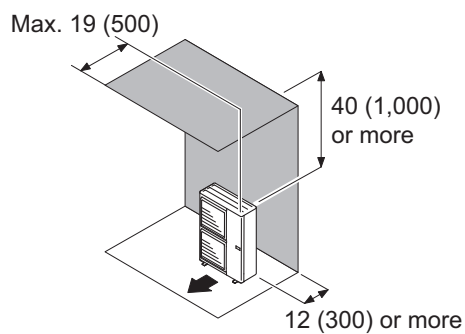
When there are obstacles at the front and rear.



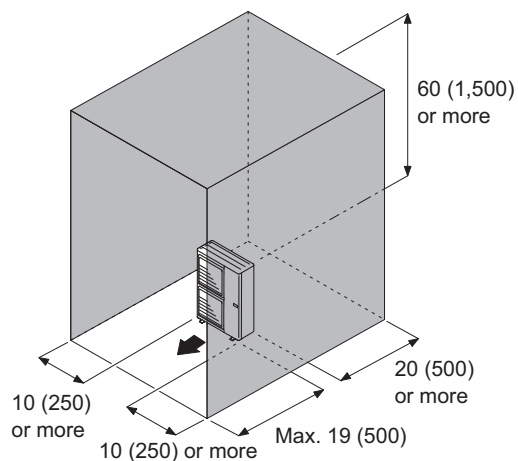
- When there is an obstruction in the upper space:

Unit: in (mm)

When there are obstacles at the rear and above.



When there are obstacles at the rear, sides, and above.



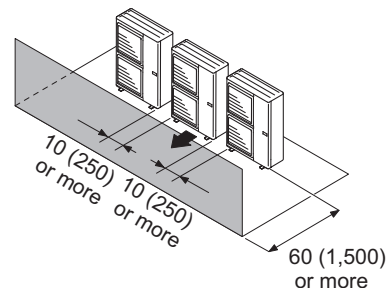
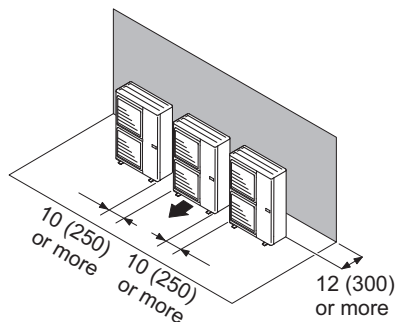
● Multiple outdoor unit installation

- When the upper space is open:

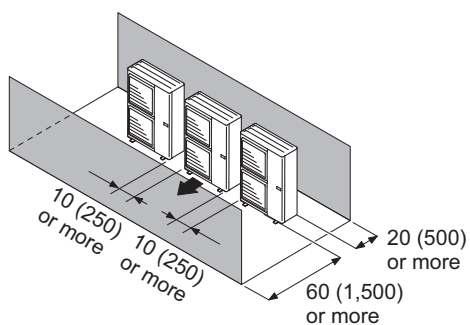
Unit: in (mm)

When there are obstacles at the rear only.

When there are obstacles at the front only.



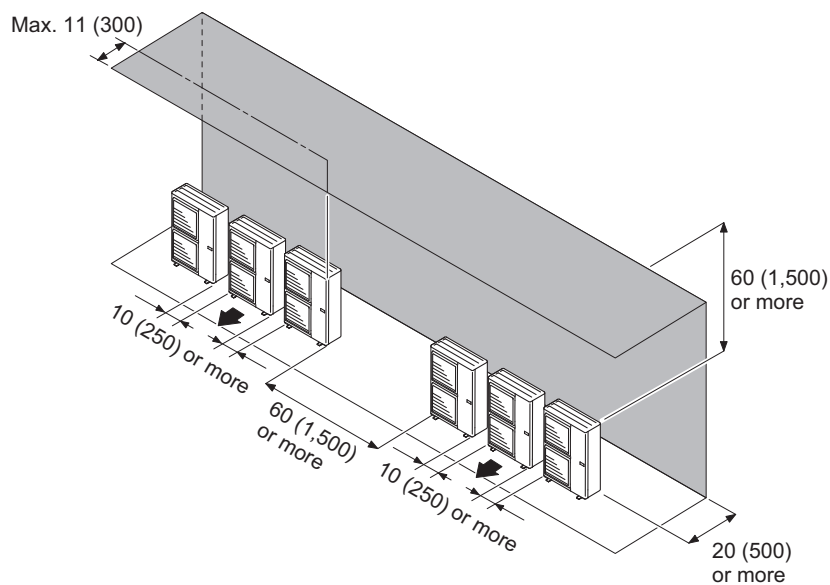
When there are obstacles at the front and rear.



- When there is an obstruction in the upper space:

Unit: in (mm)

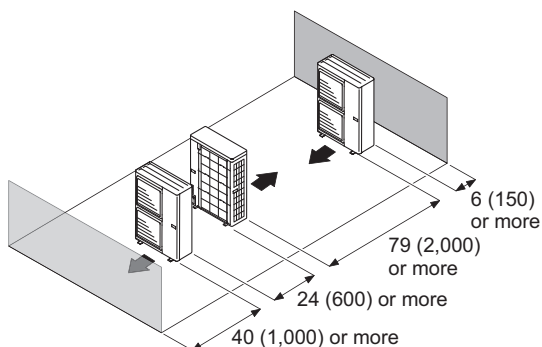
When there are obstacles at the rear and above.



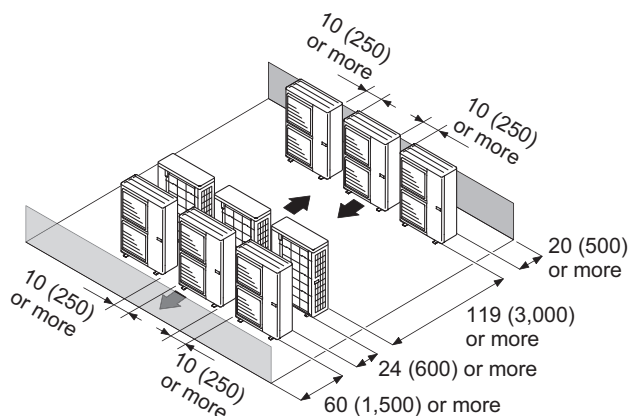
● Outdoor unit installation in multi-row

Unit: in (mm)

Single parallel unit arrangement



Multiple parallel unit arrangement



NOTES:

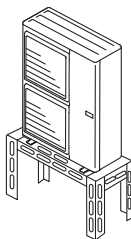
- If the space is larger than stated above, the condition will be the same as when there is no obstacle.
- Height above the floor level should be 2 in (50 mm) or more.
- When installing the outdoor unit, be sure to open the front and left side to obtain better operation efficiency.

⚠ CAUTION

- Do not install the outdoor unit in two-stage where the drain water could freeze. Otherwise the drainage from the upper unit may form ice and cause a malfunction of the lower unit.
- When the outdoor temperature is 32 °F (0 °C) or less, do not use the accessory drain pipe and drain cap. If the drain pipe is used, the drain water in the pipe may freeze in extremely cold climate.
- If the unit is installed in a region that is exposed to high winds, freezing conditions, freezing rain, snow fall or heavy snow accumulation, take appropriate measures to protect it from those elements.

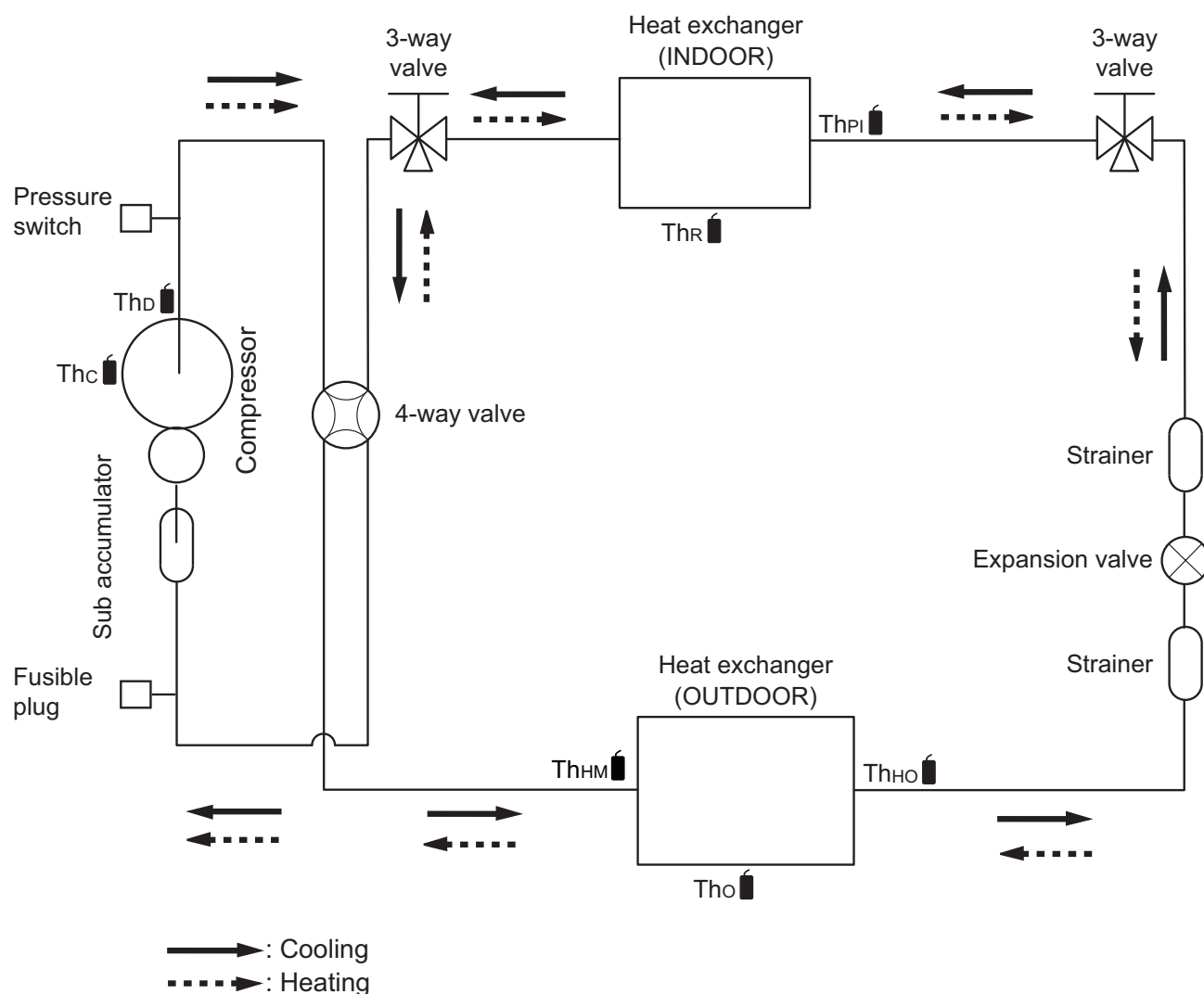
To ensure stable operation, the outdoor unit must be installed on a raised stand or rack, at or above the anticipated snow depth for the region.

The installation of snow hoods and drift prevention fencing is recommended when blowing and drifting snow is common to the region.



4. Refrigerant circuit

4-1. Models: AOUH30KUAH1, AOUH36KUAH1, AOUH42KUAH1, and AOUH48KUAH1



Thc : Thermistor (Compressor temperature)

Thd : Thermistor (Discharge temperature)

Thm : Thermistor (Heat exchanger middle temperature)

Tho : Thermistor (Outdoor temperature)

Thho : Thermistor (Heat exchanger out temperature)

Thpi : Thermistor (Pipe temperature)

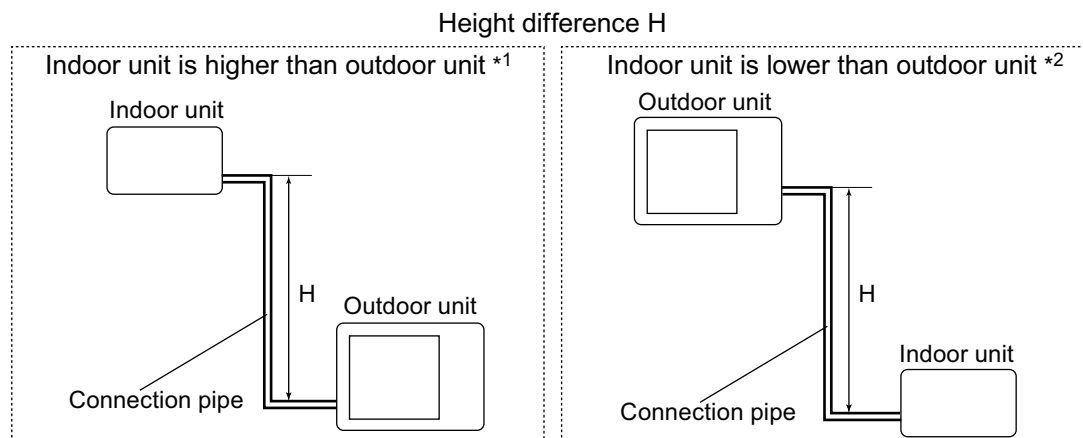
Thr : Thermistor (Room temperature)

OUTDOOR UNIT
AOUH36-48KUAH1

OUTDOOR UNIT
AOUH36-48KUAH1



6. Capacity compensation rate for pipe length and height difference



6-1. Models: AOUH30KUAH1, AOUH36KUAH1, AOUH42KUAH1, and AOUH48KUAH1

NOTE: Values mentioned in the table are calculated based on the maximum capacity.

COOLING		Pipe length										
		m		5	7.5	10	20	30	40	50	60	75
			ft	16	24	32	65	98	131	164	196	246
Height difference H	Indoor unit is higher than outdoor unit *1	30	98	—	—	—	—	0.900	0.879	0.858	0.837	0.803
		20	65	—	—	—	0.937	0.915	0.894	0.872	0.851	0.816
		10	32	—	—	0.973	0.952	0.931	0.908	0.887	0.865	0.830
		7.5	24	—	0.988	0.977	0.956	0.934	0.913	0.891	0.869	0.833
		5	16	0.992	0.992	0.981	0.960	0.938	0.916	0.894	0.873	0.836
		0	0	1.000	1.000	0.989	0.967	0.945	0.923	0.901	0.879	0.843
	Indoor unit is lower than outdoor unit *2	-5	-16	1.000	1.000	0.989	0.967	0.945	0.923	0.901	0.879	0.843
		-7.5	-24	—	1.000	0.989	0.967	0.945	0.923	0.901	0.879	0.843
		-10	-32	—	—	0.989	0.967	0.945	0.923	0.901	0.879	0.843
		-20	-65	—	—	—	0.967	0.945	0.923	0.901	0.879	0.843
-30		-98	—	—	—	—	0.945	0.923	0.901	0.879	0.843	

HEATING		Pipe length										
		m		5	7.5	10	20	30	40	50	60	75
			ft	16	24	32	65	98	131	164	196	246
Height difference H	Indoor unit is higher than outdoor unit *1	30	98	—	—	—	—	0.978	0.968	0.958	0.948	0.935
		20	65	—	—	—	0.988	0.978	0.968	0.958	0.948	0.935
		10	32	—	—	0.998	0.988	0.978	0.968	0.958	0.948	0.935
		7.5	24	—	1.000	0.998	0.988	0.978	0.968	0.958	0.948	0.935
		5	16	1.000	1.000	0.998	0.988	0.978	0.968	0.958	0.948	0.935
		0	0	1.000	1.000	0.998	0.988	0.978	0.968	0.958	0.948	0.935
	Indoor unit is lower than outdoor unit *2	-5	-16	0.995	0.995	0.993	0.983	0.973	0.963	0.953	0.943	0.930
		-7.5	-24	—	0.993	0.990	0.980	0.970	0.960	0.950	0.940	0.928
		-10	-32	—	—	0.988	0.978	0.968	0.958	0.948	0.938	0.926
		-20	-65	—	—	—	0.968	0.958	0.948	0.938	0.929	0.916
		-30	-98	—	—	—	—	0.948	0.939	0.929	0.919	0.907

7. Additional charge calculation

7-1. Models: AOUH30KUAH1 and AOUH36KUAH1

Refrigerant type		R32
Factory charge amount	lb oz	5 lb 15 oz
	g	2,700

■ Refrigerant charge

Total pipe length	ft	98 or less	131	164	196	246 (Max.)	0.43 oz/ft (40 g/m)
	m	30 or less	40	50	60	75 (Max.)	
Additional charge amount	oz	0	14	28	42	63	
	g	0	400	800	1,200	1,800	

7-2. Models: AOUH42KUAH1 and AOUH48KUAH1

Refrigerant type		R32
Factory charge amount	lb oz	8 lb 6 oz
	g	3,800

■ Refrigerant charge

Total pipe length	ft	98 or less	131	164	196	246 (Max.)	0.43 oz/ft (40 g/m)
	m	30 or less	40	50	60	75 (Max.)	
Additional charge amount	oz	0	14	28	42	63	
	g	0	400	800	1,200	1,800	

8. Airflow

8-1. Model: AOUH30KUAH1

● Cooling

m ³ /h	3,850
l/s	1,070
CFM	2,266

● Heating

m ³ /h	3,650
l/s	1,014
CFM	2,148

8-2. Model: AOUH36KUAH1

● Cooling

m ³ /h	3,850
l/s	1,070
CFM	2,266

● Heating

m ³ /h	3,650
l/s	1,014
CFM	2,148

8-3. Model: AOUH42KUAH1

● Cooling

m ³ /h	6,500
l/s	1,806
CFM	3,826

● Heating

m ³ /h	6,200
l/s	1,722
CFM	3,649

8-4. Model: AOUE48KUAH1

● Cooling

m ³ /h	7,100
l/s	1,972
CFM	4,179

● Heating

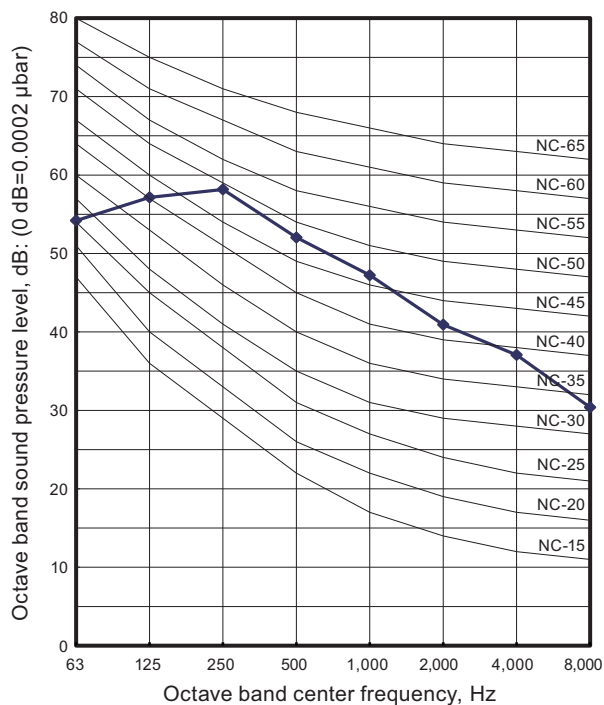
m ³ /h	6,200
l/s	1,722
CFM	3,649

9. Operation noise (sound pressure)

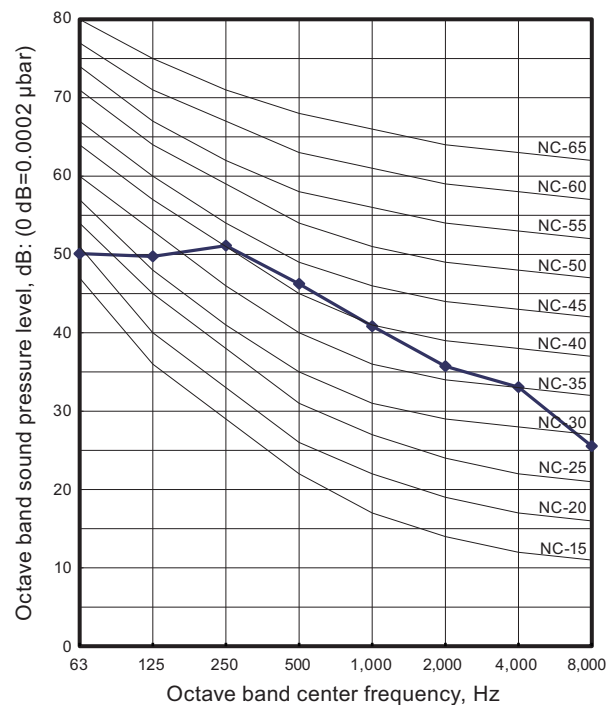
9-1. Noise level curve

Model: AOUH30KUAH1

Cooling

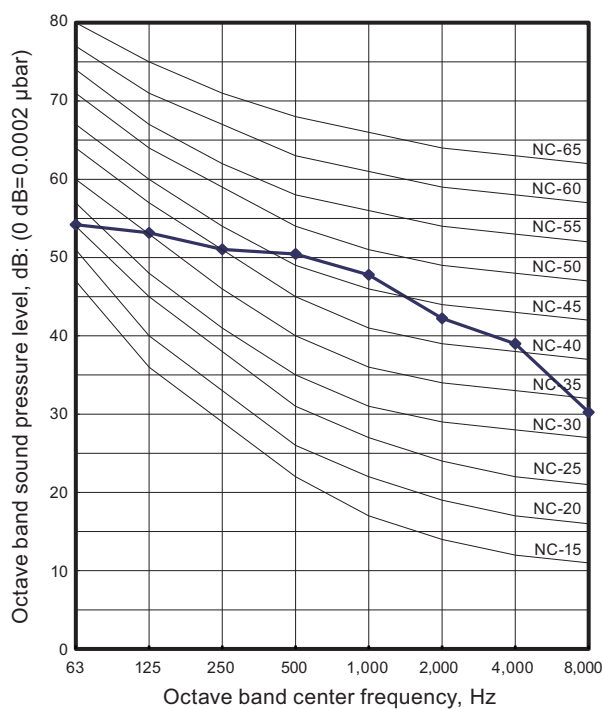


Heating

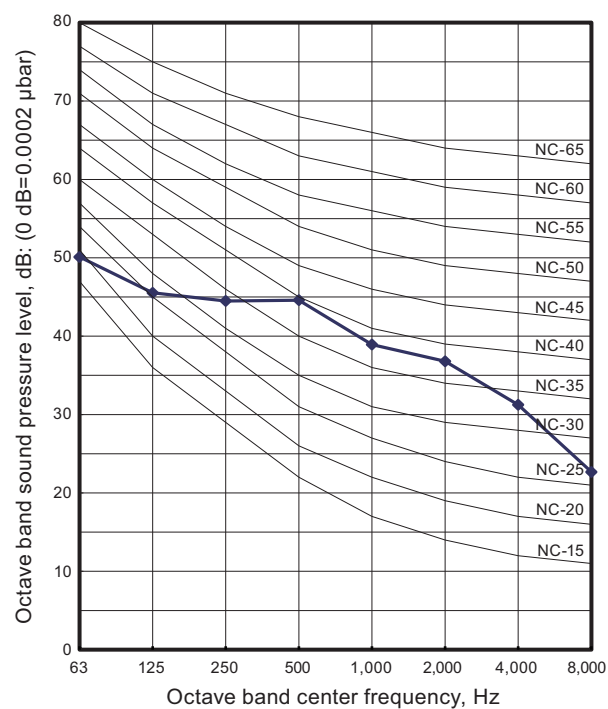


Model: AOUH36KUAH1

Cooling

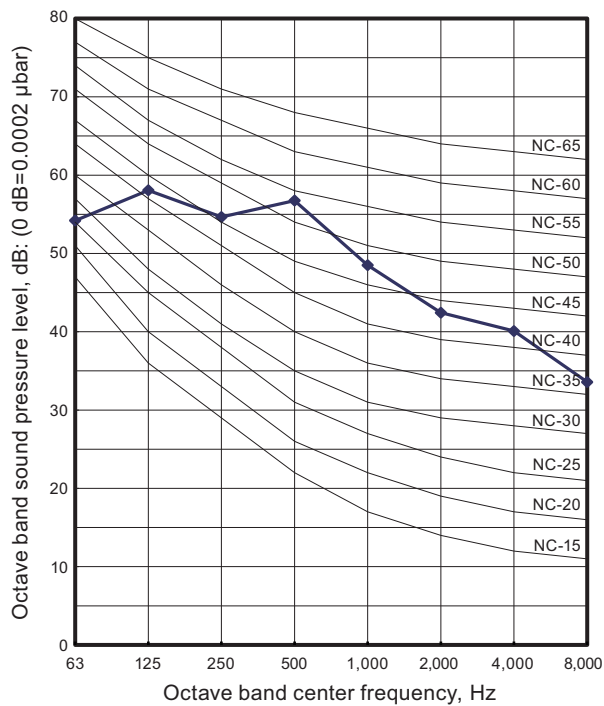


Heating

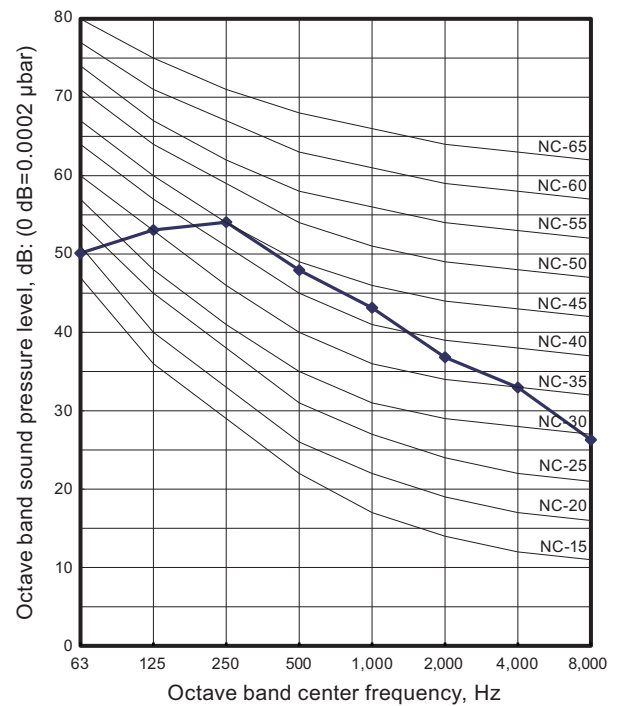


Model: AOUH42KUAH1

Cooling

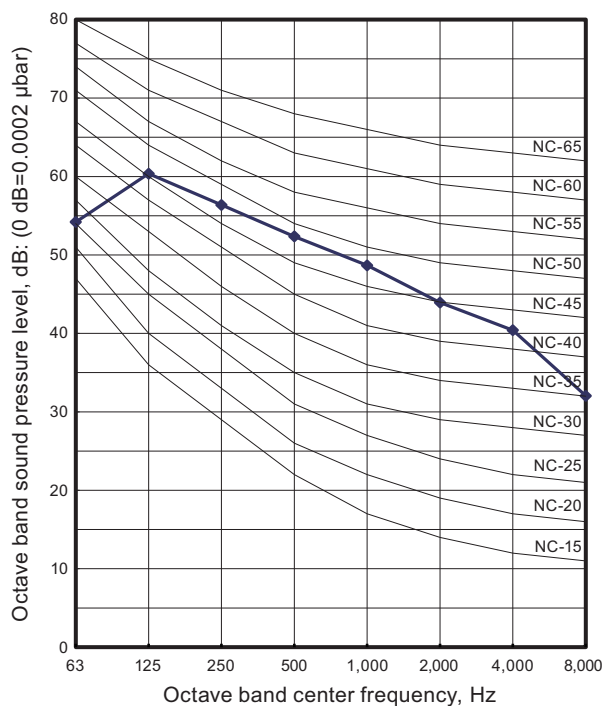


Heating

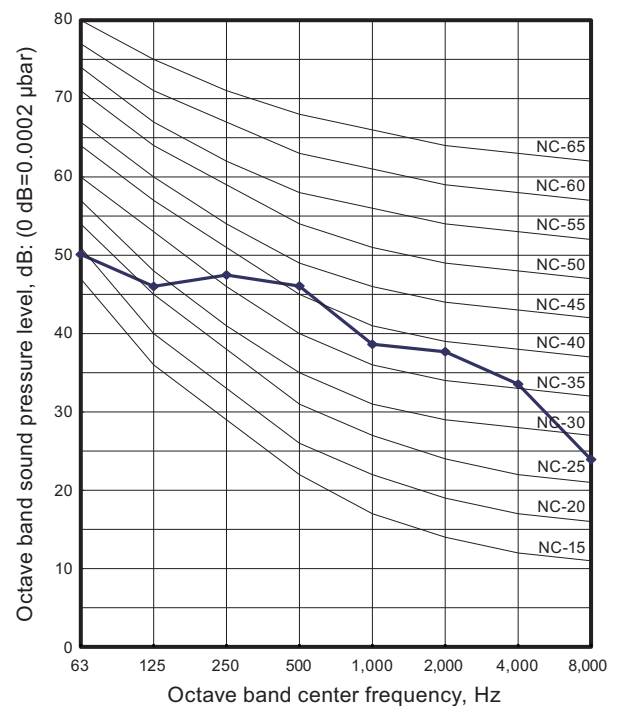


Model: AOUH48KUAH1

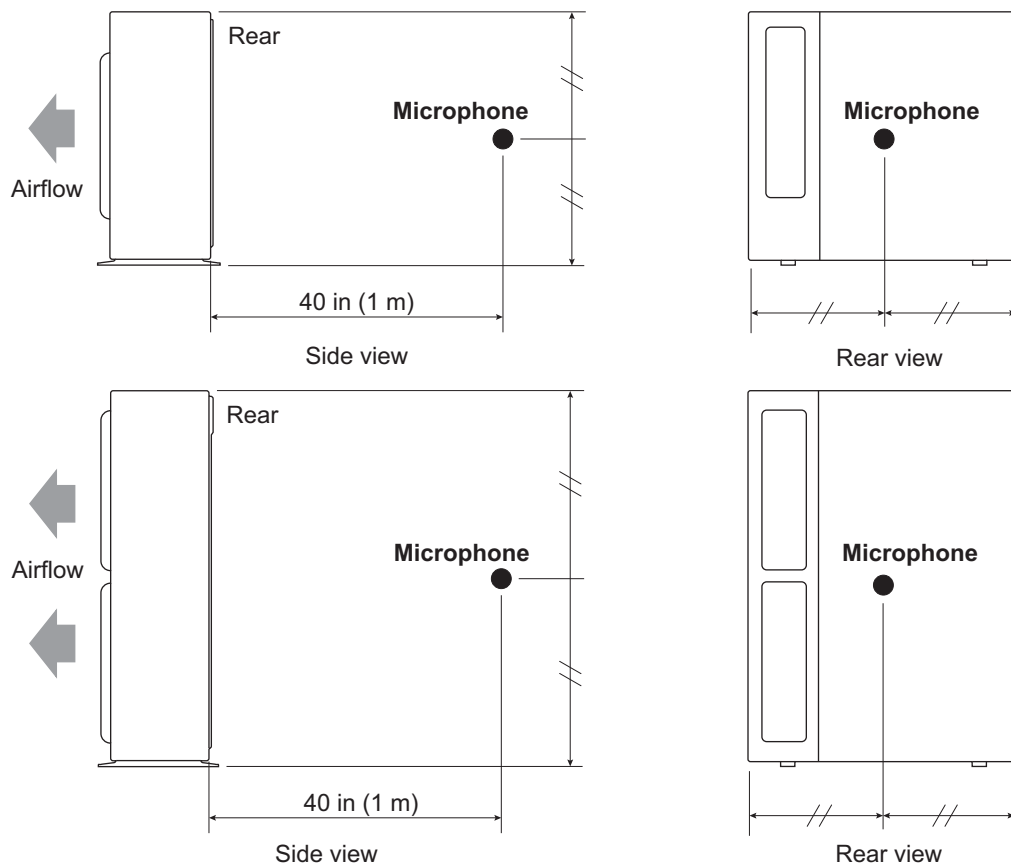
Cooling



Heating



9-2. Sound level check point



NOTE: Detailed shape of the actual outdoor unit might be slightly different from the one illustrated above.

10. Electrical characteristics

Model name				AOUH30KUAH1		AOUH36KUAH1			
Power supply	Voltage			V		208/230			
	Frequency			Hz		60			
MCA*1				A		28.9		33.9	
Starting current				A		11.2		13.9	
Wiring spec.*2	MAX. CKT. BKR*3			A		30		35	
	Power cable			AWG		10		8	
	Connection cable*4	Size		AWG		14			
		Limited wiring length		ft (m)		249 (76)			

Model name				AOUH42KUAH1		AOUH48KUAH1			
Power supply		Voltage		V		208/230			
		Frequency		Hz		60			
MCA*1				A		37.5			
Starting current				A		15.7		17.5	
Wiring spec.*2		MAX. CKT. BKR*3		A		40		45	
		Power cable		AWG		8		6	
		Connection cable*4		Size		AWG		14	
				Limited wiring length		ft (m)		249 (76)	

NOTES:

- *1: Minimum Circuit Ampacity (Calculation based on UL60335-2-40)
- *2: Selected sample based on Japan Electrotechnical Standards and Codes Committee E0005. As the regulations of wire size and circuit breaker differ in each country or region, select appropriate devices complied to the regional standard.
- *3: Maximum Circuit Breaker
- *4: Limit voltage drop to less than 2%. If voltage drop is 2% or more, increase cable conductor size.

11. Safety devices

Type of protection	Protection form		Model	
			AOUH30KUAH1	AOUH36KUAH1
Circuit protection	Current fuse (PCB*)		250 V, 30 A or 35.5 A	
			250 V, 3.15 A	
			250 V, 10 A × 2	
Fan motor protection	Thermal protection program	Activate	302 ±27°F (150 ±15°C) Fan motor stop	
		Reset	248 ±27°F (120 ±15°C) Fan motor restart	
Compressor protection	Thermal protection program (Compressor temp.)	Activate	226°F (108°C) Compressor stop	
		Reset	After 3 minutes, and 176 °F (80°C) or less Compressor restart	
	Thermal protection program (Discharge temp.)	Activate	230°F (110°C) Compressor stop	
		Reset	After 7 minutes Compressor restart	
	Thermal protection program (Outdoor temp.) (Only in COOL and DRY mode)	Activate	-13°F (-25°C) Compressor stop	
		Reset	-4°F (-20°C) Compressor restart	

Type of protection	Protection form		Model	
			AOUH42KUAH1	AOUH48KUAH1
Circuit protection	Current fuse (PCB*)		500 V, 50 A	
			250 V, 10 A × 2	
			250 V, 3.15 A	
Fan motor protection	Thermal protection program	Activate	302 ±27°F (150 ±15°C) Fan motor stop	
		Reset	248 ±27°F (120 ±15°C) Fan motor restart	
Compressor protection	Thermal protection program (Compressor temp.)	Activate	226°F (108°C) Compressor stop	
		Reset	176 °F (80°C) or less Compressor restart	
	Thermal protection program (Discharge temp.)	Activate	230°F (110°C) Compressor stop	
		Reset	After 7 minutes Compressor restart	
	Thermal protection program (Outdoor temp.) (Only in COOL and DRY mode)	Activate	-13°F (-25°C) Compressor stop	
		Reset	-4°F (-20°C) Compressor restart	

*PCB: Printed Circuit Board

12. External input and output

With using external input and output functions, this product can be operated inter-connectedly with an external device.

Connector	Input	Output	Remarks
P580	Low noise mode	—	See external input/output settings for details.
PA580	Peak cut mode	—	
P590	—	Error status	
PA590	—	Compressor status	

12-1. External input

With using external input function, on/off status of “Low noise mode” and “Peak cut mode” can be specified by the external signal.

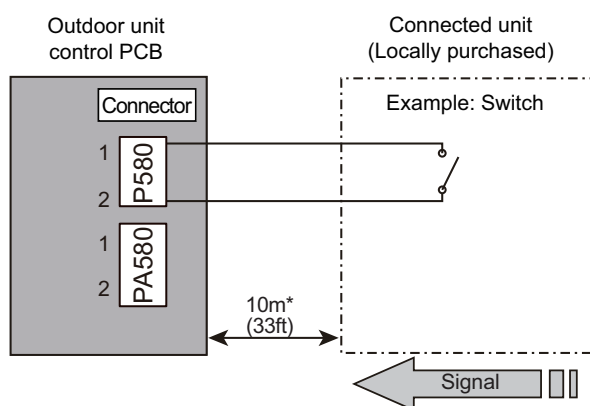
■ Low noise mode

In following condition, the operating noise of the outdoor unit reduces comparing from the one in normal operating condition:

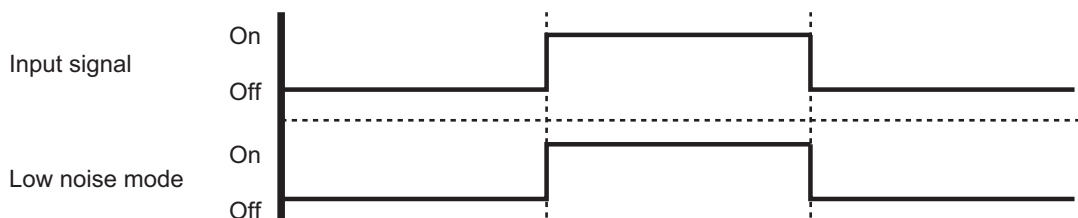
The air conditioner is set to the “Low noise mode” when closing the contact input of a commercial timer or on/off switch to a connector on the control PCB of the outdoor unit.

NOTE: Product performance may drop depending on some conditions such as the outdoor temperature.

• Circuit diagram example



- Contact capacity: DC 24 V or more, 10 mA or more.
- *: Make the distance from the PCB to the connected unit within 33 ft (10 m).
- Construct a circuit as shown in this figure with using optional parts mentioned below.
- Input signal: On in “Low noise mode”
- Input signal: Off in normal operation
- To set the level of “Low noise mode,” refer to ["Low noise mode"](#) on page 110 (under “Local setting procedure”).



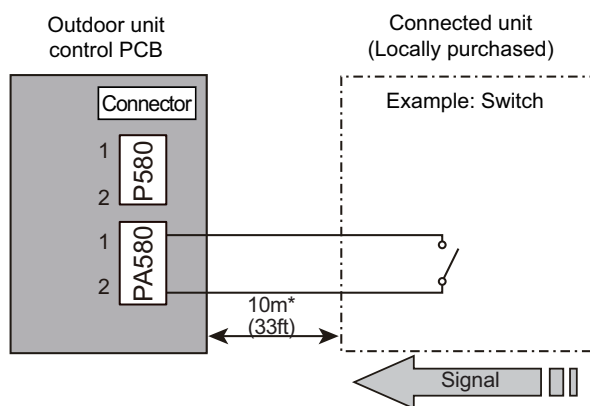
• Optional part

Part name	Model name	Exterior
External Connect Kit	UTY-XWZXZ3	External input wire

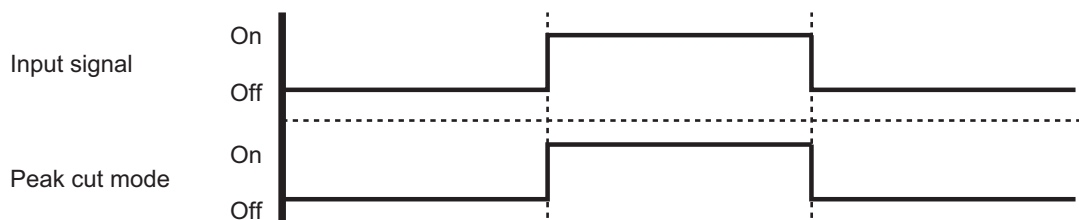
■ Peak cut mode

By performing following on-site work, operation that suppresses the current value can be enabled: The air conditioner is set to the “Peak cut mode” when closing the contact input of a commercial timer or on/off switch to a connector on the control PCB of the outdoor unit.

• Circuit diagram example



- Contact capacity: DC 24 V or more, 10 mA or more.
- *: Make the distance from the PCB to the connected unit within 33 ft (10 m).
- Construct a circuit as shown in this figure with using optional parts mentioned below.
- Input signal: On in “Peak cut mode”
- Input signal: Off in normal operation
- To set the level of “Peak cut mode,” refer to **“Peak cut mode”** on page 111 (under “Local setting procedure”).



• Optional part

Part name	Model name	Exterior
External Connect Kit	UTY-XWZXZ3	External input wire

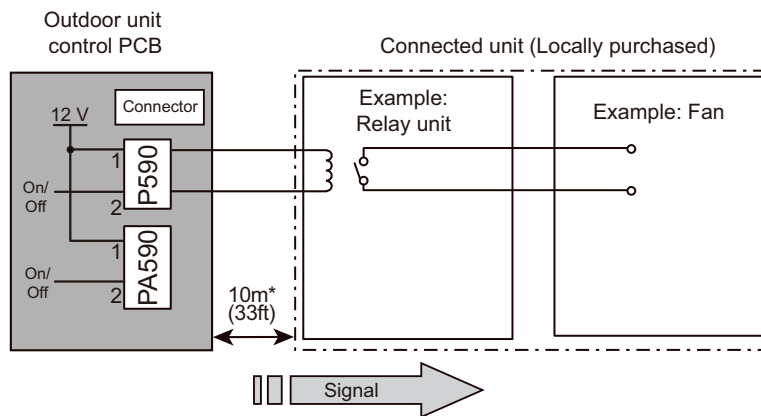
12-2. External output

With using external output function, some status signals are transmitted to the control PCB, and the related LED lamp indicates the status of this product.

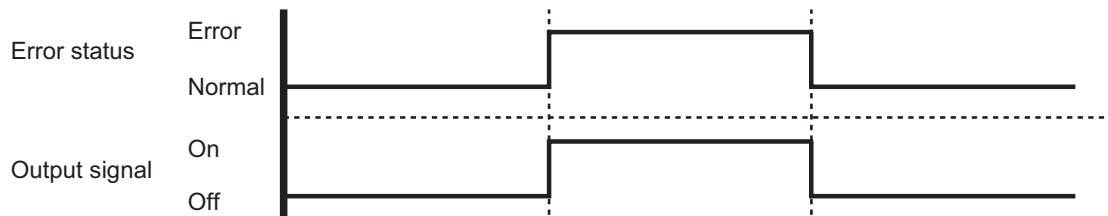
■ Error status output

Signal on air conditioner error status is generated when a malfunction occurs.

• Circuit diagram example



- Output voltage (Vcc): DC 12 V 50 mA or less
- *: Make the distance from the PCB to the connected unit within 33 ft (10 m).



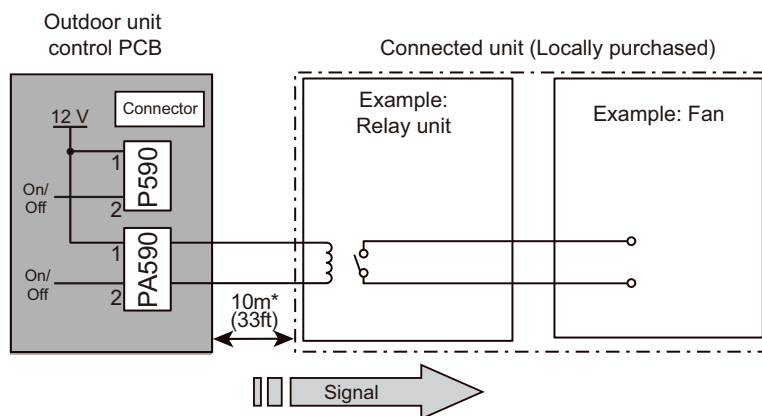
• Optional part

Part name	Model name	Exterior
External Connect Kit	UTY-XWZXZ3	External output wire

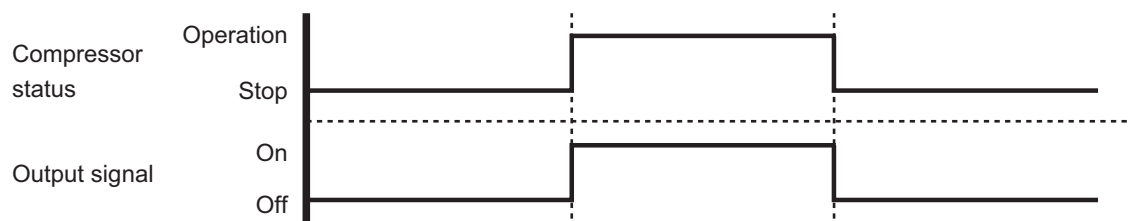
Compressor status output

Signal on compressor operation status is generated when the compressor is running.

• Circuit diagram example

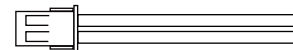


- Output voltage (Vcc): DC 12 V 50 mA or less
- *: Make the distance from the PCB to the connected unit within 33 ft (10 m).



• Optional part

Part name	Model name	Exterior
External Connect Kit	UTY-XWZXZ3	External output wire



13. Function settings

Perform appropriate function setting locally according to the installation environment.

NOTE: Incorrect settings can cause a product malfunction.

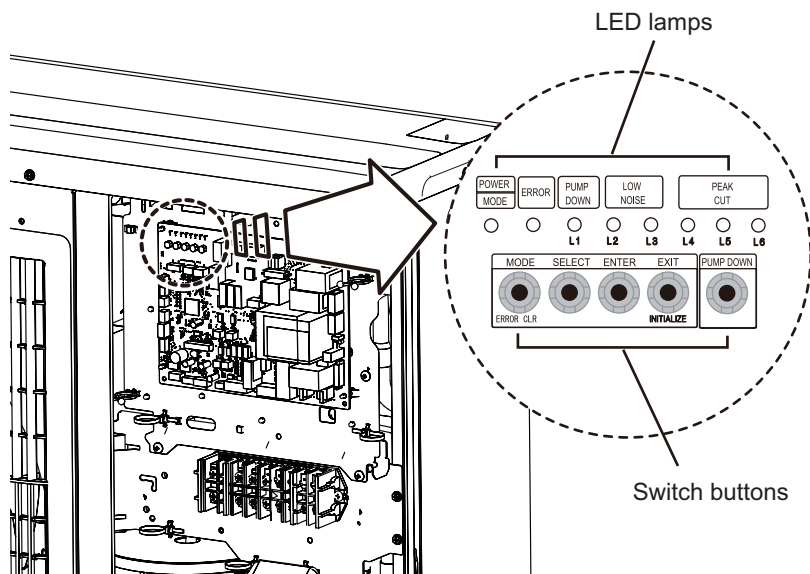
⚠ CAUTION

- Before setting up the switch buttons, discharge the static electricity from your body.
- Never touch the terminals or the patterns on the parts that are mounted on the PCB.

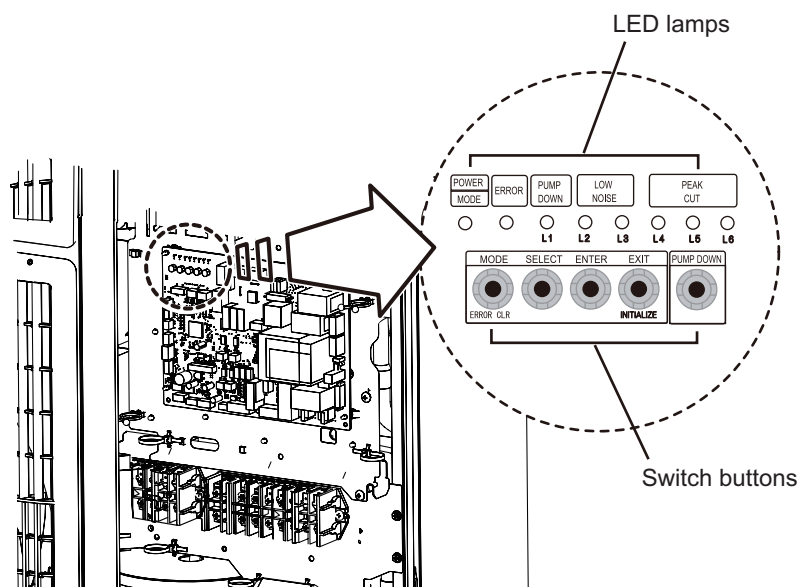
13-1. Control PCB and switch buttons location

Control PCB of the outdoor unit is located as shown in the following figure.

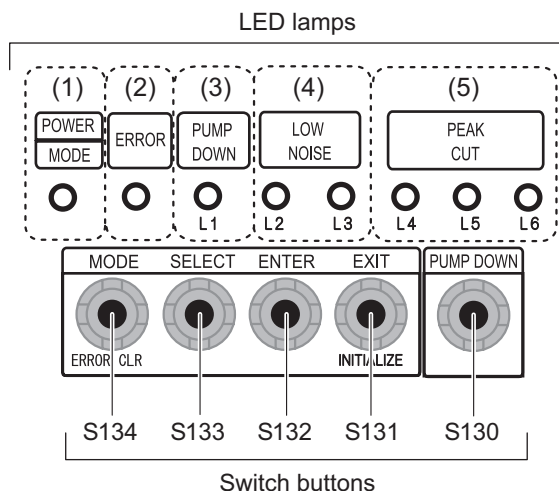
- **30 and 36 models:**



- **42 and 48 models:**



Switch buttons and the functions



LED lamp			Function or operation method
(1)	POWER/MODE	Green	Lights on while power on. Blinks to show the local setting on the outdoor unit or the error code.
(2)	ERROR	Red	Blinks during error operation.
(3)	PUMP DOWN (L1)	Orange	Lights on during pump down operation.
(4)	LOW NOISE MODE (L2 and L3)	Orange	Lights on during "Low noise mode" when local setting is activated. (Light pattern of L2 and L3 indicates the low noise level.)
(5)	PEAK CUT MODE (L4, L5, and L6)	Orange	Lights on during "Peak cut mode" when local setting is activated. (Light pattern of L4, L5, and L6 indicates the peak cut level.)

Switch button		Function or operation method
S134	MODE	Switches between "Local setting" and "Error code display".
S133	SELECT	Switches between the individual "Local settings" and the "Error code displays".
S132	ENTER	Switches between the individual "Local settings" and the "Error code displays".
S131	EXIT	Returns to "Operation status display".
S130	PUMP DOWN	Starts the pump down operation.

13-2. Local setting procedure

NOTE: Before performing the function setting, be sure to stop the operation of the air conditioner.

Low noise mode

1. Press the MODE switch button (S134) for 3 seconds or more to switch to "Local setting mode".
2. After confirming the LED lamp of POWER/MODE blinks 9 times, press the ENTER switch button (S132).

POWER MODE	ERROR	PUMP DOWN (L1)	LOW NOISE (L2) (L3)		PEAK CUT (L4) (L5) (L6)		
Blinks (9 times)	○	○	○	○	○	○	○

Sign "○": Lights off

3. Press the SELECT switch button (S133), and adjust the LED lamp as shown below. Then the LED lamp indicates the current setting.

LOW NOISE MODE	LOW NOISE (L2) (L3)	
	○	Blink

4. Press the ENTER switch button (S132).

LOW NOISE MODE	LOW NOISE (L2) (L3)	
	○	●

Sign "●": Lights on

5. Press the SELECT switch button (S133), and adjust the LED lamps as shown below.

	PEAK CUT (L4) (L5) (L6)		
	○	○	Blink
MODE 1: Low	○	○	Blink
MODE 2: Lower	○	Blink	○

6. Press the ENTER switch button (S132) and fix it.

	PEAK CUT (L4) (L5) (L6)		
	○	○	●
MODE 1: Low	○	○	●
MODE 2: Lower	○	●	○

7. To return to "Operating status display (Normal operation)", press the EXIT switch button (S131).

In case of missing how many times you pressed the SELECT and ENTER switch buttons:

1. To return to "Operation status display (Normal operation)", press the EXIT switch button once.
2. Restart from the beginning of setting procedure.

■ Peak cut mode

1. Press the MODE switch button (S134) for 3 seconds or more to switch to "Local setting mode".
2. After confirming the LED lamp of POWER/MODE blinks 9 times, press the ENTER switch button (S132).

POWER MODE	ERROR	PUMP DOWN (L1)	LOW NOISE (L2) (L3)		PEAK CUT (L4) (L5) (L6)		
Blinks (9 times)	○	○	○	○	○	○	○

Sign "○": Lights off

3. Press the SELECT switch button (S133), and adjust the LED lamp as shown below. Then the LED lamp indicates the current setting.

PEAK CUT MODE	LOW NOISE	
	(L2)	(L3)
	Blink	○

4. Press the ENTER switch button (S132).

PEAK CUT MODE	LOW NOISE	
	(L2)	(L3)
	●	○

Sign "●": Lights on

5. Press the SELECT switch button (S133), and adjust the LED lamps as shown below.

	PEAK CUT		
	(L4)	(L5)	(L6)
0 % of rated input ratio	○	○	Blink
50 % of rated input ratio	○	Blink	○
75 % of rated input ratio	○	Blink	Blink
100 % of rated input ratio	Blink	○	○

6. Press the ENTER switch button (S132) and fix it.

	PEAK CUT		
	(L4)	(L5)	(L6)
0 % of rated input ratio	○	○	●
50 % of rated input ratio	○	●	○
75 % of rated input ratio	○	●	●
100 % of rated input ratio	●	○	○

7. To return to "Operating status display (Normal operation)", press the EXIT switch button (S131).

NOTE: When pressed number is lost during setting, you must redo the setting procedure. Return to "Operation status display (Normal operation)" by pressing the EXIT switch button once, and restart from the beginning of the setting procedure.

Maximum circuit breaker

1. Press the MODE switch button (S134) for 3 seconds or more to switch to "Local setting mode".
2. After confirming the LED lamp of POWER/MODE blinks 9 times, press the ENTER switch button (S132).

POWER MODE	ERROR	PUMP DOWN (L1)	LOW NOISE (L2) (L3)		PEAK CUT (L4) (L5) (L6)		
Blinks (9 times)	○	○	○	○	○	○	○

Sign "○": Lights off

3. Press the SELECT switch button (S133), and adjust the LED lamp as shown below. Then the LED lamp indicates the current setting.

	PUMP DOWN (L1)	LOW NOISE (L2) (L3)	
Maximum circuit breaker	Blink	Blink	○

4. Press the ENTER switch button (S132).

	PUMP DOWN (L1)	LOW NOISE (L2) (L3)	
Maximum circuit breaker	●	○	○

Sign "●": Lights on

5. Press the SELECT switch button (S133), and adjust the LED lamps as shown below.

		PEAK CUT (L4) (L5) (L6)		
Mode 1	Standard	○	○	Blink
Mode 2	Depends on the model*	○	Blink	○

* Refer to the breaker capacity label.

6. Press the ENTER switch button (S132) and fix it.

		PEAK CUT (L4) (L5) (L6)		
Mode 1	Standard	○	○	●
Mode 2	Depends on the model	○	●	○

7. To return to "Operating status display (Normal operation)", press the EXIT switch button (S131).

OUTDOOR UNIT
AOUH36-48KUAH1

- OUTDOOR UNIT**
AOUH36-48KUAH1



■ Base pan heater forced off

1. Press the MODE switch button (S134) for 3 seconds or more to switch to "Local setting mode".
2. After confirming the LED lamp of POWER/MODE blinks 9 times, press the ENTER switch button (S132).

POWER MODE	ERROR	PUMP DOWN (L1)	LOW NOISE (L2) (L3)		PEAK CUT (L4) (L5) (L6)		
Blinks (9 times)	○	○	○	○	○	○	○

Sign "○": Lights off

3. Press the SELECT switch button (S133), and adjust the LED lamp as shown below. Then the LED lamp indicates the current setting.

	PUMP DOWN (L1)	LOW NOISE (L2) (L3)	
Base pan heater forced off	Blink	○	Blink

4. Press the ENTER switch button (S132).

	PUMP DOWN (L1)	LOW NOISE (L2) (L3)	
Base pan heater forced off	●	○	●

Sign "●": Lights on

5. Press the SELECT switch button (S133), and adjust the LED lamps as shown below.

		PEAK CUT (L4) (L5) (L6)		
Mode 1	Forced off	○	○	Blink
Mode 2	ON	○	Blink	○

6. Press the ENTER switch button (S132) and fix it.

		PEAK CUT (L4) (L5) (L6)		
Mode 1	Forced off	○	○	●
Mode 2	ON	○	●	○

7. To return to "Operating status display (Normal operation)", press the EXIT switch button (S131).

NOTE: When pressed number is lost during setting, you must redo the setting procedure. Return to "Operation status display (Normal operation)" by pressing the EXIT switch button once, and restart from the beginning of the setting procedure.

14. Accessories

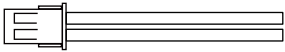
14-1. Models: AOUE30KUAH1, AOUE36KUAH1, AOUE42KUAH1, and AOUE48KUAH1

Part name	Exterior	Qty	Part name	Exterior	Qty
Installation manual		1	Protection label		1

OUTDOOR UNIT
AOUE36-48KUAH1

OUTDOOR UNIT
AOUE36-48KUAH1

15. Optional parts

Exterior	Part name	Model name	Summary
	External Connect Kit	UTY-XWZXZ3	Use to operate the external input and output functions of outdoor unit.

OUTDOOR UNIT
AOUH36-48KUAH1

OUTDOOR UNIT
AOUH36-48KUAH1